

# dc motors

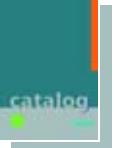
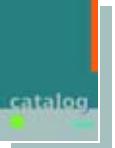
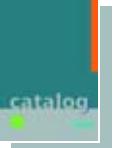


DC motors  
Sizes 160 to 630  
31.5 kW to 1610 kW

**SIEMENS**



## Catalogs for "Large Drives"

<b>SINAMICS G130/G150 Drive Converter Chassis Units Drive Converter Cabinet Units</b> Order No.: German: E86060-K5511-A101-A3 English: E86060-K5511-A101-A3-7600	D 11		<b>SIMOREG DC-MASTER 6RA70 Digital Chassis Converters</b> Order No.: German: E86060-K5321-A111-A2 English: E86060-K5321-A111-A2-7600 <a href="http://www.siemens.com/simoreg-catalog">www.siemens.com/simoreg-catalog</a>	DA 21.1	
<b>SINAMICS GM150/SM150 Medium-Voltage Converters 0.8 MVA to 28 MVA</b> Order No.: German: E86060-K5512-A101-A1 English: E86060-K5512-A101-A1-7600	D 12		<b>Spare Parts for SIMOREG DC MASTER 6RA70</b> <a href="http://www.siemens.de/simoreg-katalog">www.siemens.de/simoreg-katalog</a> <a href="http://www.siemens.com/simoreg-catalog">www.siemens.com/simoreg-catalog</a>	DA 21.1 E	
<b>SINAMICS S120 Drive System 0.12 kW to 1200 kW</b> Order No.: German: E86060-K5521-A111-A2 English: E86060-K5521-A111-A2-7600	D 21.1		<b>SIMOREG K 6RA22 Analog Chassis Converters</b> Order No.: German: E86060-K5121-A121-A1 English: E86060-K5121-A121-A1-7600	DA 21.2	
<b>SINAMICS S150 Drive Converter Cabinet Units 75 kW to 1200 kW</b> Order No.: German: E86060-K5521-A131-A1 English: E86060-K5521-A131-A1-7600	D 21.3		<b>SIMOREG DC MASTER 6RM70 Digital Converter Cabinet Units</b> <a href="http://www.siemens.de/simoreg-katalog">www.siemens.de/simoreg-katalog</a> <a href="http://www.siemens.com/simoreg-catalog">www.siemens.com/simoreg-catalog</a>	DA 22	
<b>Asynchronous Motors Standardline N-compact 1LA8/H-compact 1LA4</b> Order No.: German: E86060-K5586-A111-A2 English: E86060-K5586-A111-A2-7600	D 86.1		<b>Catalog CA 01</b> The Offline Mall of Automation and Drives Order No.: German: E86060-D4001-A100-C6 (CD-ROM) E86060-D4001-A500-C6 (DVD) English: E86060-D4001-A110-C6-7600 (CD-ROM) E86060-D4001-A510-C6-7600 (DVD)	CA 01	
<b>Three-phase synchronous motors HT-direct 1FW4</b> Order No.: German: E86060-K5586-A121-A2 English: E86060-K5586-A121-A2-7600	D 86.2		<b>A&amp;D Mall</b> Internet: <a href="http://www.siemens.com/automation/mall">www.siemens.com/automation/mall</a>	CA 01	
<b>DC Motors Sizes 160 to 630 31.5 kW to 1610 kW</b> Order No.: German: E86060-K5312-A101-A2 English: E86060-K5312-A101-A2-7600	DA 12		<b>SINAMICS MICROMASTER SIZER</b> Configuration tool Order No.: 6SL3070-0AA00-0AG0 The configuration of DC-motors and converters is realized via SIZER LD Snap-in Suite, which has to be obtained from the regional contact partner and installed in addition to the SINAMICS MICROMASTER SIZER.	CA 01	
<b>DC Motors Engineering information for Catalog DA 12</b> Order No.: German: E86060-T5312-A101-A2 English: E86060-T5312-A101-A2-7600	DA 12 T				

# DC motors

## Sizes 160 to 630

## 31.5 kW to 1610 kW

### Catalog DA 12 · 2008



Supersedes:  
Catalog DA 12 · 2004

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#### Introduction

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## Welcome to Automation and Drives

We would like to welcome you to Automation and Drives and our comprehensive range of products, systems, solutions and services for production and process automation and building technology worldwide.

With Totally Integrated Automation and Totally Integrated Power, we deliver solution platforms based on standards that offer you a considerable savings potential.

Discover the world of our technology now. If you need more detailed information, please contact one of your regional Siemens partners. They will be glad to assist you.



## True values endure – DC technology remains of prime importance



– even if its immediate demise has been forecast for more than fifteen years: Siemens Automation & Drives will continue to provide this simple and user-friendly technology into the future. After all, it has proved itself to be reliable in daily use for decades and therefore remains of prime importance.

With our extensive know-how and with more than 125 years of experience, we remain your reliable partner for all your DC drive requirements. We offer perfect up-to-date solutions for both new plants or retrofitting. We are constantly working on the further development of the DC technology.

The perfect examples: SIMOREG® DC Master, Control Module and Converter Commutation Protector, the perfect solutions for your DC drives – and the most effective method to safeguard your investments permanently.

<http://www.siemens.com/simoreg>



## DC motors – For what types of application?



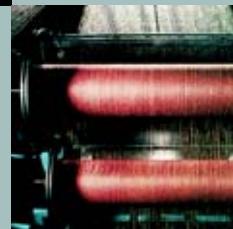
The modular DC motors are well-proven in combination with static converters as variable-speed drives in almost all industry sectors.

This secures competitive strength and efficiency – internationally as well.

Our DC drives are the optimum solution, no matter which functions have to be fulfilled in drive, power or process engineering.

For example:

- In elevators and cable cars
- In rolling mills
- For hoisting equipment
- In the textile and man-made fiber industries
- In the printing industry
- In the basic industries



## Why use DC motors from Siemens?

### Siemens DC drives distinguish themselves as follows:

- Their excellent static and dynamic control response
- Their wide range with high control precision
- The high efficiency of the complete drive system.

DC motors continue to be a high-quality alternative to three-phase motors. Together with SIMOREG drive converters, they form optimum, variable-speed drives for numerous branches of industry and are used wherever there is a requirement for favorably priced technology and high availability.

### Outstanding features:

- High power density with small motor dimensions
- High thermal reserves for continuous duty and overload thanks to the DURIGNIT 2000® insulating system
- Minimal losses thanks to excellent efficiency
- High quality of smooth running and vibration
- Low noise values
- High mechanical rigidity
- Low weight
- Long brush lifetimes thanks to optimized commutation system
- High operational reliability and availability thanks to numerous diagnostic functions when fed from SIMOREG drive converters.





## Explanations



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# Explanations

## **Motor design**

The DC motors up to and including Size 280 are uncompensated. From Size 355, the motors are equipped with a compensation winding.

At constant torque, the forced-cooled motors 1GH, 1GG, 1HQ and 1HS can be coasted down to 10 rpm by means of armature control.

## **Magnetic circuit, rate of change of current**

The motors have a fully laminated magnetic circuit and are therefore suitable for being fed from converter units. In the case of dynamic processes, a rate of change of current up to 250  $I_N/\text{s}$  is permissible.

## **Rotors**

The laminated rotor packages have chamfered slots to minimize noise and torque ripple. The rotors are dynamically balanced.

## **Carbon brushes, commutation**

Practically spark-free commutation when fed from drive converters is achieved as a result of the optimum motor design, even in the overload range. This results in extremely long brush lifetimes.

Brush wear is essentially dependent on the operating and ambient conditions of the DC motor, so the following conditions should apply in order to achieve a long brush lifetime:

- Relative air humidity 10 to 50%
- Effective load  $> 50\% \cdot I_N$
- Cooling air temperature  $> 10^\circ\text{C}$

For conditions outside these ranges, information is available on request.

Critical applications can also be mastered if the appropriate brush materials are chosen.

## **Supply, converter connection and armature voltage**

The rated voltages listed in the selection tables are rated voltages according to DIN 40 030.

The rated data assigned to each of these rated voltages is only valid in combination with the specified converter connection and supply voltage. The inductances specified in the "Selection and ordering data" tables are applicable for 300 Hz with three-phase bridge circuits and a line frequency of 50 Hz, which is generally specified on the rating plate.

## **Installation and operating conditions**

### Condensation

If there is a risk of condensation, anti-condensation heating can be fitted to the motors. Supply voltages of 115 V and 230 V are permitted.

### Overload capability

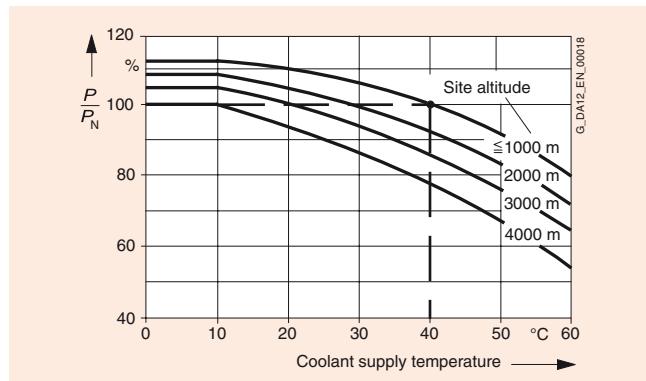
Overloading of the motors is possible in accordance with the following table. In the event of frequent overloading, it is assumed that the effective load of the motor does not exceed the rated load.

<b>Overload capacity (with reference to <math>P_N</math> and <math>n_N</math>) for</b>			
<b>motors without compensation</b>		<b>motors with compensation</b>	
Torque	Current	Torque	Current
$M_{\max}/M_N$	$I_{\max}/I_N$	$M_{\max}/M_N$	$I_{\max}/I_N$
15 s	1.6	~ 1.85	1.8
5 s	1.8	~ 2.2	2.0
			~ 1.85
			~ 2.1

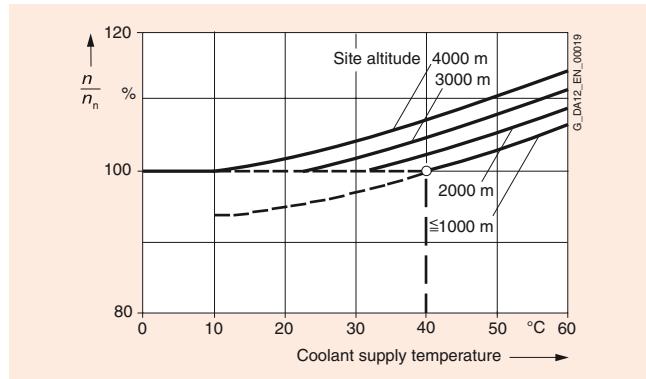
## Operating conditions

The motors are designed for the following conditions of operation:

- Site altitude  $\leq 1000 \text{ m}$  ( $> 1000 \text{ m}$ , see adjacent characteristics)
- Cooling air temperature up to  $40^\circ\text{C}$  ( $> 40^\circ\text{C}$ , see adjacent characteristics)
- Cooling air must not contain any foreign bodies or aggressive components
- Maximum permissible vibration levels from external sources (see adjacent table).



Output changes as a function of the site altitude and the coolant supply temperature for DC motors.



Speed deviations as a function of the site altitude and the coolant supply temperature for DC motors.

<b>Vibration frequency</b> <b>Hz</b>	<b>Vibration values</b>	<b>Frame size</b>	<b>Up to 355 and above</b>	<b>280</b>
< 6.3	Vibration displacement $s$ mm	$\leq 0.1$	$\leq 0.16$	
6.3 – 63	Vibration velocity $V_{\text{rms}}$ mm/s	$\leq 2.8$	$\leq 4.5$	
> 63	Vibration acceleration $a$ $\text{m/s}^2$	$\leq 1.6$	$\leq 2.55$	

The valuation zones A and B defined in ISO 10816 apply for the permissible vibration values measured on the end shield. With increased vibration values due to operation, special agreements have to be made (on request).

### Intermittent duty

The following increases in output can be assumed with reference to the rated outputs listed in the "Selection and ordering data" for separately ventilated motors in S3 mode (intermittent duty):

S3 operating mode	Increase in output from $P_N$ in S1 operating mode
-60%	1.15
-40%	1.3
-25%	1.5

### DURINIT 2000 insulating system

The high-quality DURINIT 2000 insulating system mainly comprises plastic materials with a high temperature overload capability and track resistance. It also meets the requirements placed on motors that are operating in tropical conditions (humid and hot climate).

Temperature class 155 (F) (overtemperature limit 105 K at KT 40 °C) is implemented for 1G.5/1H.5 motors. For utilization in temperature class 130 (B), derating of 13% to 87% must be implemented.

Temperature class 180 (H) (overtemperature limit 125 K at KT 40 °C) is implemented for 1G.6/1H.6 and 1G.7/1H.7 motors. For utilization in temperature class 155 (F), derating of 8% to 92% is necessary (103% speed).

### Rated output

The rated output specified in the selection tables is applicable for S1 continuous duty according to EN 60 034-1 when the motors are fed from drive converters using the applicable converter connections and supply voltages specified for the rated armature voltages.

### Direction of rotation

The motors are designed for both clockwise and anti-clockwise rotation or reversing operation. The direction of rotation only has to be specified for motors of Size 500 and 630.

### Field control range

The motor speed can be increased by field weakening

- At constant armature voltage and power as far as the field weakening speeds  $n_{F\max}$  specified in the "Selection and ordering data" tables
- Beyond these values, as far as the maximum permissible mechanical limit speed  $n_{mech}$  as specified in the "Selection and ordering data" tables with reduced power  $P_{red}$  as follows:

$$P_{red} = \frac{\frac{n^*}{n_F} - 1}{\frac{n^*}{n_{F\max}} - 1} \cdot P_N$$

$n^*$  Fictitious reference value with units of speed from the table shown below

$n_F$  Required field weakening speed in the range  $n_{F\max} < n_F \leq n_{mech}$

### Speeds $n^*$ (fictitious reference values only)

Motor Size	Speed $n^*$ rpm
160	14400
180	13000
200	11700
225	10500
250	9400
280	8300
355	6400
400	5700
450	4950
500	4580
630	3580

In the speed range from  $n_{F\max}$  to  $n_{mech}$ , the series inductances and noise values can increase; further details on request.

### Speed data on the rating plate

If specified in the order, the field weakening speed will be given on the rating plate as shown in the following table.

Design	Field weakening speed $n_F$ rpm
Standard design	$1.15 \cdot n_N$ maximum $n_{F\max}$ (see selection tables)
Special design in accordance with the section of the catalog "Selection and ordering" - "Options" for an additional price, with short code	<b>C05</b> $1.7 \cdot n_N$ maximum $n_{F\max}$ (see selection tables) <b>C06</b> $n_{F\max} > 1.7 \cdot n_N$

If the speeds of the respective motor deviate from those specified in the "Selection and ordering data" tables, for example, due to

- Speed compensation by means of armature voltage changes and/or field weakening
- Additional, permissible field weakening speeds not specified for the standard design (without a short code or for short codes **C05** and **C06**)

the short code **Y80** "Deviating rating plate data" and information in plain text must also be specified, see "Selection and ordering" - "Options".

### Sector-specific applications

Short codes are specified for the following sector-specific applications (see "Selection and ordering" - "Options").

### Paint finish

The standard paint color is anthracite according to RAL 7016. Motors can be supplied with a special paint finish (short code **L53**) or with primer only (short code **K24**).

### Aggressive gases and vapors

If chemically aggressive gases and vapors are expected at the installation site, additional precautions must be taken with regard to insulation, surface protection and brush types. Please inquire specifying the substance type and concentration.

# Explanations

## Noise levels

The noise levels of the motors have been determined according to ISO 1680/ISO 3744 and lie far below the values permitted according to EN 60 034-9. This has been achieved thanks to the mechanical design and by optimizing the magnetic circuit and the ventilation.

The sound pressure level  $L_{pA}$  and the acoustic power level  $L_{WA}$  (acc. to the table below, including tolerance) are applicable at full load up to 2000 rpm, for converter infeed in B6C connection and with a standard external fan at 50 Hz.

The acoustic power level  $L_{WA}$  is the sum of measuring surface size and the measuring surface sound pressure level  $L_{pA}$ .

For comparisons with the standard, a no-load/load differential of the machine noise of 3 to 5 dB can be assumed. The no-load noise values for an infeed of pure DC current lie about 3 dB below the noise values for converter infeed.

When a filter is installed, the noise values are reduced by 1 to 2 dB.

When a silencer is used (see "Selection and ordering" - "Options"), the noise values are reduced by approx. 5 dB.

Frame size	Measuring surface sound pressure level		Acoustic power level	
	$L_{pA}$ dB (A)		$L_{WA}$ dB (A)	
<b>1GG6 and 1GH6 motors</b>				
<b>160</b>	73		86	
<b>1G.6/ and 1H.6 motors</b>				
<b>1GH6</b>	<b>1GG6</b>	<b>1GH6</b>	<b>1GG6</b>	<b>1GH6</b>
<b>1HS6</b>	<b>1HQ6</b>	<b>1HS6</b>	<b>1HQ6</b>	
<b>180</b>	72	76	85	90
<b>200</b>	73	77	87	91
<b>225</b>	76	80	90	94
<b>250</b>	78	82	93	97
<b>280</b>	80	84	95	99

Noise values are available for larger motors on request.

## Bearings

Motors up to and including Size 200 have roller bearings (grooved ball bearings) with permanent lubrication. Larger motors are provided with a regreasing device. In the case of increased lateral forces, a special version of the drive-end bearing is required (see "Selection and ordering" - "Options" and the project engineering manual).

In all motors, the fixed bearings are at the non-drive end.

For positioning angles up to the vertical, the bearings of the motors up to Size 280 can carry the weight of the rotor as well as one half of the coupling. In the case of additional axial loads, please inquire.

## Cooling and ventilation

### Cooling:

The cooling air is normally fed from the non-drive end (NDE) to the drive end (DE), i.e. from the commutator end to the output end, where it discharges through vents to the left and right. This direction of air flow is necessary to achieve adequate cooling for the commutator for motors operating at high speeds and outputs.

The direction of air flow can be reversed (from the drive end to the non-drive end; i.e. from the output end to the commutator end). This is recommended for motors operated with weak loads, low cooling-air intake temperature, or under harsh ambient conditions (aggressive gases, organic liquids, dust, etc.). Derating may be necessary under some circumstances (on request).

The fan unit of the 1GG motors can also be retrofitted to 1GH motors.

Frame size	Cooling air flow $V$ m <sup>3</sup> /s	Permissible pressure drop in the ducts for 1GG motors $\Delta p$ Pa	Required pressure for 1GH motors $\Delta p$ Pa
<b>1GG6, 1GH6</b>			
160	0.20	60	1300
180	0.30	70	1350
200	0.35	70	1250
225	0.50	80	1600
250	0.60	80	1500
280	0.75	80	1600
<b>1GG7, 1GH7</b>			
351	1.3	100	1800
352			1900
353			2000
354			2300
355			2500
401	1.6	100	1800
402			1900
403			2100
404			2200
405			2500
451	2.0	100	1700
452			1800
453			2000
454			2200
455			2400
<b>1GG5, 1GH5</b>			
500	2.0	70	1400
630	3.0	70	1350

### Duct connection

Fans are not included in the scope of supply of motors designed for use with a fan unit 1GH. The ducts should be dimensioned to ensure that the motor is provided with a cooling air flow  $V$  and pressure  $\Delta p$  as specified in the above table.

### Fan unit

In the case of fan unit assemblies for 1GG, 1HS and 1HQ motors, three-phase induction motors with supply voltages of 50 Hz 380 V to 420 V AC are used (according to EN 60 034  $\pm 5\%$ ). Motors of Size 160 are provided with fan motors with a wide-range winding of 50/60 Hz 380 to 500 V AC. For other supply voltages and frequencies, a three-phase induction motor with a non-standard winding is required (short code **Y81**). Fan unit motors for cooling air temperatures of 55 °C or higher or at site altitudes above 3000 m are available on request.

### Filter installation

A dry-type air filter can be mounted and even retrofitted on all 1GG motors without any derating.

### Air-to-water heat exchangers for 1HS5, 1HS6 and 1HS7 motors

For 1HS5, 1HS6 and 1HS7 motors, the heated internal air is cooled down by the air-to-water heat exchangers installed in the heat exchanger assembly. The internal air is circulated by separately-driven fans.

For a cooling water inlet temperature of 25 °C, 1HS motors have the same output data as 1GH motors; output data can be supplied on request for other temperatures.

The water connections are mounted as standard on the right-hand side (viewed from the drive end).

It is only possible with coolers in special version to subsequently change over the cooler for water connection to the left.

If a water analysis is not provided when ordering the motors, a standard cooler is supplied.

The cooling water temperature rise is, for the standard version, up to 10 K and the maximum water pressure is up to 6 bar (test overpressure 9 bar).

For motors	Required cooling water flow	Pressure drop in cooler
<b>1HS. ...</b>	m <sup>3</sup> /h	bar
.... <b>186</b>	2.3	0.1
.... <b>188</b>	2.5	0.1
.... <b>206</b>	2.7	0.1
.... <b>208</b>	3.0	0.12
.... <b>226</b>	3.5	0.15
.... <b>228</b>	3.8	0.18
.... <b>256</b>	4.5	0.15
.... <b>258</b>	4.8	0.18
.... <b>286</b>	5.7	0.22
.... <b>288</b>	6.0	0.24
.... <b>351 - 355</b>	5.7	0.13
.... <b>401 - 405</b>	6.6	0.2
.... <b>451 - 455</b>	7.5	0.26
.... <b>500 - 504</b>	6.9	0.3
.... <b>631 - 634</b>	9.0	0.37
.... <b>635</b>	9.6	0.43

- Standard version

Cooler with copper ducts and copper collectors (not removable) for water that has been cleared of solid particles and that does not contain aggressive substances.

- Special version

Cooler with CuNi10Fe ducts, removable plastic coated steel chambers, suitable for brackish water. Cooling ducts can be cleaned mechanically.

### Encoders

Various tachometers and pulse encoders can be mounted on the motors, see "Selection and ordering" - "Options".

Speed encoder types and variants other than those specified in the list of options can be obtained order-specifically and fitted. The possible design variants and combinations of tachometers or pulse encoders can be found in the catalog product ranges of the following manufacturers:

- Baumer Hübner
- Hübner Gießen
- Heidenhain
- Radio Energie
- Leine & Linde.

The encoder type required must be accurately described and requested in combination with the motor from the factory. When ordering, the short code **Y70** = "Tacho / pulse encoder, special version" must be specified and supplemented with the order number or type number and the manufacturer in plain text. The required encoders are then procured by the factory and fitted.

In the case of encoder types with long delivery times, it is important to note that the delivery time for the motors may be extended.

The motors can be supplied without encoders but with a mounting flange and mounting components for fitting a speed encoder. The types of speed encoders for which the mounting assembly can be prepared are listed under "Selection and ordering" - "Options".

### Protection and monitoring

#### Thermal motor protection

The motors can be fitted with temperature sensors if required. The temperature sensors are installed in the coil end of the commutating pole winding on the air outlet side or, in the case of compensated motors, in the compensation winding. Reliable motor protection can be achieved thanks to current limiting and  $P^2t$  monitoring of the associated SIMOREG DC MASTER. Temperature sensors are connected on auxiliary terminals in the motor terminal box.

Continuous temperature monitoring can be implemented by selecting a KTY84-130 silicon sensor (short code **A23**) or a PT100 resistance thermometer (short code **A62**). For limit value monitoring (2 components are installed if both "Warning" and "Shutdown" are required), PTC thermistors are available (PTC resistors, short codes **A11** and **A12**) and bi-metal strip temperature monitors (short code **A31**).

#### Bearing temperature monitoring

The bearing temperature can be monitored for motors from Size 180 by means of PT100 resistance thermometers (short code **A76**). They are connected on the auxiliary terminals in the motor terminal box.

# Explanations

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## Air flow monitor

For motors with an externally mounted fan unit, the internal air can be monitored using an air flow monitor (short code **A97**). The air flow monitor cannot be used for monitoring the air filter.

## Brush monitoring

The brush length can be monitored (limit value) using a microswitch mounted on the brush holder (short code **A06**). The output signal is floating and can be evaluated by the SIMOREG DC MASTER.

For motors of Sizes 500 and 630, non-floating evaluation only is possible by means of signaling brushes (short code **A00**). For evaluation, the KM01 signaling unit can be ordered from Schunk Kohlenstofftechnik GmbH, Wettenberg, Germany.

## Cooling air thermometer

In the internal air circuit of the air-to-air and air-to-water cooled motors, a PT100 cooling air thermometer can be installed for detecting the temperature of the heated air (short code **A45**). The PT100 is connected on an auxiliary terminal block mounted in the cooler assembly.

## Leak warning device

Motors with an air-to-water heat exchanger assembly can be equipped with a warning electrode for monitoring water leakage (short code **H08**). The warning electrode is connected in the electrode casing.

## Anti-condensation heating

For motors that are subjected to a risk of frequent condensation of the winding due to climatic conditions, e.g. motors that are at a standstill in humid ambient air or motors that are subjected to large temperature variations, anti-condensation heating can be provided (short code **K45** for 230 V). This heats the air in the motor and condensation does not form inside the motor. Anti-condensation heating must not be switched on during operation. They are connected on the auxiliary terminals in the motor terminal box.

The motor can also be heated, however, through the excitation winding. For this purpose, a current of 30% to 40% of the rated excitation current is applied to the excitation terminals of the motor with the armature circuit open (without external cooling). In this case, approximately 10% to 15% of the rated excitation output is available as heat output.

## Earth brushes

To avoid bearing damages caused by ripple voltages, an earth brush (order code **A05**) for motors from shaft height 180 can be provided.

## Terminal box

All motors are equipped with a terminal box to the IP55 degree of protection which houses the power connections, excitation and terminals for connecting temperature sensors, anti-condensation heating, etc.

For the size of conductor cross-sections, see DIN VDE 0298.

## Terminal box design

The terminal boxes of the motors are fitted with a removable cable entry plate. This is normally supplied undrilled.

The cable entry plate can be pre-drilled for a maximum number of heavy-gauge threaded joints to DIN 46320 (short code **K55**) or with metric threads to DIN 89280 (short code **K57**). The gland is enclosed.

## Shaft end

The shaft ends comply with DIN 748-1, the centering holes (60°) comply with DIN 332 and the keyways are constructed according to DIN 6885 Page 1. The featherkeys are included in the scope of supply.

If required, the motors can also be supplied with a non-standard shaft end (please inquire).

A second shaft end can be provided for the motors. For output over an elastic coupling, the full rated torque can be transferred from the non-drive shaft end. With brake assembly, a second shaft end is not possible.

## Balancing

The motors of the 1G.5/1H.5 and 1G.6/1H.6 series are balanced with full-key. Balancing with half-key is possible (short code **L69**).

Motors of the 1G.7/1H.7 series are balanced with half-key. Balancing with full-key is possible (short code **L68**).

# 3

## Selection and ordering



3/2	<b>Guideline for drive selection</b>	
3/3	Specification of motor type according to cooling method and degree of protection	
3/4	Preselection of the motor according to torque and output	3/56 3/67
		<b>Series</b> <b>1GG5, 1GH5 and 1HS5</b> <b>Sizes 500 and 630</b> Size 500 Size 630
3/5	<b>Order No. code</b>	3/78
	Order No., identification codes	3/80
3/6	<b>Order No. supplements</b>	3/83 3/86 3/89
	Field voltage, types of construction	
	<b>Series</b> <b>1GG6, 1GH6 and 1HS6</b> <b>Sizes 160 and 180</b>	<b>Series 1HQ6</b> <b>Sizes 180 to 280</b>
3/7	Size 160	3/78
3/9	Size 180	3/80 3/83 3/86 3/89
		Size 180 Size 200 Size 225 Size 250 Size 280
	<b>Series</b> <b>1GG6, 1GH6 and 1HS6</b> <b>Sizes 200 to 280</b>	<b>Series 1HQ7</b> <b>Sizes 355 to 450</b>
3/12	Size 200	3/92
3/15	Size 225	3/98
3/18	Size 250	3/108
3/21	Size 280	
		Size 355 Size 400 Size 450
	<b>Series</b> <b>1GG7, 1GH7 and 1HS7</b> <b>Sizes 355 to 450</b>	<b>Options</b>
3/24	Size 355	3/118
3/34	Size 400	3/120
3/45	Size 450	3/121
		Mounted assemblies Operation and diagnostics Mounted equipment



# Selection and ordering

## Guideline for drive selection

These "Recommendations for drive selection" guide you step-by-step through this catalog to the required motor

Further notes and support with project engineering can be found in the engineering information for Catalog DA 12.

The configuration tool SIZER is also available for selecting the motor.

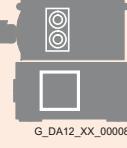
Details and explanations for the converters can be found in Catalogs DA 21 (Chassis Converters) and DA 22 (Converter Cabinet Units).

Step 1 Technical requirements for the motor			
Determine the required product profile	Rated supply voltage Operating mode Degree of protection and type of cooling Speed Output Torque Type of construction	3 AC 50/60 Hz, 400, 500 or 690 V 1Q/4Q IP.. / IC.. $n = \dots \text{rpm}$ $P = \dots \text{kW}$ $M = P \cdot 9550/n = \dots \text{Nm}$ IM ..	
Determine the rated armature voltage	Rated supply voltage 2 AC 50/60 Hz 400 V 2 AC 50/60 Hz 400 V 3 AC 50/60 Hz 400 V 3 AC 50/60 Hz 400 V 3 AC 50/60 Hz 500 V 3 AC 50/60 Hz 500 V 3 AC 50/60 Hz 690 V 3 AC 50/60 Hz 690 V	Operating mode 4Q 1Q 4Q 1Q 4Q 1Q 4Q 1Q	Rated armature voltage 280 V DC 310 V DC 420 V DC 470 V DC 520 V DC 600 V DC 720 V DC 810 V DC
Step 2 Environmental requirements for the motor → Page 2/2			
Determine the installation conditions	Ambient temperature Site altitude Determining the factors for output and speed change	$\leq 40^\circ\text{C}$ $\leq 1000 \text{ m}$ –	$> 40^\circ\text{C}$ $> 1000 \text{ m}$ For determining the factors for output and speed change (see Part 2 under "Installation and operating conditions")
Step 3 Select the motor → Pages 3/3 and 3/4			
Determine the range of possible motors	Select the size and therefore the possible motors on the basis of the following parameters: <b>type of cooling, degree of protection, torque and output range.</b>		
Step 4 Detailed selection of the motor → Pages 3/7 to 3/117			
Determine the motor Order No.	Determine the motor Order No. according to the following parameters: <b>rated armature voltage, speed, torque and output</b> from the "Selection- and ordering data" for the motors that have already been identified as possibilities.		
Step 5 Adapt the speed if necessary			
Speed adaptation and the associated parameter change	$n = n_N$ Speed adaptation: not required	$n < n_N$ Speed adaptation: through armature control $U = U_N \cdot n / n_N$ $P = P_N \cdot n / n_N$ $M_N = \text{constant}$	$n > n_N$ Speed adaptation: through field weakening $U = \text{constant}$ $P = \text{constant}$ $M = M_N \cdot n_N / n$
Step 6 Selection of the options → Page 3/118 to 3/121			
Complete the motor Order No.	Determine the options and the associated short codes for special versions (mounted assemblies, operation and diagnostics and mounted equipment).		
Step 7 Select the SIMOREG converter and the line-side components			
Select the SIMOREG converter and the line-side components	For Order No. of the converter and the line-side components, see Catalogs DA 21 and DA 22.		

# Selection and ordering

## Guideline for drive selection

**Determining the motor type according to type of cooling and degree of protection (for further selection according to torque and output, see overleaf)**

	Cooling method	Designation to DIN EN 60 034, Part 6	With duct connection	Degree of protection	Adapting the basic motor module	<b>Motor type</b>	
<b>Open-looped cooling circuit</b>							
The modular structure of the motors enables the following cooling methods and degrees of protection to be derived from one basic motor module	Suitable for use in dry indoor rooms with low dust levels	Internal cooling with radially mounted fan unit	IC06	–	IP23	Fan unit  G_DA12_XX_00002	<b>1GG</b>
<b>Closed-looped cooling circuit</b>							
Suitable for use outdoors or in extremely dusty and/or humid environments	Heat exchange through external cooling using air-to-air heat exchanger	IC A06 A66	–	IP54	Air-to-air heat exchanger, fan unit  G_DA12_XX_00007	<b>1HQ</b>	
	Heat exchange through external cooling using air-to-water heat exchanger	IC W37 A86	–	IP54	Air-to-water heat exchanger, fan unit  G_DA12_XX_00008	<b>1HS</b>	

# Selection and ordering

## Guideline for drive selection

### Preselection of the motor according to torque and output

Motor type/ series	Size	Torque Nm	100			1000			10000			Output kW			10			100			1000			10000			Detailed selection and ordering data	
			100	1000	10000	100	1000	10000	10	100	1000	10	100	1000	10000	10	100	1000	10000	Page	Page	Page	Page	Page	Page			
1GG6/1GH6	160	256	—	506								30	—	111												3/7 — 3/8		
	180	450	—	670								44.2	—	191												3/9 — 3/11		
	200	670	—	965								64.5	—	256												3/12 — 3/14		
	225	1070	—	1550								94.5	—	340												3/15 — 3/17		
	250	1630	—	2300								121	—	436												3/18 — 3/20		
	280	2400	—	3360								170	—	510												3/21 — 3/23		
1GG7/1GH7	355	2950	—	8280								236	—	770												3/24 — 3/33		
	400	4400	—	12920								230	—	880												3/34 — 3/44		
	450	6830	—	18400								197	—	1020												3/45 — 3/55		
1GG5/1GH5	500	5700	—	20600								288	—	1110												3/56 — 3/66		
	630	16000	—	44500								344	—	1610												3/67 — 3/77		
1HQ6	180	264	—	482								37.6	—	110												3/78 — 3/79		
	200	422	—	715								55.5	—	169												3/80 — 3/82		
	225	630	—	1180								82	—	264												3/83 — 3/85		
	250	1170	—	1780								107	—	340												3/86 — 3/88		
	280	1770	—	2750								151	—	436												3/89 — 3/91		
1HQ7	355	2300	—	7440								220	—	645												3/92 — 3/97		
	400	3400	—	11700								225	—	770												3/98 — 3/107		
	450	5610	—	15800								176	—	845												3/108 — 3/117		
1HS6	180	450	—	670								44.2	—	191												3/9 — 3/11		
	200	670	—	965								64.5	—	256												3/12 — 3/14		
	225	1070	—	1550								94.5	—	340												3/15 — 3/17		
	250	1630	—	2300								121	—	436												3/18 — 3/20		
	280	2400	—	3360								170	—	510												3/21 — 3/23		
1HS7	355	2950	—	8280								236	—	770												3/24 — 3/33		
	400	4400	—	12920								230	—	880												3/34 — 3/44		
	450	6830	—	18400								197	—	1020												3/45 — 3/55		
1HS5	500	5700	—	20600								288	—	1110												3/56 — 3/66		
	630	16000	—	44500								344	—	1610												3/67 — 3/77		
		Torque Nm		100		1000		10000				Output kW		10		100		1000		10000								

## Order No. code

**Order No.**

The Order No. comprises a combination of characters and digits and for clarity it is subdivided into three blocks which are connected by hyphens,  
e.g. **1GG6 288-0ND40-1VV1**

The first block (positions 1 to 7) identifies the machine type; further characteristics of the version are coded in the second (positions 8 to 12) and third (positions 13 to 16) blocks.  
For deviations in the third block from the catalog codes, either Z or 9 should be used as appropriate.

**Ordering data:**

- Complete Order No. and short code(s) or plain text.
- If a quotation has been requested, please specify the quotation number in addition to the Order No.
- When ordering a complete motor as a spare part, please specify the works serial No. for the previously supplied motor as well as the Order No.

<b>Structure of the Order No.:</b>	<b>Position:</b>	1	2	3	4	5	6	7	-	8	9	10	11	12	-	13	14	15	16	
<b>Positions 1 to 3:</b> digit, character, character	<b>Internally cooled DC machines</b>	1	G	G																
	• Separate ventilation using radially-mounted, standard fan	1	G	H																
	• Separate ventilation using external fan (not included in scope of supply), connected via duct	1	H	Q																
	<b>Surface-cooled DC machines</b>	1	H	S																
<b>Position 4:</b> digit	Series 5 Series 6 Series 7				5	6	7													
<b>Positions 5 to 7:</b> digits	Motor size (the size is encoded in positions 5 and 6)																			
<b>Position 8:</b> digit	Connection and mode of operation																			
<b>Position 9:</b> character	Field power level																			
<b>Position 10:</b> character	Armature circuit type of construction																			
<b>Position 11:</b> digit	Rated field voltage																			
<b>Position 12:</b> digit	Type of construction																			
<b>Position 13:</b> digit	Converter connection and terminal data																			
<b>Position 14:</b> character	Rated armature voltage																			
<b>Position 15:</b> character	Armature control range																			
<b>Position 16:</b> digit	Load-torque characteristic, performance data (latest edition)																			
	<b>Special versions:</b> coded short code also required not coded plain text also required																		- Z	

# Selection and ordering

## Order No. supplements

### Field voltage

The standard field voltage is 310 V. Other field voltages have been determined in accordance with the recommended field voltages according to DIN 40 030 and in accordance with the SIMOREG product range as "Standard versions". They can be coded using a digit at position 11 of the Order No. or using a short code.

#### • Standard rated field voltages:

Field voltage	Position:	Short code
	1 2 3 4 5 6 7 - 8 9 10 11 12 - 13 14 15 16	
110 V DC	3	
180 V DC	1	
190 V DC	9	L5C
200 V DC	9	L5A
210 V DC	6	
220 V DC	2	
310 V DC	4	
325 V DC	9	L5D
330 V DC	9	L5F
340 V DC	9	L5E
350 V DC	9	L5B
360 V DC	7	
500 V DC	5	

#### • Non-standard rated field voltages:

If a field voltage is required that is not covered by the "Standard versions", the digit "9" must be placed in position 11 of the Order No. The short code for the field voltage range must be specified in accordance with the table below and the required field voltage must be specified in plain text.

Field voltage	Position:	Short code *
	1 2 3 4 5 6 7 - 8 9 10 11 12 - 13 14 15 16	
< 110 V DC	9	L4Y
from 110 V DC to 500 V DC	9	L3Y
> 500 V DC	9	L4Y

\*) Short codes only determine the price of the versions, so plain text is also required.

### Types of construction

acc. to IEC 34, Part 7; flange type of construction to DIN 42 948.

The Order No. listed in the selection tables must be supplemented with the type of construction code digit in position 12. In the case of type of construction code digit "9", the short code for the required type of construction must also be specified (see table below).

#### Types of construction for motor Sizes 160 to 280 <sup>1)</sup>

Type of construction	Position:	Short code
	1 2 3 4 5 6 7 - 8 9 10 11 12 - 13 14 15 16	
IM B 3/ IM 1001	0	
IM B 35/ IM 2001	6	
IM B 5/ IM 3001	1 2)	
IM V 1/ IM 3011	4 2)	
IM B 6/ IM 1051	9 3)	M1A
IM B 7/ IM 1061	9 3)	M1B
IM B 8/ IM 1071	9	M1C
IM V 15/ IM 2011	9	M1H
IM V 3/ IM 3031	9 2)	M1G
IM V 35/ IM 2031	9	M1J
IM V 5/ IM 1011	9 3)	M1D
IM V 6/ IM 1031	9 3)	M1E

- 1) DC motors in Sizes 355 to 630 are only offered in the catalog in the IM B 3 type of construction
- 2) The motors are supplied in IM B 35 type of construction for IM B 5, in IM V 15 type of construction for IM V 1 and in IM V 35 type of construction for IM V 3. 1HQ and 1HS motors are only supplied in the types of constructions IM B 3 and IM B 35.
- 3) For these types of construction, special support feet must be provided for relieving the strain on the fixing bolts in the transverse direction (not included in scope of supply).

## Selection and ordering

1GG6, 1GH6  
Size 160

## Selection and ordering data

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ Ω	Inductance $L_a$ mH
at rated armature voltage 420 V   470 V   520 V   600 V								
<b>Overall length 2</b>								
995		31.5	302	2500	1G 6 162-0JC -6VV5	90	79	0.65 6.6
1130		35.7	302	2550	-6WV5	90	81	
1270		40	301	2550	-7MV5	90	83	
1490		47	301	2550	-7NV5	90	84	
1310		41.5	303	2350	1G 6 162-0JD -6VV5	114	83	0.403 4
1480		47	303	2350	-6WV5	115	84	
1660		52.5	302	2400	-7MV5	114	85	
1880		60.5	298	2250	-7NV5	113	87	
2140		53	305	2500	1G 6 162-0JE -6VV5	142	86	0.252 2.65
2410		59.5	302	2500	-6WV5	141	87	
2690		63.5	283	4500	1G 6 162-0JF -6VV5	168	88	0.173 1.65
3120		71	281	4500	-6WV5	168	88	
2750		77	273	4500	-7MV5	163	89	
3100		88.5	271	4500	-7NV5	161	90	
3430		87.5	270	4450	-6WV5	204	90	
3440		92	256	4500	-7MV5	193	90	
		93.5	260	4500	1G 6 162-0JH -6VV5	242	90	0.0691 0.66
<b>Overall length 4</b>								
725		30	395	2000	1G 6 164-0JC -6VV5	88	77	0.774 8.7
830		34.3	395	2000	-6WV5	87.5	79	
935		38.5	393	2000	-7MV5	87.5	81	
1100		45.3	393	2000	-7NV5	87.5	83	
960		39.5	393	1850	1G 6 164-0JD -6VV5	111	81	0.479 5.3
1090		45	394	1850	-6WV5	111	83	
1220		50	391	1900	-7MV5	111	84	
1430		59	394	1750	-7NV5	111	86	
1220		52	407	1950	1G 6 164-0JE -6VV5	142	84	0.299 3.55
1390		58.5	402	1950	-6WV5	141	85	
1590		64.5	387	3550	1G 6 164-0JF -6VV5	173	86	0.197 2.15
1800		72.5	385	3600	-6WV5	171	88	
2000		79	377	3650	-7MV5	168	88	
2330		91	373	3700	-7NV5	166	89	
2050		81.5	380	3400	1G 6 164-0JG -6VV5	214	88	0.122 1.35
2310		90.5	374	3450	-6WV5	212	89	
2580		97.5	361	3550	-7MV5	204	90	
2990		111	355	3200	-7NV5	200	91	
2570		99.5	370	4000	1G 6 164-0JH -6VV5	258	90	0.0762 0.88
2890		110	363	3750	1G 6 164-0JH -6WV5	252	91	
<b>Fan unit</b>								
		Radially mounted		G				
		Separate		H				
<b>Rated field voltage</b>								
		310 V		4				
<b>Type of construction</b>								
		IM B 3		0				
		IM B 35		6				

<sup>1)</sup> Please note remarks on field weakening on page 3/8.

# Selection and ordering

1GG6, 1GH6

Size 160

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ Ω	Inductance $L_a$ mH
<b>Overall length 6</b>								
710	36	484	1650	1G 6 166-0JC -7MV5	84	78	0.932	11.5
730	42.7	485	1650	-7NV5	84	81		
830	37.3	488	1500	1G 6 166-0JD -6VV5	107	79	0.578	7
930	42.5	489	1500	-6WV5	107	80		
935	47.5	488	1550	-7MV5	107	83		
1060	56	486	1400	-7NV5	107	84		
1220	56	504	1550	-6WV5	138	84		
1380	61.5	481	3000	1G 6 166-0JF -6VV5	167	85	0.237	2.9
1540	69.5	481	3000	-6WV5	167	86		
1580	77.5	481	3000	-7MV5	166	88		
1780	89	472	3050	-7NV5	164	88		
1990	89	477	2850	-6WV5	210	88		
1990	97	465	2900	-7MV5	204	89		
2240	111	459	2500	-7NV5	200	90		
1990	98.5	473	3250	1G 6 166-0JH -6VV5	256	89	0.0914	1.15
2240	110	469	2900	1G 6 166-0JH -6WV5	254	90		
<b>Fan unit</b>		Radially mounted						
<b>Rated field voltage</b>		Separate						
<b>Type of construction</b>		310 V						
		IM B 3						
		IM B 35						

Motor type	Field power approx. $P_{field}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{mech}$ rpm	Weight, net approx. kg
1GG6 162	1.81	0.32	4500	320
1GH6 162	1.81	0.32	4500	307
1GG6 164	2.08	0.38	4500	365
1GH6 164	2.08	0.38	4500	352
1GG6 166	2.3	0.46	4500	428
1GH6 166	2.3	0.46	4500	415

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

<sup>1)</sup> Please note remarks on field weakening.

# Selection and ordering

**1GG6, 1GH6, 1HS6**  
**Size 180**

## Selection and ordering data

These motors are uncompensated.

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ		Inductance <i>L<sub>a</sub></i> mH
at rated armature voltage										
<b>Overall length 6</b>										
815			44.8	525	2150	1 6 186-0NA -1VV3	127	80	472	7.85
930			51	525	1990	-1WV3	127	82		
1050			57.5	525	1820	-7MV3	127	83		
	1230		67.5	525	1500	-7NV3	127	85		
995			55.5	535	1930	1 6 186-0NB -1VV3	153	83	330	5.83
1130			63	530	1740	-1WV3	153	84		
	1270		70.5	530	1500	-7MV3	153	86		
1220			65.5	515	3400	1 6 186-0NC -1VV3	177	85	242	3.89
1380			74	510	3400	-1WV3	176	86		
	1540		82.5	510	3400	-7MV3	176	87		
	1800		96.5	510	3400	-7NV3	176	89		
1530			83.5	520	3400	1 6 186-0ND -1VV3	220	87	156	2.72
1730			94.5	520	3400	-1WV3	220	88		
	1920		105	520	3400	-7MV3	220	89		
	2240		122	520	3400	-7NV3	220	90		
1770			96	520	3400	1 6 186-0NE -1VV3	252	88	118	1.96
2000			108	515	3400	-1WV3	250	89		
	2240		120	510	3400	-7MV3	250	90		
	2600		139	510	2720	-7NV3	248	91		
2140			117	520	3400	1 6 186-0NF -1VV3	302	90	82.5	1.46
	2400		132	525	3220	-1WV3	302	91		
	2680		144	515	2720	-7MV3	296	91		
2600			136	500	3400	1 6 186-0NG -1VV3	348	91	60.5	0.97
2940			151	490	3400	-1WV3	344	91		
	3260		164	480	3400	-7MV3	335	92		
2840			139	468	3400	1 6 186-0NH -1VV3	354	91	51.5	0.84
3200			151	450	3400	1 6 186-0NH -1WV3	342	92		
<b>Separate ventilation</b>		Fan unit, radially mounted  <b>GG</b> Fan unit, separately-mounted  <b>GH</b> Mounted air-to-water heat exchanger  <b>HS</b>								
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3  <b>0</b> IM B 35  <b>6</b>								

<sup>1)</sup> Please note remarks on field weakening on page 3/11.

## Selection and ordering

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage									
<b>Overall length 8</b>									
420 V	470 V	520 V	600 V						
645				44.2	655	1730	1 6 188-0NA -1VV3	129	78
	735				50.5	655	1620	-1VV3	129
		830			57	655	1490	-7MV3	129
			980		67	655	1240	-7NV3	129
790					55	665	1580	1 6 188-0NB -1VV3	156
	900				63	670	1410	-1VV3	157
		1010			70.5	665	1250	-7MV3	156
970					65.5	645	2920	1 6 188-0NC -1VV3	181
	1100				74	640	3300	-1VV3	180
		1240			82.5	635	3320	-7MV3	178
			1450		96.5	635	3320	-7NV3	178
1230					83.5	650	3300	1 6 188-0ND -1VV3	224
	1390				94	645	3320	-1VV3	222
		1550			104	640	3240	-7MV3	220
			1810		121	640	2980	-7NV3	220
1420					96	645	3300	1 6 188-0NE -1VV3	254
	1610				108	640	3080	-1VV3	252
		1800			119	630	2800	-7MV3	250
			2100		137	625	2200	-7NV3	246
1720					116	645	3020	1 6 188-0NF -1VV3	302
	1940				130	640	2680	-1VV3	300
		2160			143	630	2240	-7MV3	296
2100					135	615	3400	1 6 188-0NG -1VV3	348
	2380				150	600	3400	-1VV3	342
		2640			162	585	3400	-7MV3	332
			3060		183	570	3400	-7NV3	324
2300					144	600	3400	1 6 188-0NH -1VV3	370
	2580				158	585	3400	-1VV3	360
		2880			172	570	3400	-7MV3	352
			3340		191	545	3400	1 6 188-0NH -7NV3	336
<b>Separate ventilation</b>		Fan unit, radially mounted <b>GG</b>							
		Fan unit, separately-mounted <b>GH</b>							
		Mounted air-to-water heat exchanger <b>HS</b>							
<b>Rated field voltage</b>		310 V				4			
<b>Type of construction</b>		IM B 3				0			
		IM B 35				6			

<sup>1)</sup> Please note remarks on field weakening on page 3/11.

# Selection and ordering

**1GG6, 1GH6, 1HS6  
Size 180**

<b>Motor type</b>	<b>Field power approx. <math>P_{\text{field}}</math> kW</b>	<b>Moment of inertia <math>J</math> kgm<sup>2</sup></b>	<b>Mechanical limit speed <math>n_{\text{mech}}</math> rpm</b>	<b>Weight, net approx. <b>kg</b></b>
<b>1GG6 186</b>	2.5	0.6	3800	460
<b>1GH6 186</b>	2.5	0.6	3800	430
<b>1HS6 186</b>	2.5	0.6	3800	530
<b>1GG6 188</b>	2.7	0.7	3800	520
<b>1GH6 188</b>	2.7	0.7	3800	490
<b>1HS6 188</b>	2.7	0.7	3800	600

## Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

## Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

## Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

## Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

1GG6, 1GH6, 1HS6

Size 200

## Selection and ordering data

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V   470 V   520 V   600 V								
<b>Overall length 6</b>								
815	66.5	780	2450	1 6 206-0NA -1VV3	186	82	292	5.81
925	76	785	2750	-1WV3	187	84		
1040	85	780	2750	-7MV3	186	85		
1220	100	785	2750	-7NV3	187	87		
960	80	795	2740	1 6 206-0NB -1VV3	220	85	212	4.28
1090	91	795	2740	-1WV3	220	86		
1220	102	800	2720	-7MV3	220	87		
1430	119	795	2740	-7NV3	220	88		
1120	93	795	3000	1 6 206-0NC -1VV3	250	86	160	3.19
1270	106	795	2980	-1WV3	252	87		
1420	118	795	2980	-7MV3	250	88		
1660	137	790	2850	-7NV3	250	90		
1340	109	775	2800	1 6 206-0ND -1VV3	288	88	117	2.29
1510	123	780	2800	-1WV3	288	89		
1690	137	775	2800	-7MV3	288	90		
1970	159	770	2350	-7NV3	286	91		
1570	131	795	2680	1 6 206-0NE -1VV3	342	89	84.5	1.66
1780	147	790	2700	-1WV3	340	90		
1980	163	785	2300	-7MV3	338	91		
1870	152	775	3100	1 6 206-0NF -1VV3	394	90	63.5	1.2
2120	170	765	3100	-1WV3	388	91		
2350	186	755	3100	-7MV3	382	92		
2720	212	745	3100	-7NV3	376	92		
2040	161	755	3100	1 6 206-0NG -1VV3	414	91	54.5	1.04
2300	181	750	3100	-1WV3	414	91		
2560	200	745	3100	-7MV3	410	92		
2960	230	740	3100	-7NV3	408	92		
2480	185	710	3100	1 6 206-0NH -1VV3	472	92	38.2	0.76
2800	202	690	3100	-1WV3	456	92		
3100	218	670	3100	1 6 206-0NH -7MV3	444	92		
<b>Separate ventilation</b>								
<b>Rated field voltage</b>								
310 V								
<b>Type of construction</b>								
IM B 3								
IM B 35								

<sup>1)</sup> Please note remarks on field weakening on page 3/14.

## Selection and ordering

**1GG6, 1GH6, 1HS6  
Size 200**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V								
<b>Overall length 8</b>								
650	64.5	950	1950	1 6 208-0NA -1VV3	184	81	334	7.18
740	73.5	950	2220	-1WV3	184	82		
835	82.5	945	2420	-7MV3	183	84		
980	97	945	2420	-7NV3	183	86		
770	77.5	960	2320	1 6 208-0NB -1VV3	215	83	242	5.29
875	88	960	2420	-1WV3	215	85		
980	98.5	960	2420	-7MV3	215	86		
	1150	116	965	-7NV3	216	88		
900	90.5	960	2650	1 6 208-0NC -1VV3	246	85	183	3.95
1020	103	965	2640	-1WV3	248	86		
1140	115	965	2560	-7MV3	246	87		
	1330	134	960	-7NV3	246	89		
1080	106	935	2460	1 6 208-0ND -1VV3	282	87	134	2.84
1220	120	940	2460	-1WV3	282	88		
1360	133	935	2300	-7MV3	280	89		
	1590	155	930	-7NV3	280	90		
1270	128	965	2350	1 6 208-0NE -1VV3	336	88	96.5	2.05
1430	144	960	2150	-1WV3	336	89		
	1600	160	955	-7MV3	334	90		
1510	151	955	3100	1 6 208-0NF -1VV3	394	89	72.5	1.48
1700	170	955	3100	-1WV3	394	90		
	1900	186	935	-7MV3	385	91		
	2200	212	920	-7NV3	378	92		
1650	158	915	3100	1 6 208-0NG -1VV3	408	90	62	1.28
1860	178	915	3100	-1WV3	408	91		
2060	197	915	3100	-7MV3	406	91		
	2400	228	905	-7NV3	405	92		
2020	183	865	3100	1 6 208-0NH -1VV3	466	91	43.8	0.94
2260	206	870	3100	-1WV3	468	92		
	2520	228	865	-7MV3	466	92		
	2920	256	835	1 6 208-0NH -7NV3	450	93		
<b>Separate ventilation</b>								
		Fan unit, radially mounted GG						
		Fan unit, separately-mounted GH						
		Mounted air-to-water heat exchanger HS						
<b>Rated field voltage</b>	310 V			4				
<b>Type of construction</b>	IM B 3			0				
	IM B 35			6				

<sup>1)</sup> Please note remarks on field weakening on page 3/14.

# Selection and ordering

## 1GG6, 1GH6, 1HS6

Size 200

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
<b>1GG6 206</b>	2.8	1.2	3500	610
<b>1GH6 206</b>	2.8	1.2	3500	580
<b>1HS6 206</b>	2.8	1.2	3500	710
<b>1GG6 208</b>	2.9	1.3	3500	690
<b>1GH6 208</b>	2.9	1.3	3500	660
<b>1HS6 208</b>	2.9	1.3	3500	800

### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "**C05**" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "**C06**" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

### Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

**Selection and ordering data**

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 6								
745	96	1230	2020	1 6 226-0NA -1VV3	264	85	180	4.71
845	109	1230	2020	-1WV3	264	86		
950	122	1230	2020	-7MV3	262	87		
1110	142	1220	2040	-7NV3	262	89		
	1350	171	1210	2050	-2XV3	258	90	
	1530	192	1200	1850	-2YV3	256	91	
855	110	1230	2020	1 6 226-0NB -1VV3	296	86	139	3.56
970	125	1230	2020	-1WV3	298	88		
1080	139	1230	2020	-7MV3	296	89		
	1270	162	1220	2040	-7NV3	294	90	
	1540	193	1200	1730	-2XV3	288	91	
1020	132	1240	1970	1 6 226-0NC -1VV3	350	88	103	2.7
1150	148	1230	1990	-1WV3	348	89		
1280	164	1220	2000	-7MV3	346	90		
	1500	190	1210	1790	-7NV3	342	91	
1260	156	1180	2460	1 6 226-0ND -1VV3	408	89	74	1.91
1420	175	1180	2460	-1WV3	406	90		
1590	193	1160	2500	-7MV3	400	91		
	1850	222	1150	2520	-7NV3	396	92	
	2240	260	1110	2580	-2XV3	382	93	
	2520	286	1080	2640	-2YV3	372	93	
1480	182	1170	2650	1 6 226-0NE -1VV3	470	90	55	1.49
1660	205	1180	2650	-1WV3	472	91		
1850	225	1160	2680	-7MV3	464	92		
	2150	256	1140	2700	-7NV3	454	92	
	2600	296	1090	2700	-2XV3	434	93	
1750	218	1190	2660	1 6 226-0NF -1VV3	560	91	38.8	1.03
1970	242	1170	2680	-1WV3	550	92		
2180	262	1150	2700	-7MV3	535	92		
	2540	296	1110	2700	-7NV3	520	93	
2100	248	1130	2680	1 6 226-0NG -1VV3	625	92	26	0.67
2360	272	1100	2700	-1WV3	610	93		
2620	294	1070	2700	-7MV3	595	93		
2300	266	1100	2700	1 6 226-0NH -1VV3	670	93	22	0.61
2600	292	1070	2700	1 6 226-0NH -1WV3	655	93		
<b>Separate ventilation</b>		Fan unit, radially mounted GG						
		Fan unit, separately-mounted GH						
		Mounted air-to-water heat exchanger HS						
<b>Rated field voltage</b>		310 V		4				
<b>Type of construction</b>		IM B 3		0				
		IM B 35		6				

<sup>1)</sup> Please note remarks on field weakening on page 3/17.

# Selection and ordering

## 1GG6, 1GH6, 1HS6

Size 225

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
<b>Overall length 8</b>								
585	94.5	1540	1740	1 6 228-0NA -1VV3	264	83	206	5.83
665	107	1540	1750	-1WV3	262	85		
745	120	1540	1740	-7MV3	262	86		
875	140	1530	1750	-7NV3	260	87		
1070	169	1510	1710	-2XV3	258	89		
	1220	190	1490	-2YV3	254	90		
670	109	1550	1730	1 6 228-0NB -1VV3	298	85	160	4.4
765	123	1540	1750	-1WV3	296	86		
855	137	1530	1750	-7MV3	294	87		
1000	160	1530	1730	-7NV3	294	89		
	1220	191	1500	-2XV3	288	90		
800	130	1550	1700	1 6 228-0NC -1VV3	350	86	118	3.34
910	146	1530	1710	-1WV3	346	88		
1020	163	1530	1690	-7MV3	345	89		
	1190	188	1510	-7NV3	340	90		
995	154	1480	2140	1 6 228-0ND -1VV3	408	88	85	2.37
1130	173	1460	2150	-1WV3	404	89		
1260	191	1450	2160	-7MV3	398	90		
	1460	220	1440	-7NV3	395	91		
	1770	258	1390	-2XV3	382	92		
		2000	286	-2YV3	374	93		
1170	181	1480	2300	1 6 228-0NE -1VV3	472	89	63.5	1.84
1320	202	1460	2340	-1WV3	466	90		
1470	224	1460	2340	-7MV3	464	91		
	1710	255	1420	-7NV3	454	92		
	2060	296	1370	-2XV3	435	93		
		2340	325	-2YV3	420	93		
1390	216	1480	2320	1 6 228-0NF -1VV3	555	91	44.5	1.28
1560	240	1470	2360	-1WV3	550	91		
1740	262	1440	2400	-7MV3	535	92		
	2020	296	1400	-7NV3	520	93		
	2440	338	1320	-2XV3	492	93		
1670	255	1460	2280	1 6 228-0NG -1VV3	650	92	29.8	0.83
1880	282	1430	2320	-1WV3	635	92		
2080	305	1400	2360	-7MV3	620	93		
	2420	340	1340	-7NV3	595	94		
1840	270	1400	2380	1 6 228-0NH -1VV3	680	92	25.2	0.75
2060	302	1400	2400	-1WV3	680	93		
2300	330	1370	2420	1 6 228-0NH -7MV3	665	93		
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V 4								
<b>Type of construction</b>								
IM B 3 0								
IM B 35 6								

<sup>1)</sup> Please note remarks on field weakening on page 3/17.

# Selection and ordering

**1GG6, 1GH6, 1HS6  
Size 225**

<b>Motor type</b>	<b>Field power approx. <math>P_{\text{field}}</math> kW</b>	<b>Moment of inertia <math>J</math> kgm<sup>2</sup></b>	<b>Mechanical limit speed <math>n_{\text{mech}}</math> rpm</b>	<b>Weight, net approx. kg</b>
<b>1GG6 226</b>	2.9	2.2	3000	880
<b>1GH6 226</b>	2.9	2.2	3000	840
<b>1HS6 226</b>	2.9	2.2	3000	1000
<b>1GG6 228</b>	3.5	2.5	3000	990
<b>1GH6 228</b>	3.5	2.5	3000	950
<b>1HS6 228</b>	3.5	2.5	3000	1100

## Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

## Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

## Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

## Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

1GG6, 1GH6, 1HS6

Size 250

## Selection and ordering data

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
<b>Overall length 6</b>								
690	122	1690	1780	1 6 256-0NA -1VV1	325	87	120	4.03
780	138	1690	1780	-1WV1	325	88		
875	154	1680	1780	-7MV1	324	89		
1020	180	1690	1710	-7NV1	325	90		
	1240	218	1680	1310	-2XV1	324	91	
785	141	1720	1780	1 6 256-0NB -1VV1	372	88	93.5	3.04
890	159	1710	1780	-1WV1	370	89		
990	177	1710	1730	-7MV1	370	90		
	1150	206	1710	1430	-7NV1	370	91	
920	165	1710	1850	1 6 256-0NC -1VV1	430	89	69	2.32
1040	186	1710	1640	-1WV1	428	90		
1160	206	1700	1450	-7MV1	425	91		
1120	196	1670	2200	1 6 256-0ND -1VV1	505	90	50.5	1.72
1260	220	1670	2220	-1WV1	505	91		
1400	245	1670	2200	-7MV1	505	92		
	1630	284	1660	2220	-7NV1	505	92	
	1970	342	1660	2220	-2XV1	500	93	
		2220	384	1650	-2YV1	500	94	
1280	224	1670	2220	1 6 256-0NE -1VV1	575	91	38.2	1.28
1440	252	1670	2220	-1WV1	575	92		
1610	278	1650	2220	-7MV1	565	92		
	1870	322	1640	2220	-7NV1	565	93	
	2250	384	1630	2250	-2XV1	560	94	
1480	282	1820	1980	1 6 256-0NF -1VV1	720	92	27.5	0.92
1660	316	1820	1990	-1WV1	715	92		
	1850	344	1780	2020	-7MV1	700	93	
	2140	372	1660	2140	-7NV1	650	94	
1720	314	1740	2300	1 6 256-0NG -1VV1	795	92	21.2	0.69
1940	352	1730	2300	-1WV1	790	93		
2150	384	1710	2300	-7MV1	780	93		
1970	350	1700	2300	1 6 256-0NH -1VV1	880	93	16.1	0.55
2220	394	1690	2300	1 6 256-0NH -1WV1	880	93		
<b>Separate ventilation</b>								
		Fan unit, radially mounted GG						
		Fan unit, separately-mounted GH						
		Mounted air-to-water heat exchanger HS						
<b>Rated field voltage</b>								
	310 V			4				
<b>Type of construction</b>								
	IM B 3			0				
	IM B 35			6				

<sup>1)</sup> Please note remarks on field weakening on page 3/20.

## Selection and ordering

**1GG6, 1GH6, 1HS6  
Size 250**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 8</b>								
540		121	2140	1510	1 6 258-0NA -1VV1	328	85	138 5
615		137	2120	1520	-1WV1	326	86	
685		153	2140	1520	-7MV1	326	87	
800		179	2140	1380	-7NV1	328	89	
	975	218	2140	1070	-2XV1	328	90	
615		139	2160	1530	1 6 258-0NB -1VV1	372	86	107 3.77
700		158	2160	1530	-1WV1	372	88	
780		176	2150	1390	-7MV1	372	89	
	910	205	2150	1180	-7NV1	370	90	
720		164	2180	1470	1 6 258-0NC -1VV1	432	88	79.5 2.87
815		185	2160	1320	-1WV1	432	89	
	910	206	2160	1170	-7MV1	430	90	
880		195	2120	1910	1 6 258-0ND -1VV1	510	89	58.5 2.13
995		220	2120	1910	-1WV1	505	90	
1110		244	2100	1910	-7MV1	505	91	
	1290	284	2100	1910	-7NV1	505	92	
	1560	342	2100	1920	-2XV1	505	93	
	1760	386	2100	1920	-2YV1	505	93	
1010		222	2100	1920	1 6 258-0NE -1VV1	570	90	44 1.59
1140		250	2100	1930	-1WV1	570	91	
1270		278	2100	1930	-7MV1	570	92	
	1480	324	2100	1920	-7NV1	570	92	
	1780	388	2080	1930	-2XV1	570	93	
	2020	416	1970	2020	-2YV1	535	94	
1170		282	2300	1700	1 6 258-0NF -1VV1	720	91	31.6 1.15
1310		316	2300	1710	-1WV1	720	92	
1460		348	2280	1720	-7MV1	710	92	
	1700	394	2220	1760	-7NV1	690	93	
1360		314	2200	1990	1 6 258-0NG -1VV1	800	92	24.4 0.85
1530		352	2200	2000	-1WV1	795	92	
1700		390	2200	2000	-7MV1	795	93	
	1970	436	2120	2060	-7NV1	765	94	
1560		352	2150	2000	1 6 258-0NH -1VV1	890	92	18.6 0.68
1750		395	2160	2000	-1WV1	890	93	
1940		436	2150	2000	1 6 258-0NH -7MV1	885	93	
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V 4								
<b>Type of construction</b>								
IM B 3 0								
IM B 35 6								

<sup>1)</sup> Please note remarks on field weakening on page 3/20.

# Selection and ordering

## 1GG6, 1GH6, 1HS6

Size 250

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. <b>kg</b>
<b>1GG6 256</b>	4	3.6	2600	1160
<b>1GH6 256</b>	4	3.6	2600	1120
<b>1HS6 256</b>	4	3.6	2600	1320
<b>1GG6 258</b>	4.7	4.2	2600	1320
<b>1GH6 258</b>	4.7	4.2	2600	1280
<b>1HS6 258</b>	4.7	4.2	2600	1500

### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "**C05**" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "**C06**" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

### Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1GG6, 1GH6, 1HS6**  
**Size 280**

## Selection and ordering data

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
<b>Overall length 6</b>								
605	171	2700	1330	1 6 286-0NA -1VV1	452	88	80	3.44
685	193	2700	1330	-1VV1	450	89		
765	215	2680	1290	-7MV1	450	90		
890	252	2700	1090	-7NV1	454	91		
715	197	2640	1390	1 6 286-0NB -1VV1	515	89	59.5	2.59
805	222	2640	1250	-1VV1	515	90		
900	246	2620	1110	-7MV1	510	91		
815	218	2550	1660	1 6 286-0NC -1VV1	565	90	49.4	2.19
920	246	2550	1660	-1VV1	565	91		
1020	274	2560	1660	-7MV1	565	91		
1190	318	2550	1660	-7NV1	565	92		
1440	384	2550	1660	-2XV1	565	93		
	1630	434	2540	1660	-2YV1	565	94	
915	242	2520	1880	1 6 286-0ND -1VV1	620	91	39.6	1.66
1030	274	2540	1870	-1VV1	625	91		
1150	304	2520	1880	-7MV1	620	92		
1330	352	2520	1880	-7NV1	620	93		
1610	424	2520	1880	-2XV1	620	93		
	1820	478	2500	1880	-2YV1	620	94	
1050	292	2660	1740	1 6 286-0NE -1VV1	745	91	29.6	1.31
1180	328	2650	1750	-1VV1	745	92		
1310	364	2650	1750	-7MV1	745	93		
1520	422	2650	1750	-7NV1	745	93		
1830	480	2500	1840	-2XV1	700	94		
1260	344	2600	1740	1 6 286-0NF -1VV1	870	92	21	1.01
1410	386	2620	1740	-1VV1	870	93		
1570	428	2600	1750	-7MV1	870	93		
1810	474	2500	1810	-7NV1	830	94		
1410	390	2640	1710	1 6 286-0NG -1VV1	985	93	16.3	0.74
1590	438	2640	1710	-1VV1	980	93		
1760	472	2560	1760	-7MV1	955	94		
1600	428	2550	1690	1 6 286-0NH -1VV1	1070	93	13	0.58
1790	448	2400	1790	1 6 286-0NH -1VV1	1000	94		
<b>Separate ventilation</b>								
		Fan unit, radially mounted <b>GG</b>						
		Fan unit, separately-mounted <b>GH</b>						
		Mounted air-to-water heat exchanger <b>HS</b>						
<b>Rated field voltage</b>								
	310 V				4			
<b>Type of construction</b>								
	IM B 3				0			
	IM B 35				6			

<sup>1)</sup> Please note remarks on field weakening on page 3/23.

# Selection and ordering

## 1GG6, 1GH6, 1HS6

Size 280

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 8									
482			170	3360	1130	1 6 288-0NA -1VV1	455	86	91.5 4.24
545			192	3360	1100	-1WV1	454	87	
610			214	3350	1040	-7MV1	452	88	
	715		250	3340	890	-7NV1	452	90	
570			195	3260	1120	1 6 288-0NB -1VV1	515	88	68.5 3.19
645			220	3260	1010	-1WV1	510	89	
	720		246	3260	905	-7MV1	515	90	
650			218	3200	1420	1 6 288-0NC -1VV1	570	89	56.5 2.7
735			245	3180	1430	-1WV1	565	90	
820			274	3200	1420	-7MV1	570	90	
	955		318	3180	1430	-7NV1	565	91	
	1150		384	3180	1430	-2XV1	565	93	
	1310	434	3160	1430		-2YV1	565	93	
730			242	3160	1620	1 6 288-0ND -1VV1	630	90	45.5 2.04
825			272	3150	1630	-1WV1	625	90	
	920		304	3160	1620	-7MV1	625	91	
	1070		352	3140	1630	-7NV1	625	92	
	1300	426	3120	1630		-2XV1	625	93	
	1460	480	3140	1630		-2YV1	625	94	
840			290	3300	1510	1 6 288-0NE -1VV1	745	91	34 1.62
945			328	3320	1510	-1WV1	750	91	
1050			364	3320	1510	-7MV1	750	92	
	1220		422	3300	1510	-7NV1	745	93	
	1480	510	3300	1510		-2XV1	745	94	
1010			344	3250	1500	1 6 288-0NF -1VV1	875	92	24 1.24
1130			386	3260	1510	-1WV1	875	92	
1260			430	3260	1500	-7MV1	875	93	
	1460	498	3260	1510		-7NV1	875	93	
1130			390	3300	1480	1 6 288-0NG -1VV1	990	92	18.7 0.91
1270			440	3300	1480	-1WV1	995	93	
	1420		488	3280	1480	-7MV1	990	93	
1280			430	3200	1450	1 6 288-0NH -1VV1	1080	93	15 0.72
1440			482	3200	1450	1 6 288-0NH -1WV1	1080	93	
<b>Separate ventilation</b>									
Fan unit, radially mounted GG									
Fan unit, separately-mounted GH									
Mounted air-to-water heat exchanger HS									
<b>Rated field voltage</b>									
310 V 4									
<b>Type of construction</b>									
IM B 3 0									
IM B 35 6									

<sup>1)</sup> Please note remarks on field weakening on page 3/23.

# Selection and ordering

**1GG6, 1GH6, 1HS6  
Size 280**

<b>Motor type</b>	<b>Field power approx. <math>P_{\text{field}}</math> kW</b>	<b>Moment of inertia <math>J</math> kgm<sup>2</sup></b>	<b>Mechanical limit speed <math>n_{\text{mech}}</math> rpm</b>	<b>Weight, net approx. <b>kg</b></b>
<b>1GG6 286</b>	4.8	6.4	2500	1560
<b>1GH6 286</b>	4.8	6.4	2500	1520
<b>1HS6 286</b>	4.8	6.4	2500	1780
<b>1GG6 288</b>	5.4	7.5	2500	1780
<b>1GH6 288</b>	5.4	7.5	2500	1740
<b>1HS6 288</b>	5.4	7.5	2500	2020

## Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

## Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

## Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

## Type of construction

For other type of constructions and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 355

## Selection and ordering data

These motors are compensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V   470 V   520 V   600 V   720 V   810 V								
Overall length 1								
580	244	4000	1740	1 7 351-5NA -1VV1	635	90	50.9	0.74
655	274	3990	1840		-1WV1	635	90	
730	305	3990	1850		-7MV1	635	91	
850	355	3990	1850		-7NV1	635	92	
	1030	422	3920		-2XV1	625	93	
	1170	476	3890		-2YV1	620	94	
660	274	3960	1830	1 7 351-5NB -1VV1	715	90	43.6	0.54
745	310	3970	1820		-1WV1	720	91	
835	344	3940	1850		-7MV1	715	91	
	970	400	3940		-7NV1	715	92	
	1180	458	3710		-2XV1	675	93	
	1330	515	3700		-2YV1	675	94	
735	308	4000	1810	1 7 351-5NC -1VV1	800	91	34.4	0.5
830	348	4000	1820		-1WV1	800	92	
925	386	3990	1840		-7MV1	800	92	
	1070	448	3990		-7NV1	800	93	
	1300	510	3740		-2XV1	750	94	
	1470	565	3670		-2YV1	735	94	
835	344	3940	1820	1 7 351-5ND -1VV1	890	91	28.4	0.35
940	388	3940	1810		-1WV1	890	92	
1050	416	3780	1860		-7MV1	855	93	
1220	482	3770	1870		-7NV1	855	93	
	1480	525	3390		-2XV1	770	94	
	1670	590	3370	2020	1 7 351-5ND -2YV1	770	94	
Separate ventilation								
Rated field voltage	310 V				4			
Type of construction	IM B 3				0			

<sup>1)</sup> Please note remarks on field weakening on page 3/33.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 355**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
960					394	3920	1760	1 7 351-5NE -1VV1	1010 92 20.7 0.31
	1080				442	3910	1770		-1WV1 1010 93
		1200			472	3750	1820		-7MV1 965 93
			1400		535	3650	1850		-7NV1 940 94
				1690	570	3220	2020		-2XV1 835 94
					1910	620	3100		-2YV1 805 94
1060					434	3900	1780	1 7 351-5NF -1VV1	1100 93 17.2 0.24
	1200				486	3870	1780		-1WV1 1100 93
		1330			510	3660	1860		-7MV1 1040 94
			1550		580	3570	1880		-7NV1 1020 94
				1880	580	2950	2100		-2XV1 850 94
1210					488	3850	1790	1 7 351-5NG -1VV1	1230 94 12.3 0.19
	1360				540	3790	1810		-1WV1 1210 94
		1520			555	3490	1920		-7MV1 1120 94
			1760		625	3390	1950		-7NV1 1100 94
1370					515	3590	1870	1 7 351-5NH -1VV1	1300 94 10.5 0.14
	1540				575	3570	1870		-1WV1 1300 94
		1710			565	3150	2040		-7MV1 1150 94
1600					565	3370	2100	1 7 351-5NJ -1VV1	1420 94 8.26 0.11
	1800				620	3290	2100	1 7 351-5NJ -1WV1	1390 94
<b>Separate ventilation</b>		Fan unit, radially mounted  GG							
<b>Rated field voltage</b>		Fan unit, separately-mounted  GH							
<b>Type of construction</b>		Mounted air-to-water heat exchanger  HS							
		310 V  4							
		IM B 3  0							

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<sup>1)</sup> Please note remarks on field weakening on page 3/33.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 355

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 2								
492	242	4700	1480	1 7 352-5NA -1VV1	635	89	54.5	0.82
555	272	4680	1670	-1WV1	635	90		
620	304	4680	1710	-7MV1	635	91		
725	354	4660	1710	-7NV1	635	92		
	880	430	4670	1710	-2XV1	635	93	
	1000	485	4630	1720	-2YV1	635	93	
565	272	4590	1690	1 7 352-5NB -1VV1	715	89	46.7	0.6
635	308	4630	1690	-1WV1	715	90		
710	344	4630	1690	-7MV1	715	91		
	830	400	4600	1690	-7NV1	715	92	
	1010	474	4480	1730	-2XV1	700	93	
	1140	535	4480	1730	-2YV1	700	94	
625	308	4710	1670	1 7 352-5NC -1VV1	800	90	36.8	0.55
705	346	4690	1680	-1WV1	800	91		
790	386	4670	1680	-7MV1	800	92		
	915	448	4680	1680	-7NV1	800	93	
	1110	530	4560	1720	-2XV1	780	94	
	1260	595	4510	1730	-2YV1	775	94	
710	348	4680	1640	1 7 352-5ND -1VV1	900	91	30.4	0.38
805	392	4650	1640	-1WV1	900	92		
895	430	4580	1680	-7MV1	885	92		
	1040	498	4580	1680	-7NV1	885	93	
	1270	555	4170	1790	-2XV1	815	94	
	1430	625	4170	1790	1 7 352-5ND -2YV1	810	94	
<b>Separate ventilation</b>	Fan unit, radially mounted	GG						
	Fan unit, separately-mounted	GH						
	Mounted air-to-water heat exchanger	HS						
<b>Rated field voltage</b>	310 V		4					
<b>Type of construction</b>	IM B 3		0					

<sup>1)</sup> Please note remarks on field weakening on page 3/33.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 355**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
820				400	4660	1590	1 - 7 352-5NE -1VV1	1020	92 22.2 0.35
	920				450	4670	1590	-1WV1	1020 93
		1030			490	4550	1630	-7MV1	1000 93
			1190		560	4500	1650	-7NV1	985 94
				1440	615	4080	1770	-2XV1	900 94
					1630	680	3980	-2YV1	880 95
910					445	4670	1600	1 - 7 352-5NF -1VV1	1140 92 18.5 0.26
	1020				500	4680	1610	-1WV1	1130 93
		1140			535	4480	1650	-7MV1	1090 94
			1320		615	4450	1660	-7NV1	1080 94
				1600	645	3850	1840	-2XV1	940 95
1030					505	4680	1610	1 - 7 352-5NG -1VV1	1280 93 13.2 0.21
	1160				565	4650	1620	-1WV1	1270 94
		1300			595	4370	1680	-7MV1	1210 94
			1500		675	4300	1710	-7NV1	1180 95
1170					545	4450	1650	1 - 7 352-5NH -1VV1	1380 94 11.2 0.15
	1310				605	4410	1670	-1WV1	1360 94
		1460			615	4020	1780	-7MV1	1240 94
1360					605	4250	1880	1 - 7 352-5NJ -1VV1	1520 94 8.85 0.12
	1530				670	4180	1900	1 - 7 352-5NJI -1WV1	1500 94
<b>Separate ventilation</b>		Fan unit, radially mounted  Fan unit, separately-mounted  Mounted air-to-water heat exchanger 							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

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<sup>1)</sup> Please note remarks on field weakening on page 3/33.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 355

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 3								
416	240	5510	1250	1 7 353-5NA -1VV1	635	88	58.9	0.92
472	272	5500	1420	-1WV1	635	89		
525	302	5490	1560	-7MV1	630	90		
615	352	5460	1560	-7NV1	630	91		
750	428	5450	1570	-2XV1	635	92		
	845	482	5450	1570	-2YV1	635	93	
475	272	5470	1430	1 7 353-5NB -1VV1	715	89	50.5	0.66
540	306	5420	1550	-1WV1	715	90		
600	342	5440	1550	-7MV1	715	91		
700	398	5430	1550	-7NV1	715	92		
	855	484	5410	1550	-2XV1	720	93	
	970	545	5370	1550	-2YV1	715	93	
530	306	5510	1540	1 7 353-5NC -1VV1	800	90	39.8	0.62
600	345	5490	1540	-1WV1	800	91		
670	385	5490	1540	-7MV1	800	91		
780	448	5480	1540	-7NV1	800	92		
	945	540	5450	1550	-2XV1	795	93	
	1070	610	5440	1550	-2YV1	795	94	
605	346	5460	1510	1 7 353-5ND -1VV1	900	90	32.8	0.43
680	390	5480	1510	-1WV1	900	91		
760	435	5460	1510	-7MV1	900	92		
885	505	5450	1510	-7NV1	900	93		
	1080	580	5130	1580	-2XV1	850	94	
	1220	655	5130	1580	1 7 353-5ND -2YV1	850	94	
<b>Separate ventilation</b>	Fan unit, radially mounted							GG
	Fan unit, separately-mounted							GH
	Mounted air-to-water heat exchanger							HS
<b>Rated field voltage</b>	310 V				4			
<b>Type of construction</b>	IM B 3				0			

<sup>1)</sup> Please note remarks on field weakening on page 3/33.

## Selection and ordering

1GG7, 1GH7, 1HS7  
Size 355

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
695					398	5470	1460	1 7 353-5NE -1VV1	1020 92 24 0.39
	785				448	5450	1460	-1WV1	1020 92
		870			498	5460	1460	-7MV1	1020 93
			1010		575	5430	1470	-7NV1	1020 94
				1230	655	5090	1540	-2XV1	955 94
					1390	730	5010	-2YV1	945 95
770					444	5510	1470	1 7 353-5NF -1VV1	1140 92 19.9 0.3
	870				498	5460	1470	-1WV1	1130 93
		965			550	5440	1470	-7MV1	1120 93
			1120		640	5450	1470	-7NV1	1130 94
				1360	700	4920	1590	-2XV1	1020 95
880					505	5470	1470	1 7 353-5NG -1VV1	1280 93 14.3 0.23
	990				570	5500	1470	-1WV1	1280 94
		1100			625	5430	1480	-7MV1	1270 94
			1280		715	5350	1500	-7NV1	1250 95
995					555	5340	1490	1 7 353-5NH -1VV1	1400 93 12.1 0.17
	1120				625	5340	1490	-1WV1	1410 94
		1240			660	5070	1550	-7MV1	1340 94
1160					630	5190	1680	1 7 353-5NJ -1VV1	1580 94 9.57 0.14
		1300			705	5170	1690	1 7 353-5NJS -1WV1	1580 94
<b>Separate ventilation</b>		Fan unit, radially mounted Fan unit, separately-mounted Mounted air-to-water heat exchanger							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

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<sup>1)</sup> Please note remarks on field weakening on page 3/33.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 355

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 4								
344	238	6610	1030	1 7 354-5NA -1VV1	635	87	64.8	1.06
390	270	6610	1170	-1WV1	635	89		
436	300	6570	1310	-7MV1	630	90		
510	350	6550	1410	-7NV1	630	91		
620	426	6560	1410	-2XV1	635	92		
	705	482	6530	1410	-2YV1	635	93	
392	268	6530	1180	1 7 354-5NB -1VV1	710	88	55.4	0.75
445	304	6520	1340	-1WV1	715	89		
498	340	6520	1390	-7MV1	715	90		
580	396	6520	1390	-7NV1	715	91		
	710	480	6460	1400	-2XV1	715	92	
	805	545	6470	1400	-2YV1	715	93	
438	304	6630	1310	1 7 354-5NC -1VV1	800	89	43.8	0.71
496	342	6590	1380	-1WV1	795	90		
555	382	6570	1390	-7MV1	795	91		
645	445	6590	1390	-7NV1	795	92		
	785	540	6570	1390	-2XV1	800	93	
	890	610	6540	1390	-2YV1	800	94	
500	344	6570	1350	1 7 354-5ND -1VV1	900	90	36	0.49
565	388	6560	1360	-1WV1	900	91		
630	432	6550	1360	-7MV1	900	91		
735	505	6560	1360	-7NV1	900	92		
	895	600	6400	1380	-2XV1	885	93	
	1010	680	6430	1380	1 7 354-5ND -2YV1	885	94	
<b>Separate ventilation</b>	Fan unit, radially mounted GG							
	Fan unit, separately-mounted GH							
	Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>	310 V			4				
<b>Type of construction</b>	IM B 3			0				

<sup>1)</sup> Please note remarks on field weakening on page 3/33.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 355**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
575				396	6580	1310	1 7 354-5NE -1VV1	1020	91 26.4 0.45
	650				446	6550	1310	-1WV1	1020 92
		725			496	6530	1310	-7MV1	1020 92
			845		575	6500	1320	-7NV1	1020 93
				1020	685	6420	1330	-2XV1	1000 94
					1160	765	6290	-2YV1	990 95
640					440	6570	1320	1 7 354-5NF -1VV1	1130 92 21.9 0.34
	720				496	6580	1320	-1WV1	1130 92
		805			550	6520	1320	-7MV1	1130 93
			935		640	6530	1320	-7NV1	1130 94
				1130	740	6260	1370	-2XV1	1080 94
735					505	6560	1320	1 7 354-5NG -1VV1	1280 93 15.7 0.26
	825				565	6540	1330	-1WV1	1270 93
		915			630	6560	1320	-7MV1	1280 94
			1060		730	6550	1320	-7NV1	1280 94
830					555	6410	1340	1 7 354-5NH -1VV1	1410 93 13.3 0.19
	930				625	6410	1340	-1WV1	1410 94
		1030			690	6370	1340	-7MV1	1400 94
965					625	6170	1540	1 7 354-5NJ -1VV1	1580 93 10.5 0.16
	1090				705	6190	1530	1 7 354-5NJS -1WV1	1580 94
<b>Separate ventilation</b>		Fan unit, radially mounted  GG Fan unit, separately-mounted  GH Mounted air-to-water heat exchanger  HS							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

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<sup>1)</sup> Please note remarks on field weakening on page 3/33.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 355

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 5								
275	236	8200	710	1 7 355-5NA -1VV1	640	86	73.5	1.25
312	268	8200	940	-1WV1	640	87		
350	300	8180	1050	-7MV1	640	88		
410	352	8200	1220	-7NV1	640	90		
498	426	8170	1230	-2XV1	640	91		
	565	482	8150	1 7 355-5NB -1VV1	640	92		
314	268	8150	945	-1WV1	725	86	62.9	0.88
355	302	8120	1070	-1WV1	720	88		
398	338	8110	1200	-7MV1	720	89		
465	395	8110	1210	-7NV1	720	90		
	570	482	8080	-2XV1	720	91		
	645	545	8070	-2YV1	720	92		
350	302	8240	1050	1 7 355-5NC -1VV1	800	88	49.7	0.85
398	342	8210	1200	-1WV1	800	89		
442	380	8210	1200	-7MV1	800	90		
520	446	8190	1200	-7NV1	805	91		
	630	540	8190	-2XV1	805	92		
	715	610	8150	-2YV1	800	93		
400	346	8260	1170	1 7 355-5ND -1VV1	915	89	40.7	0.57
452	392	8280	1170	-1WV1	915	90		
505	435	8230	1170	-7MV1	910	90		
590	505	8190	1180	-7NV1	910	92		
	715	610	8150	-2XV1	905	93		
	810	690	8150	1 7 355-5ND -2YV1	905	93		
<b>Separate ventilation</b>	Fan unit, radially mounted	GG						
	Fan unit, separately-mounted	GH						
	Mounted air-to-water heat exchanger	HS						
<b>Rated field voltage</b>	310 V		4					
<b>Type of construction</b>	IM B 3		0					

<sup>1)</sup> Please note remarks on field weakening on page 3/33.

## Selection and ordering

1GG7, 1GH7, 1HS7  
Size 355

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH	
<b>at rated armature voltage</b>										
420 V	470 V	520 V	600 V	720 V	810 V					
462				395	8170	1140	1 7 355-5NE -1VV1	1030	90	
	520				446	8190	1140	-1WV1	1030	91
		580			495	8150	1140	-7MV1	1020	92
			675		575	8140	1140	-7NV1	1030	93
				820	700	8150	1130	-2XV1	1030	94
510					440	8240	1150	1 7 355-5NF -1VV1	1140	91
	575				495	8220	1140	-1WV1	1150	92
		640			550	8210	1140	-7MV1	1130	92
			745		640	8190	1140	-7NV1	1140	93
				905	770	8130	1150	-2XV1	1130	94
585					500	8160	1150	1 7 355-5NG -1VV1	1290	92
	660				565	8180	1150	-1WV1	1280	93
		735			620	8060	1150	-7MV1	1260	93
			855		725	8100	1150	-7NV1	1270	94
665					550	7900	1170	1 7 355-5NH -1VV1	1400	93
	745				620	7940	1160	-1WV1	1400	93
		830			690	7940	1160	-7MV1	1400	94
775					625	7700	1340	1 7 355-5NJ -1VV1	1580	93
	870				705	7740	1340	1 7 355-5NJ -1WV1	1590	94
<b>Separate ventilation</b>		Fan unit, radially mounted Fan unit, separately-mounted Mounted air-to-water heat exchanger								
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3								

Motor type	Field power approx. $P_{field}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{mech}$ rpm	Weight, net approx. kg
1GG7 351	2.6	17	2200	2400
1GH7 351	2.6	17	2200	2200
1HS7 351	2.6	17	2200	2700
1GG7 352	3.0	20	2200	2600
1GH7 352	3.0	20	2200	2400
1HS7 352	3.0	20	2200	2900
1GG7 353	3.4	22	2200	2800
1GH7 353	3.4	22	2200	2600
1HS7 353	3.4	22	2200	3100
1GG7 354	3.8	25	2200	3000
1GH7 354	3.8	25	2200	2800
1HS7 354	3.8	25	2200	3300
1GG7 355	4.1	29	2200	3300
1GH7 355	4.1	29	2200	3100
1HS7 355	4.1	29	2200	3600

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

<sup>1)</sup> Please note remarks on field weakening.

# Selection and ordering

**1GG7, 1GH7, 1HS7**  
Size 400

## Selection and ordering data

These motors are compensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>at rated armature voltage</b>								
420 V	470 V	520 V	600 V	720 V	810 V			
<b>Overall length 1</b>								
412		242	5600	1240	1 7 401-5NA -1VV1	640	88	59.2 1.13
466		272	5600	1400	-1WV1	635	89	
520		304	5600	1560	-7MV1	635	90	
610		355	5550	1650	-7NV1	640	91	
	740	430	5550	1660	-2XV1	640	92	
	835	485	5550	1660	-2YV1	635	93	
468		274	5600	1400	1 7 401-5NB -1VV1	715	89	46.3 0.73
530		308	5550	1590	-1WV1	715	90	
590		345	5600	1630	-7MV1	720	91	
685		402	5600	1620	-7NV1	720	92	
	830	472	5450	1660	-2XV1	695	93	
	940	530	5400	1670	-2YV1	690	94	
530		310	5600	1600	1 7 401-5NC -1VV1	805	90	37.5 0.54
600		350	5550	1600	-1WV1	805	91	
665		390	5600	1600	-7MV1	805	92	
775		454	5600	1610	-7NV1	810	92	
	940	530	5400	1660	-2XV1	780	93	
	1060	600	5400	1650	-2YV1	780	94	
590		350	5650	1600	1 7 401-5ND -1VV1	900	91	28.8 0.53
665		394	5650	1600	-1WV1	900	92	
745		434	5550	1630	-7MV1	890	93	
865		505	5600	1630	-7NV1	890	93	
	1050	575	5250	1700	-2XV1	840	94	
	1180	645	5200	1710	1 7 401-5ND -2YV1	835	95	
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V								
<b>Type of construction</b>								
IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

## Selection and ordering

1GG7, 1GH7, 1HS7  
Size 400

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
675					375	5300	1640	1 7 401-5NE -1VV1	960 92 24.5 0.34
	760				422	5300	1640	-1WV1	960 92
		850			455	5100	1680	-7MV1	930 93
			985		525	5100	1680	-7NV1	925 94
				1190	585	4700	1780	-2XV1	855 94
					1350	650	4600	-2YV1	840 95
765					448	5600	1570	1 7 401-5NF -1VV1	1140 92 19 0.27
	860				505	5600	1570	-1WV1	1140 93
		955			540	5400	1610	-7MV1	1100 93
			1110		625	5400	1610	-7NV1	1100 94
				1350	675	4780	1750	-2XV1	985 95
					1520	750	4700	-2YV1	970 95
870					492	5400	1610	1 7 401-5NG -1VV1	1240 93 14.1 0.28
	980				545	5300	1630	-1WV1	1230 94
		1090			585	5150	1670	-7MV1	1190 94
			1260		665	5050	1690	-7NV1	1160 94
				1530	705	4400	1800	-2XV1	1020 95
975					555	5450	1550	1 7 401-5NH -1VV1	1400 94 11.3 0.18
	1100				615	5350	1570	-1WV1	1380 94
		1220			645	5050	1640	-7MV1	1300 94
			1410		730	4950	1660	-7NV1	1270 95
1190					630	5050	1780	1 7 401-5NJ -1VV1	1580 94 8.3 0.12
	1340				700	4980	1790	-1WV1	1570 94
		1490			695	4450	1800	1 7 401-5NJ -7MV1	1400 94
<b>Separate ventilation</b>		Fan unit, radially mounted → GG Fan unit, separately-mounted → GH Mounted air-to-water heat exchanger → HS							
<b>Rated field voltage</b>		310 V				4			
<b>Type of construction</b>		IM B 3				0			

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<sup>1)</sup> Please note remarks on field weakening on page 3/44.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 2</b>								
335		240	6850	1000	1 7 402-5NA -1VV1	640	87	64.6 1.3
380		270	6800	1140	-1WV1	635	89	
425		302	6800	1280	-7MV1	635	89	
496		352	6800	1490	-7NV1	635	91	
	605	428	6750	1500	-2XV1	635	92	
	685	485	6750	1500	-2YV1	635	93	
380		272	6850	1140	1 7 402-5NB -1VV1	715	89	50.4 0.82
430		306	6800	1290	-1WV1	710	90	
482		342	6800	1450	-7MV1	715	91	
560		398	6800	1470	-7NV1	715	92	
	680	482	6750	1480	-2XV1	715	93	
	770	545	6750	1480	-2YV1	715	93	
432		308	6800	1300	1 7 402-5NC -1VV1	805	89	40.8 0.6
488		348	6800	1460	-1WV1	805	90	
545		388	6800	1460	-7MV1	805	91	
635		452	6800	1460	-7NV1	805	92	
	770	545	6750	1470	-2XV1	805	93	
	870	615	6750	1470	-2YV1	800	94	
484		348	6850	1460	1 7 402-5ND -1VV1	900	91	31.4 0.6
545		392	6850	1450	-1WV1	900	91	
610		436	6850	1470	-7MV1	900	92	
	705	508	6900	1460	-7NV1	900	93	
	855	600	6700	1500	-2XV1	880	94	
	970	670	6600	1510	1 7 402-5ND -2YV1	870	94	
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V								
<b>Type of construction</b>								
IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 400**
**3**

Rated speed <i>n<sub>N</sub> rpm</i>		Rated output <i>P<sub>N</sub> kW</i>	Rated torque <i>M<sub>N</sub> Nm</i>	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub> rpm</i>	Order No.	Rated current <i>I<sub>N</sub> A</i>	Efficiency <i>η %</i>	Armature circuit Resistance at 120 °C <i>R<sub>a</sub> mΩ</i>	Inductance <i>L<sub>a</sub> mH</i>
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
555				382	6580	1460	1 7 402-5NE -1VV1	985	91 26.6 0.39
625				430	6580	1460	-1WV1	985	92
	695			466	6400	1490	-7MV1	955	93
		810		540	6350	1500	-7NV1	955	93
			980	610	5950	1570	-2XV1	890	94
				1110	690	5950	-2YV1	890	95
625				450	6900	1410	1 7 402-5NF -1VV1	1150	92 20.7 0.3
	705			505	6850	1410	-1WV1	1150	92
		785		555	6750	1430	-7MV1	1135	93
			910	645	6750	1430	-7NV1	1135	94
				1100	720	6250	-2XV1	1050	95
					1250	805	-2YV1	1040	95
715				505	6750	1430	1 7 402-5NG -1VV1	1280	93 15.4 0.33
	805			565	6700	1440	-1WV1	1270	93
		895		610	6500	1470	-7MV1	1240	94
			1040	695	6400	1490	-7NV1	1210	94
				1250	765	5850	-2XV1	1110	95
800				565	6750	1390	1 7 402-5NH -1VV1	1430	93 12.3 0.21
	900			635	6750	1390	-1WV1	1430	94
		1000		680	6500	1430	-7MV1	1370	94
			1160	775	6400	1450	-7NV1	1350	95
980				655	6400	1580	1 7 402-5NJ -1VV1	1640	94 9 0.13
	1100			735	6400	1580	-1WV1	1640	94
		1220		755	5900	1680	1 7 402-5NJ -7MV1	1520	95
<b>Separate ventilation</b>		Fan unit, radially mounted GG Fan unit, separately-mounted GH Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>		310 V				4			
<b>Type of construction</b>		IM B 3				0			

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH	
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V									
Overall length 3									
284	240	8100	850	1 7 403-5NA -1VV1	645	86	70.4	1.48	
322	270	8030	970	-1WV1	640	88			
360	302	8030	1080	-7MV1	640	89			
420	354	8070	1260	-7NV1	645	90			
510	430	8070	1350	-2XV1	645	91			
	580	485	8030	1360	-2YV1	640	92		
320	270	8060	960	1 7 403-5NB -1VV1	715	88	54.9	0.93	
362	306	8070	1090	-1WV1	715	89			
404	342	8080	1210	-7MV1	720	90			
472	402	8150	1330	-7NV1	725	91			
	570	485	8100	1340	-2XV1	720	92		
	650	550	8120	1340	-2YV1	720	93		
364	310	8130	1090	1 7 403-5NC -1VV1	815	89	44.4	0.67	
412	350	8130	1240	-1WV1	815	90			
458	390	8130	1320	-7MV1	815	91			
	535	452	8080	1330	-7NV1	810	92		
	650	550	8120	1330	-2XV1	815	93		
	730	625	8150	1320	-2YV1	815	93		
406	348	8190	1220	1 7 403-5ND -1VV1	905	90	34.2	0.68	
460	392	8160	1330	-1WV1	900	91			
510	436	8150	1330	-7MV1	900	92			
595	505	8110	1330	-7NV1	900	93			
	720	605	8030	1350	-2XV1	890	94		
	815	680	7980	1360	1 7 403-5ND -2YV1	885	94		
<b>Separate ventilation</b>	Fan unit, radially mounted								
	Fan unit, separately-mounted								
	Mounted air-to-water heat exchanger								
<b>Rated field voltage</b>	310 V				4				
<b>Type of construction</b>	IM B 3				0				

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 400**
**3**

Rated speed <i>n<sub>N</sub> rpm</i>		Rated output <i>P<sub>N</sub> kW</i>	Rated torque <i>M<sub>N</sub> Nm</i>	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub> rpm</i>	Order No.	Rated current <i>I<sub>N</sub> A</i>	Efficiency <i>η %</i>	Armature circuit Resistance at 120 °C <i>R<sub>a</sub> mΩ</i>	Inductance <i>L<sub>a</sub> mH</i>
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
464					382	7860	1330	1 7 403-5NE -1VV1	990 91 29 0.43
	525				432	7890	1320	-1WV1	990 91
		585			470	7690	1350	-7MV1	970 92
			680		545	7670	1350	-7NV1	970 93
				825	625	7250	1410	-2XV1	915 94
					930	705	7240	-2YV1	915 94
525					450	8200	1280	1 7 403-5NF -1VV1	1160 91 22.5 0.33
	590				510	8240	1270	-1WV1	1160 92
		660			565	8210	1280	-7MV1	1160 93
			765		655	8190	1280	-7NV1	1160 93
				930	740	7620	1350	-2XV1	1080 94
					1050	835	7620	-2YV1	1080 95
600					500	7970	1310	1 7 403-5NG -1VV1	1270 92 16.8 0.37
	675				570	8080	1290	-1WV1	1290 93
		750			620	7900	1320	-7MV1	1260 93
			870		710	7790	1330	-7NV1	1250 94
				1050	800	7260	1400	-2XV1	1160 95
670					570	8100	1250	1 7 403-5NH -1VV1	1440 93 13.4 0.23
	755				640	8090	1250	-1WV1	1440 93
		840			695	7900	1270	-7MV1	1410 94
			975		800	7840	1280	-7NV1	1400 95
820					670	7780	1430	1 7 403-5NJ -1VV1	1690 94 9.8 0.15
	925				750	7750	1430	-1WV1	1680 94
		1030			785	7290	1500	1 7 403-5NJ -7MV1	1580 94
<b>Separate ventilation</b>		Fan unit, radially mounted GG Fan unit, separately-mounted GH Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 4								
225		235	9970	680 1 7 404-5NA -1VV1	640	85	78.5	1.74
256		266	9930	770 -1WV1	640	87		
286		298	9950	860 -7MV1	640	88		
336		348	9900	1010 -7NV1	640	89		
	410	425	9900	1220 -2XV1	640	91		
	466	470	9840	1220 -2YV1	640	92		
256		266	9930	770 1 7 404-5NB -1VV1	715	87	61.2	1.07
292		302	9880	880 -1WV1	715	88		
326		338	9900	980 -7MV1	715	89		
380		394	9900	1140 -7NV1	715	90		
	464	480	9880	1190 -2XV1	720	92		
		525	545	9910 1190 -2YV1	720	92		
292		304	9950	880 1 7 404-5NC -1VV1	805	88	49.3	0.77
330		344	9950	990 -1WV1	805	89		
370		384	9910	1110 -7MV1	810	90		
	432	448	9910	1180 -7NV1	810	91		
		525	545	9910 1180 -2XV1	810	92		
		595	615	9880 1180 -2YV1	810	93		
328		345	10050	980 1 7 404-5ND -1VV1	905	89	38.2	0.8
370		385	9950	1110 -1WV1	895	90		
414		430	9930	1190 -7MV1	895	91		
	482	505	10010	1190 -7NV1	905	92		
		585	615	10040 1180 -2XV1	910	93		
		660	690	9980 1190 1 7 404-5ND -2YV1	900	94		
Separate ventilation	Fan unit, radially mounted Fan unit, separately-mounted Mounted air-to-water heat exchanger							
	<b>GG</b>							
	<b>GH</b>							
Rated field voltage	310 V							4
	IM B 3							0

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

## Selection and ordering

1GG7, 1GH7, 1HS7  
Size 400

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
375					384	9780	1130	1 7 404-5NE -1VV1	1010 90 32.3 0.5
	424				432	9740	1170	-1WV1	1000 91
		474			475	9570	1180	-7MV1	985 91
			550		555	9640	1180	-7NV1	990 92
				670	640	9120	1230	-2XV1	940 93
					755	725	9170	-2YV1	945 94
424					445	10030	1140	1 7 404-5NF -1VV1	1150 91 25 0.38
	478				500	9990	1150	-1WV1	1150 91
		535			560	10000	1140	-7MV1	1150 92
			620		650	10010	1150	-7NV1	1150 93
				755	760	9620	1170	-2XV1	1120 94
					850	860	9670	-2YV1	1120 94
485					498	9810	1170	1 7 404-5NG -1VV1	1280 92 18.8 0.44
	545				560	9820	1170	-1WV1	1280 92
		610			625	9790	1160	-7MV1	1280 93
			710		720	9690	1170	-7NV1	1270 94
				855	830	9280	1210	-2XV1	1210 95
545					565	9910	1120	1 7 404-5NH -1VV1	1440 92 15 0.27
	615				635	9870	1110	-1WV1	1440 93
		685			710	9900	1110	-7MV1	1450 94
			795		820	9850	1110	-7NV1	1440 94
670					675	9620	1270	1 7 404-5NJ -1VV1	1710 93 10.9 0.17
	750				760	9680	1270	-1WV1	1710 94
		835			810	9270	1310	1 7 404-5NJ -7MV1	1640 94
<b>Separate ventilation</b>		Fan unit, radially mounted GG Fan unit, separately-mounted GH Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

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<sup>1)</sup> Please note remarks on field weakening on page 3/44.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 5								
171	230	12850	510	1 7 405-5NA -1VV1	640	83	91.7	2.16
195	260	12730	590	-1WV1	635	85		
220	292	12680	660	-7MV1	635	86		
258	342	12670	770	-7NV1	635	88		
	316	420	12700	950	-2XV1	640	90	
	360	475	12600	1050	-2YV1	640	91	
196	262	12770	590	1 7 405-5NB -1VV1	715	85	71.3	1.31
224	300	12790	670	-1WV1	720	86		
250	335	12800	750	-7MV1	720	88		
294	390	12680	880	-7NV1	715	89		
	358	475	12680	1010	-2XV1	715	91	
	406	540	12700	1010	-2YV1	720	92	
224	300	12790	670	1 7 405-5NC -1VV1	810	86	57.4	0.92
254	338	12710	760	-1WV1	805	88		
284	380	12780	850	-7MV1	810	89		
	332	445	12800	990	-7NV1	810	90	
	405	540	12730	1000	-2XV1	810	91	
	460	610	12670	1000	-2YV1	805	92	
252	340	12890	760	1 7 405-5ND -1VV1	905	88	44.6	0.98
285	385	12900	860	-1WV1	905	89		
318	425	12760	950	-7MV1	895	90		
	372	498	12790	1010	-7NV1	900	91	
	452	605	12780	1010	-2XV1	900	92	
	515	685	12700	1010	1 7 405-5ND -2YV1	900	93	
<b>Separate ventilation</b>	Fan unit, radially mounted							GG
	Fan unit, separately-mounted							GH
	Mounted air-to-water heat exchanger							HS
<b>Rated field voltage</b>	310 V				4			
<b>Type of construction</b>	IM B 3				0			

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

## Selection and ordering

1GG7, 1GH7, 1HS7  
Size 400

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH		
<b>at rated armature voltage</b>											
420 V	470 V	520 V	600 V	720 V	810 V						
288				382	12670	860	1 7 405-5NE -1VV1	1010	88		
	326				432	12660	980	-1WV1	1010	89	
		365			476	12460	990	-7MV1	1000	90	
			426		555	12450	990	-7NV1	1000	91	
				520	655	12040	1010	-2XV1	970	93	
					585	740	12080	1020	-2YV1	970	93
326					440	12900	960	1 7 405-5NF -1VV1	1150	90	
	368				498	12920	960	-1WV1	1150	90	
		412			555	12870	960	-7MV1	1150	91	
			480		645	12840	970	-7NV1	1150	92	
				585	780	12730	965	-2XV1	1150	93	
					660	880	12730	970	-2YV1	1150	94
375					495	12610	980	1 7 405-5NG -1VV1	1280	91	
	424				555	12500	980	-1WV1	1270	92	
		472			620	12550	980	-7MV1	1280	92	
			550		720	12500	980	-7NV1	1270	93	
				665	855	12280	970	-2XV1	1250	94	
420					555	12620	940	1 7 405-5NH -1VV1	1420	92	
	474				630	12700	940	-1WV1	1430	92	
		530			700	12620	940	-7MV1	1430	93	
			615		810	12580	940	-7NV1	1430	94	
520					670	12300	1090	1 7 405-5NJ -1VV1	1700	92	
	585				755	12330	1080	-1WV1	1700	93	
		650			835	12270	1090	1 7 405-5NJ -7MV1	1700	94	
<b>Separate ventilation</b>		Fan unit, radially mounted  Fan unit, separately-mounted  Mounted air-to-water heat exchanger 									
<b>Rated field voltage</b>		310 V									
<b>Type of construction</b>		IM B 3									

<sup>1)</sup> Please note remarks on field weakening on page 3/44.

# Selection and ordering

## 1GG7, 1GH7, 1HS7

Size 400

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
<b>1GG7 401</b>	3.2	23	2000	3000
<b>1GH7 401</b>	3.2	23	2000	2800
<b>1HS7 401</b>	3.2	23	2000	3300
<b>1GG7 402</b>	3.8	26	2000	3300
<b>1GH7 402</b>	3.8	26	2000	3100
<b>1HS7 402</b>	3.8	26	2000	3600
<b>1GG7 403</b>	4.1	30	2000	3700
<b>1GH7 403</b>	4.1	30	2000	3500
<b>1HS7 403</b>	4.1	30	2000	4000
<b>1GG7 404</b>	5.0	34	2000	4100
<b>1GH7 404</b>	5.0	34	2000	3900
<b>1HS7 404</b>	5.0	34	2000	4400
<b>1GG7 405</b>	5.4	41	2000	4800
<b>1GH7 405</b>	5.4	41	2000	4600
<b>1HS7 405</b>	5.4	41	2000	5100

### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1GG7, 1GH7, 1HS7**  
**Size 450**

## Selection and ordering data

These motors are compensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V   470 V   520 V   600 V   720 V   810 V								
<b>Overall length 1</b>								
254	210	7900	1020	1 7 451-5NA -1VV1	580	85	93.1	1.53
290	238	7870	1160		-1VV1	575	86	
324	266	7840	1300		-7MV1	575	88	
380	312	7840	1350		-7NV1	575	89	
	464	375	7720		-2XV1	565	91	
	525	426	7740		-2YV1	565	92	
288	238	7890	1150	1 7 451-5NB -1VV1	640	87	70.9	1.32
326	268	7850	1300		-1VV1	635	88	
365	300	7850	1340		-7MV1	635	89	
	426	350	7850		-7NV1	635	91	
	520	420	7730		-2XV1	625	92	
	590	476	7730		-2YV1	625	93	
322	266	7870	1290	1 7 451-5NC -1VV1	710	88	58.5	0.93
365	302	7900	1340		-1VV1	710	89	
408	334	7820	1350		-7MV1	705	90	
	476	390	7810		-7NV1	705	91	
	580	465	7660		-2XV1	690	93	
	655	525	7630		-2YV1	690	93	
364	304	8000	1310	1 7 451-5ND -1VV1	810	88	49.1	0.76
412	344	8000	1310		-1VV1	810	90	
460	380	7890	1320		-7MV1	800	91	
	535	444	7900		-7NV1	800	92	
	655	525	7680		-2XV1	780	93	
	740	595	7690		1 7 451-5ND -2YV1	780	94	
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V								
<b>Type of construction</b>								
IM B 3								

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<sup>1)</sup> Please note remarks on field weakening on page 3/55.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 450

Rated speed $n_N$ rpm					Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>at rated armature voltage</b>												
420 V	470 V	520 V	600 V	720 V	810 V							
418					350	8000	1320	1 7 451-5NE -1VV1	910	90	35.5	0.66
	472				394	7960	1320	-1WV1	910	91		
		525			435	7890	1330	-7MV1	900	92		
			615		505	7860	1330	-7NV1	900	93		
				745	595	7640	1360	-2XV1	875	94		
					840	670	7600	-2YV1	870	94		
505					420	7960	1290	1 7 451-5NF -1VV1	1080	92	25	0.49
	570				472	7940	1290	-1WV1	1080	92		
		635			520	7850	1300	-7MV1	1070	93		
			735		600	7790	1310	-7NV1	1060	94		
				890	695	7440	1350	-2XV1	1010	95		
					1010	780	7390	-2YV1	1010	95		
610					500	7800	1040	1 7 451-5NG -1VV1	1270	93	17.2	0.35
	690				560	7760	1170	-1WV1	1270	93		
		765			610	7600	1290	-7MV1	1240	94		
			890		705	7560	1300	-7NV1	1240	95		
				1080	795	7050	1370	-2XV1	1150	95		
					1220	885	6950	-2YV1	1140	96		
765					605	7550	1270	1 7 451-5NH -1VV1	1530	93	12.3	0.19
	860				680	7540	1280	-1WV1	1530	94		
		960			725	7210	1320	-7MV1	1470	94		
			1110		830	7120	1330	-7NV1	1450	95		
880					680	7360	1290	1 7 451-5NJ -1VV1	1710	94	9	0.17
	985				760	7400	1290	-1WV1	1700	95		
		1100			800	6960	1350	-7MV1	1610	95		
			1270		910	6830	1360	1 7 451-5NJ -7NV1	1580	96		
<b>Separate ventilation</b>		Fan unit, radially mounted  GG										
		Fan unit, separately-mounted  GH										
		Mounted air-to-water heat exchanger  HS										
<b>Rated field voltage</b>		310 V 4										
<b>Type of construction</b>		IM B 3 0										

<sup>1)</sup> Please note remarks on field weakening on page 3/55.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 450**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH	
<b>Overall length 2</b>									
210			208	9460	840	1 7 452-5NA -1VV1	580	84	
	240		238	9510	960	-1WV1	585	85	
	268		265	9450	1070	-7MV1	580	87	
	315		310	9400	1240	-7NV1	575	88	
	385		376	9330	1250	-2XV1	570	90	
		438	428	9360	1240	-2YV1	575	91	
238			236	9470	950	1 7 452-5NB -1VV1	640	86	
	270		268	9480	1080	-1WV1	640	87	
	302		300	9490	1210	-7MV1	645	88	
	354		350	9440	1220	-7NV1	640	90	
		432	422	9350	1230	-2XV1	635	91	
			490	478	9340	-2YV1	635	92	
268			266	9520	1070	1 7 452-5NC -1VV1	715	87	
	302		302	9520	1210	-1WV1	715	88	
	338		335	9440	1230	-7MV1	710	89	
	396		392	9460	1230	-7NV1	710	91	
	482		468	9280	1250	-2XV1	700	92	
			545	530	9260	-2YV1	700	93	
302			304	9650	1190	1 7 452-5ND -1VV1	815	88	
	342		344	9640	1190	-1WV1	815	89	
	382		382	9550	1200	-7MV1	810	90	
	446		446	9550	1200	-7NV1	810	91	
		545	530	9320	1220	-2XV1	790	92	
			615	600	9320	1220	1 7 452-5ND -2YV1	790	93
<b>Separate ventilation</b>									
Fan unit, radially mounted Fan unit, separately-mounted Mounted air-to-water heat exchanger									
GG GH HS									
310 V IM B 3									
4 0									

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<sup>1)</sup> Please note remarks on field weakening on page 3/55.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 450

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ		Inductance <i>L<sub>a</sub></i> mH		
<b>at rated armature voltage</b>												
420 V	470 V	520 V	600 V	720 V	810 V							
348				350	9640	1200	1 7 452-5NE -1VV1	920	90	38.4	0.74	
	392				395	9600	1200	-1WV1	920	91		
		438			438	9550	1210	-7MV1	910	91		
			510		510	9550	1210	-7NV1	910	92		
				620	605	9320	1230	-2XV1	890	93		
					700	680	9270	1240	-2YV1	890	94	
418					420	9580	1180	1 7 452-5NF -1VV1	1090	91	27	0.55
	472				475	9610	1180	-1WV1	1090	92		
		525			525	9530	1180	-7MV1	1080	92		
			615		605	9430	1190	-7NV1	1070	93		
				745	710	9130	1220	-2XV1	1040	94		
					840	795	9040	1230	-2YV1	1030	95	
510					505	9480	1150	1 7 452-5NG -1VV1	1290	92	18.6	0.39
	575				565	9400	1160	-1WV1	1280	92		
		640			620	9270	1170	-7MV1	1270	94		
			740		715	9200	1170	-7NV1	1260	94		
				900	820	8720	1220	-2XV1	1190	95		
					1010	915	8620	1230	-2YV1	1180	95	
640					615	9210	1150	1 7 452-5NH -1VV1	1560	93	13.3	0.21
	720				690	9180	1150	-1WV1	1560	94		
		800			740	8840	1190	-7MV1	1500	94		
			930		850	8740	1190	-7NV1	1490	95		
730					685	8940	1170	1 7 452-5NJ -1VV1	1730	94	9.74	0.19
	825				770	8940	1170	-1WV1	1730	94		
		915			825	8610	1200	-7MV1	1660	95		
				1060	945	8510	1220	1 7 452-5NJ -7NV1	1640	95		
<b>Separate ventilation</b>		Fan unit, radially mounted  GG										
		Fan unit, separately-mounted  GH										
		Mounted air-to-water heat exchanger  HS										
<b>Rated field voltage</b>		310 V  4										
<b>Type of construction</b>		IM B 3  0										

<sup>1)</sup> Please note remarks on field weakening on page 3/55.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 450**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH	
<b>Overall length 3</b>									
173	206	11400	690	1 7 453-5NA -1VV1	585	83	110	1.92	
197	236	11400	790	-1WV1	585	84			
222	265	11400	890	-7MV1	585	86			
260	310	11400	1040	-7NV1	580	87			
	318	378	11300	-2XV1	580	89			
	362	430	11300	-2YV1	580	90			
196	236	11500	785	1 7 453-5NB -1VV1	650	85	84.2	1.68	
224	268	11500	895	-1WV1	650	86			
250	300	11500	1000	-7MV1	650	87			
294	350	11400	1100	-7NV1	645	89			
	358	425	11300	-2XV1	645	91			
	406	482	11300	-2YV1	645	92			
220	266	11500	880	1 7 453-5NC -1VV1	725	86	69.1	1.16	
250	302	11500	1000	-1WV1	725	87			
280	336	11400	1100	-7MV1	720	88			
	328	394	11500	-7NV1	720	90			
	400	472	11300	-2XV1	710	91			
	454	535	11300	-2YV1	710	92			
248	304	11700	990	1 7 453-5ND -1VV1	825	87	57.8	0.93	
282	345	11700	1060	-1WV1	825	88			
316	384	11600	1070	-7MV1	820	89			
	370	448	11600	-7NV1	820	90			
	452	535	11300	-2XV1	800	92			
	510	610	11400	1080	1 7 453-5ND -2YV1	805	93		
<b>Separate ventilation</b>	Fan unit, radially mounted								
	Fan unit, separately-mounted								
	Mounted air-to-water heat exchanger								
<b>Rated field voltage</b>	310 V				4				
<b>Type of construction</b>	IM B 3				0				

<sup>1)</sup> Please note remarks on field weakening on page 3/55.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 450

Rated speed $n_N$ rpm					Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>at rated armature voltage</b>												
420 V	470 V	520 V	600 V	720 V	810 V							
288					350	11600	1080	1 7 453-5NE -1VV1	925	89	42.1	0.83
	326				396	11600	1080		-1WV1	925	90	
		364			440	11500	1080		-7MV1	925	91	
			424		515	11600	1080		-7NV1	925	92	
				515	615	11400	1100		-2XV1	910	93	
					585	690	11300		-2YV1	900	94	
348					420	11500	1050	1 7 453-5NF -1VV1	1100	90	29.6	0.63
	392				474	11500	1050		-1WV1	1100	91	
		438			525	11500	1060		-7MV1	1090	92	
			510		615	11500	1060		-7NV1	1100	93	
				620	725	11200	1080		-2XV1	1070	94	
					700	815	11100		-2YV1	1060	94	
424					510	11500	1020	1 7 453-5NG -1VV1	1310	92	20.4	0.45
	478				575	11500	1020		-1WV1	1310	92	
		530			630	11300	1040		-7MV1	1290	93	
			620		730	11300	1040		-7NV1	1290	94	
				750	845	10800	1080		-2XV1	1230	95	
					845	950	10700		-2YV1	1230	95	
530					625	11300	1020	1 7 453-5NH -1VV1	1600	93	14.5	0.23
	595				700	11200	1020		-1WV1	1590	93	
		665			760	10900	1040		-7MV1	1550	94	
			775		880	10900	1050		-7NV1	1550	94	
610					685	10700	1060	1 7 453-5NJ -1VV1	1730	94	10.7	0.21
	685				770	10700	1060		-1WV1	1730	94	
		765			855	10700	1060		-7MV1	1730	95	
			885		985	10600	1060	1 7 453-5NJ -7NV1	1720	95		
<b>Separate ventilation</b>		Fan unit, radially mounted  GG										
		Fan unit, separately-mounted  GH										
		Mounted air-to-water heat exchanger  HS										
<b>Rated field voltage</b>		310 V  4										
<b>Type of construction</b>		IM B 3  0										

<sup>1)</sup> Please note remarks on field weakening on page 3/55.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 450**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 4</b>								
138	204	14100	550	1 7 454-5NA -1VV1	595	80	123	2.21
158	232	14000	630	-1WV1	585	83		
178	262	14100	710	-7MV1	590	84		
210	308	14000	840	-7NV1	590	86		
	258	376	13900	980	-2XV1	585	88	
	294	428	13900	980	-2YV1	585	89	
158	232	14000	630	1 7 454-5NB -1VV1	650	83	94.2	1.95
180	265	14100	720	-1WV1	655	85		
202	298	14100	810	-7MV1	655	86		
238	348	14000	950	-7NV1	650	88		
	290	424	13900	970	-2XV1	650	90	
	330	482	14000	970	-2YV1	650	91	
178	264	14200	710	1 7 454-5NC -1VV1	730	84	77	1.33
202	300	14200	810	-1WV1	730	86		
226	334	14100	905	-7MV1	725	87		
266	392	14100	970	-7NV1	725	89		
	325	474	13900	975	-2XV1	720	91	
	370	540	14000	975	-2YV1	720	91	
200	298	14200	800	1 7 454-5ND -1VV1	820	85	64.4	1.06
228	338	14100	910	-1WV1	820	87		
256	380	14200	940	-7MV1	820	88		
	300	445	14200	940	-7NV1	820	89	
	366	540	14100	950	-2XV1	815	91	
	416	610	14000	955	1 7 454-5ND -2YV1	810	92	
<b>Separate ventilation</b>	Fan unit, radially mounted							
	Fan unit, separately-mounted							
	Mounted air-to-water heat exchanger							
<b>Rated field voltage</b>	310 V				4			
<b>Type of construction</b>	IM B 3				0			

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<sup>1)</sup> Please note remarks on field weakening on page 3/55.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 450

Rated speed $n_N$ rpm					Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>at rated armature voltage</b>												
420 V	470 V	520 V	600 V	720 V	810 V							
232					345	14100	930	1 7 454-5NE -1VV1	925	88	47.1	0.97
	264				390	14100	950		-1WV1	920	89	
		295			436	14100	955		-7MV1	920	90	
			345		510	14100	950		-7NV1	925	91	
				420	615	14000	965		-2XV1	915	92	
					476	695	13900		-2YV1	915	93	
282					415	14000	935	1 7 454-5NF -1VV1	1090	89	33.1	0.73
	318				470	14000	930		-1WV1	1100	90	
		356			525	14100	930		-7MV1	1100	91	
			415		610	14000	935		-7NV1	1090	92	
				505	735	13900	945		-2XV1	1090	93	
					570	825	13800		-2YV1	1080	94	
344					510	14200	900	1 7 454-5NG -1VV1	1320	91	22.8	0.53
	388				575	14200	900		-1WV1	1320	92	
		432			635	14000	905		-7MV1	1310	92	
			505		735	13900	910		-7NV1	1300	93	
				610	865	13500	935		-2XV1	1260	94	
					690	970	13400		-2YV1	1250	95	
430					625	13900	895	1 7 454-5NH -1VV1	1600	92	16.2	0.27
	486				705	13900	895		-1WV1	1600	93	
		540			770	13600	910		-7MV1	1580	93	
			630		895	13600	910		-7NV1	1570	94	
496					705	13600	905	1 7 454-5NJ -1VV1	1790	93	12	0.25
	560				790	13500	910		-1WV1	1780	94	
		620			875	13500	915		-7MV1	1780	94	
			720		1010	13400	915	1 7 454-5NJ -7NV1	1770	95		
<b>Separate ventilation</b>												
Fan unit, radially mounted GG												
Fan unit, separately-mounted GH												
Mounted air-to-water heat exchanger HS												
<b>Rated field voltage</b>												
310 V 4												
<b>Type of construction</b>												
IM B 3 0												

<sup>1)</sup> Please note remarks on field weakening on page 3/55.

## Selection and ordering

**1GG7, 1GH7, 1HS7  
Size 450**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 5</b>								
103			197	18300	412	1 7 455-5NA -1VV1	595	78
	119		226	18100	476	-1WV1	590	80
	134		255	18200	535	-7MV1	590	82
	159		302	18100	635	-7NV1	590	84
	196		372	18100	785	-2XV1	590	86
		224	424	18100	825	-2YV1	590	88
119			226	18100	476	1 7 455-5NB -1VV1	655	81
	136		260	18300	545	-1WV1	660	82
	153		292	18200	610	-7MV1	660	84
	181		344	18200	725	-7NV1	655	86
		222	420	18100	815	-2XV1	650	88
		252	478	18100	815	-2YV1	650	89
134			258	18400	535	1 7 455-5NC -1VV1	735	82
	153		294	18400	610	-1WV1	735	84
	172		330	18300	690	-7MV1	730	85
		202	388	18300	810	-7NV1	730	87
		248	470	18100	825	-2XV1	725	89
		282	535	18100	825	-2YV1	725	90
151			290	18300	605	1 7 455-5ND -1VV1	815	83
	173		330	18200	690	-1WV1	815	85
	194		370	18200	775	-7MV1	815	86
	228		436	18200	800	-7NV1	815	88
		280	530	18100	800	-2XV1	810	90
		318	605	18100	800	1 7 455-5ND -2YV1	815	91
<b>Separate ventilation</b>								
Fan unit, radially mounted Fan unit, separately-mounted Mounted air-to-water heat exchanger								
GG GH HS								
310 V IM B 3								
4 0								

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<sup>1)</sup> Please note remarks on field weakening on page 3/55.

# Selection and ordering

1GG7, 1GH7, 1HS7

Size 450

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ		Inductance $L_a$ mH	
<b>at rated armature voltage</b>											
420 V	470 V	520 V	600 V	720 V	810 V						
177				338	18200	720	1 7 455-5NE -1VV1	920	86	54.9	
202				384	18200	805	-1WV1	920	87		
225				430	18300	805	-7MV1	925	88		
264				505	18300	805	-7NV1	925	90		
				322	615	18200	815	-2XV1	925	91	
				365	695	18200	815	-2YV1	920	92	
215				408	18100	790	1 7 455-5NF -1VV1	1090	88	38.5	
244				464	18200	790	-1WV1	1090	89		
272				515	18100	800	-7MV1	1090	90		
				318	605	18200	795	-7NV1	1090	91	
				388	735	18100	795	-2XV1	1090	92	
				440	835	18100	795	-2YV1	1100	93	
264				505	18300	755	1 7 455-5NG -1VV1	1330	90	26.6	
298				570	18300	760	-1WV1	1320	91		
332				635	18300	760	-7MV1	1320	91		
				388	735	18100	765	-7NV1	1310	92	
				470	875	17800	775	-2XV1	1290	94	
				535	985	17600	780	-2YV1	1280	94	
330				625	18100	750	1 7 455-5NH -1VV1	1620	91	18.9	
372				710	18200	745	-1WV1	1640	92		
416				775	17800	760	-7MV1	1600	92		
				484	905	17900	755	-7NV1	1610	93	
382				695	17400	770	1 7 455-5NJ -1VV1	1780	92	14	
430				785	17400	770	-1WV1	1780	93		
478				875	17500	770	-7MV1	1790	93		
				555	1020	17600	770	1 7 455-5NJ -7NV1	1790	94	
<b>Separate ventilation</b>		Fan unit, radially mounted  GG									
		Fan unit, separately-mounted  GH									
		Mounted air-to-water heat exchanger  HS									
<b>Rated field voltage</b>		310 V									
<b>Type of construction</b>		IM B 3									

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<sup>1)</sup> Please note remarks on field weakening on page 3/55.

# Selection and ordering

**1GG7, 1GH7, 1HS7**  
**Size 450**

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ $\text{kgm}^2$	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
<b>1GG7 451</b>	2.3	39	1800	3800
<b>1GH7 451</b>	2.3	39	1800	3600
<b>1HS7 451</b>	2.3	39	1800	4100
<b>1GG7 452</b>	3.0	44	1800	4100
<b>1GH7 452</b>	3.0	44	1800	3900
<b>1HS7 452</b>	3.0	44	1800	4400
<b>1GG7 453</b>	3.2	50	1800	4600
<b>1GH7 453</b>	3.2	50	1800	4400
<b>1HS7 453</b>	3.2	50	1800	4900
<b>1GG7 454</b>	3.6	57	1800	5300
<b>1GH7 454</b>	3.6	57	1800	5100
<b>1HS7 454</b>	3.6	57	1800	5600
<b>1GG7 455</b>	4.2	70	1800	6200
<b>1GH7 455</b>	4.2	70	1800	6000
<b>1HS7 455</b>	4.2	70	1800	6500

## Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

## Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "**C05**" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "**C06**" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

## Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1GG5, 1GH5, 1HS5**  
Size 500

## Selection and ordering data

These motors are compensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V   470 V   520 V   600 V   720 V   810 V								
<b>Overall length 0</b>								
345	302	8350	1170	1 5 500-5EA -1VV5	805	88	49	0.7
392	340	8300	1170	-1WV5	800	89		
438	375	8200	1180	-7MV5	790	90		
510	435	8150	1190	-7NV5	785	91		
	620	510	7850	-2XV5	760	92		
	705	570	7700	-2YV5	745	93		
382	335	8400	1150	1 5 500-5EC -1VV5	885	89	39.8	0.6
432	378	8350	1160	-1WV5	880	90		
482	418	8300	1160	-7MV5	875	91		
565	484	8200	1170	-7NV5	865	92		
	685	560	7800	-2XV5	825	93		
	775	625	7700	-2YV5	815	93		
450	360	7650	1280	1 5 500-5EE -1VV5	935	90	31.6	0.48
510	406	7600	1280	-1WV5	930	91		
565	448	7550	1290	-7MV5	925	92		
	660	520	7500	-7NV5	925	92		
	795	620	7450	-2XV5	910	93		
	900	690	7300	-2YV5	895	94		
470	398	8100	1380	1 5 500-5EG -1VV5	1030	91	26.5	0.43
530	450	8100	1380	-1WV5	1030	91		
590	496	8050	1390	-7MV5	1020	92		
685	570	7950	1400	-7NV5	1010	93		
	835	645	7400	-2XV5	940	94		
	940	725	7350	-2YV5	940	94		
525	448	8150	1300	1 5 500-5EJ -1VV5	1150	91	21.8	0.32
590	505	8150	1300	-1WV5	1150	92		
660	540	7800	1340	-7MV5	1100	93		
765	625	7800	1340	-7NV5	1100	93		
	930	685	7050	-2XV5	995	94		
	1050	770	7000	-2YV5	990	94		
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V								
<b>Type of construction</b>								
IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 500**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
595				510	8200	1470	1 - 5 500-5EL -1VV5	1300	92
	670				570	8100	1480	-1WV5	1290
		745			605	7750	1530	-7MV5	1230
			865		695	7650	1540	-7NV5	1220
				1050	750	6800	1650	-2XV5	1090
					1190	835	6700	-2YV5	1070
700					565	7700	1490	1 - 5 500-5EN -1VV5	1430
	785				630	7650	1500	-1WV5	1420
		875			660	7200	1560	-7MV5	1340
			1020		760	7100	1560	-7NV5	1320
				1230	755	5850	1700	-2XV5	1090
					1390	850	5850	-2YV5	1090
765					620	7750	1470	1 - 5 500-5EQ -1VV5	1560
	860				685	7600	1490	-1WV5	1540
		955			715	7150	1550	-7MV5	1440
			1110		810	6950	1570	-7NV5	1410
				1340	800	5700	1700	-2XV5	1160
850					670	7550	1470	1 - 5 500-5ES -1VV5	1690
	960				745	7400	1480	-1WV5	1660
		1070			750	6700	1580	-7MV5	1510
			1240		865	6650	1580	-7NV5	1500
995					735	7050	1510	1 - 5 500-5EV -1VV5	1840
	1120				810	6900	1520	-1WV5	1800
		1240			815	6300	1620	-7MV5	1640
			1440		925	6150	1640	1 - 5 500-5EV -7NV5	1620
<b>Separate ventilation</b>		Fan unit, radially mounted GG Fan unit, separately-mounted GH Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

# Selection and ordering

## 1GG5, 1GH5, 1HS5

Size 500

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 1									
256			300	11200	985	1 5 501-5EA -1VV5	810	86	56 0.84
290			340	11200	985	-1WV5	810	88	
325			380	11200	985	-7MV5	810	89	
380			444	11200	985	-7NV5	810	90	
			464	530	10900	1000	-2XV5	795	91
			525	600	10900	1000	-2YV5	795	92
284			334	11200	970	1 5 501-5EC -1VV5	890	88	45.6 0.73
322			378	11200	970	-1WV5	890	89	
360			420	11100	975	-7MV5	885	90	
420			490	11100	975	-7NV5	885	91	
			510	590	11000	980	-2XV5	880	92
			580	665	10900	985	-2YV5	875	93
335			360	10300	1090	1 5 501-5EE -1VV5	945	89	36 0.57
380			406	10200	1090	-1WV5	940	90	
422			450	10200	1090	-7MV5	935	91	
			492	525	10200	1090	-7NV5	940	92
			595	625	10000	1110	-2XV5	925	93
			675	710	10000	1100	-2YV5	925	93
350			400	10900	1180	1 5 501-5EG -1VV5	1040	90	30.4 0.53
396			450	10900	1190	-1WV5	1040	91	
440			500	10900	1190	-7MV5	1040	91	
			515	580	10800	1190	-7NV5	1030	92
			620	695	10700	1200	-2XV5	1020	93
			705	780	10600	1200	-2YV5	1010	94
390			464	11400	1080	1 5 501-5EJ -1VV5	1210	90	24.8 0.38
440			525	11400	1070	-1WV5	1210	91	
490			570	11100	1100	-7MV5	1180	92	
			570	660	11100	1100	-7NV5	1170	93
			695	750	10300	1160	-2XV5	1100	94
			785	840	10200	1160	1 5 501-5EJ -2YV5	1090	94
Separate ventilation									
Rated field voltage									
Type of construction									

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 500**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
448					525	11200	1260	1 - 5 501-5EL -1VV5	1350 91 19.3 0.33
	505				595	11300	1250	-1WV5	1360 92
		565			645	10900	1280	-7MV5	1320 93
			655		740	10800	1290	-7NV5	1300 93
				795	830	9950	1360	-2XV5	1210 94
					895	925	9850	-2YV5	1190 95
520					600	11000	1230	1 - 5 501-5EN -1VV5	1530 92 14.5 0.22
	590				670	10800	1240	-1WV5	1510 93
		655			715	10400	1280	-7MV5	1450 93
			760		825	10400	1290	-7NV5	1450 94
				925	885	9150	1400	-2XV5	1280 95
					1040	995	9150	-2YV5	1280 95
570					660	11100	1220	1 - 5 501-5EQ -1VV5	1680 93 12 0.21
	640				740	11000	1220	-1WV5	1670 93
		715			785	10500	1260	-7MV5	1590 94
			830		895	10300	1280	-7NV5	1560 94
				1000	950	9050	1400	-2XV5	1380 95
635					705	10600	1220	1 - 5 501-5ES -1VV5	1780 93 9.8 0.16
	715				790	10600	1230	-1WV5	1780 94
		795			840	10100	1270	-7MV5	1700 94
			925		970	10000	1270	-7NV5	1690 95
745					755	9700	1290	1 - 5 501-5EV -1VV5	1890 94 7.6 0.15
	835				850	9700	1280	-1WV5	1900 94
		930			925	9500	1300	-7MV5	1860 94
			1080		1060	9350	1310	1 - 5 501-5EV -7NV5	1840 95
<b>Separate ventilation</b>		Fan unit, radially mounted GG Fan unit, separately-mounted GH Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

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<sup>1)</sup> Please note remarks on field weakening on page 3/66.

# Selection and ordering

**1GG5, 1GH5, 1HS5**  
Size 500

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 2									
199			296	14200	795	1 5 502-5EA -1VV5	810	85	63 0.98
226			336	14200	855	-1WV5	810	86	
254			376	14100	855	-7MV5	810	87	
298			440	14100	855	-7NV5	810	89	
		362	535	14100	855	-2XV5	810	91	
			412	605	14000	-2YV5	805	91	
222			330	14200	840	1 5 502-5EC -1VV5	890	86	51.5 0.86
252			374	14200	840	-1WV5	890	87	
282			416	14100	845	-7MV5	885	89	
		330	486	14100	845	-7NV5	885	90	
			400	590	14100	-2XV5	885	91	
			454	665	14000	-2YV5	880	92	
262			356	13000	950	1 5 502-5EE -1VV5	940	88	40.5 0.67
296			402	13000	955	-1WV5	940	89	
332			448	12900	955	-7MV5	940	90	
		386	520	12900	955	-7NV5	935	91	
			468	625	12800	-2XV5	925	92	
			530	710	12800	-2YV5	930	93	
274			402	14000	1030	1 5 502-5EG -1VV5	1060	88	34.2 0.62
310			454	14000	1030	-1WV5	1060	90	
345			505	14000	1030	-7MV5	1060	90	
		402	585	13900	1030	-7NV5	1050	91	
			488	705	13800	-2XV5	1040	93	
			555	795	13700	-2YV5	1040	93	
305			460	14400	945	1 5 502-5EJ -1VV5	1210	89	28 0.45
345			520	14400	940	-1WV5	1210	90	
384			575	14300	950	-7MV5	1200	91	
		448	670	14300	950	-7NV5	1200	92	
			545	770	13500	-2XV5	1130	93	
			615	865	13400	-2YV5	1130	94	
<b>Separate ventilation</b>									
Fan unit, radially mounted									
Fan unit, separately-mounted									
Mounted air-to-water heat exchanger									
<b>Rated field voltage</b>									
310 V									
<b>Type of construction</b>									
IM B 3									

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 500**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
352				530	14400	1100	1 5 502-5EL -1VV5	1380	90 21.6 0.39
	398				595	14300	1110	-1WV5	1370 91
		442			655	14200	1120	-7MV5	1350 92
			515		755	14000	1130	-7NV5	1340 93
				625	855	13100	1190	-2XV5	1250 94
					710	955	12800	-2YV5	1230 94
408					605	14200	1080	1 5 502-5EN -1VV5	1560 91 16.3 0.26
	460				680	14100	1080	-1WV5	1550 92
		515			730	13500	1110	-7MV5	1490 93
			595		845	13600	1110	-7NV5	1490 93
				725	930	12300	1200	-2XV5	1350 94
					820	1050	12200	-2YV5	1350 95
446					670	14300	1060	1 5 502-5EQ -1VV5	1710 92 13.5 0.25
	505				755	14300	1060	-1WV5	1710 93
		560			810	13800	1090	-7MV5	1650 93
			650		925	13600	1100	-7NV5	1620 94
				790	1010	12200	1190	-2XV5	1460 95
500					705	13500	1080	1 5 502-5ES -1VV5	1790 93 11 0.18
	565				795	13400	1070	-1WV5	1790 93
		625			870	13300	1090	-7MV5	1770 94
			725		1010	13300	1090	-7NV5	1770 94
585					765	12500	1120	1 5 502-5EV -1VV5	1920 93 8.5 0.17
	660				860	12400	1120	-1WV5	1920 94
		730			950	12400	1130	-7MV5	1920 94
			845		1100	12400	1130	1 5 502-5EV -7NV5	1920 95
<b>Separate ventilation</b>		Fan unit, radially mounted GG Fan unit, separately-mounted GH Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

# Selection and ordering

1GG5, 1GH5, 1HS5

Size 500

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 3								
164	292	17000	655	1 5 503-5EA -1VV5	810	83	70	1.12
186	332	17000	745	-1WV5	810	85		
208	372	17100	755	-7MV5	815	86		
245	436	17000	755	-7NV5	810	88		
	300	530	16900	-2XV5	805	90		
	340	605	17000	-2YV5	810	91		
182	326	17100	730	1 5 503-5EC -1VV5	895	85	57	0.98
208	370	17000	740	-1WV5	890	86		
232	414	17000	740	-7MV5	890	87		
272	485	17000	740	-7NV5	890	89		
	332	590	17000	-2XV5	890	91		
	376	665	16900	-2YV5	885	91		
216	354	15700	800	1 5 503-5EE -1VV5	945	87	45	0.77
245	400	15600	800	-1WV5	945	88		
274	446	15500	805	-7MV5	940	89		
	320	520	15500	-7NV5	940	90		
	388	630	15500	-2XV5	940	92		
	440	710	15400	-2YV5	935	92		
225	400	17000	900	1 5 503-5EG -1VV5	1070	87	38.2	0.72
255	454	17000	910	-1WV5	1070	89		
285	505	16900	910	-7MV5	1060	90		
	332	590	17000	-7NV5	1070	91		
	404	710	16800	-2XV5	1060	92		
	458	805	16800	-2YV5	1060	93		
252	458	17400	835	1 5 503-5EJ -1VV5	1210	88	31	0.51
285	520	17400	830	-1WV5	1220	89		
318	575	17300	840	-7MV5	1210	90		
	370	675	17400	-7NV5	1220	91		
	452	785	16600	-2XV5	1160	93		
	510	885	16600	1 5 503-5EJ -2YV5	1160	93		
<b>Separate ventilation</b>		Fan unit, radially mounted  GG						
		Fan unit, separately-mounted  GH						
		Mounted air-to-water heat exchanger  HS						
<b>Rated field voltage</b>		310 V  4						
<b>Type of construction</b>		IM B 3  0						

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<sup>1)</sup> Please note remarks on field weakening on page 3/66.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 500**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH	
<b>at rated armature voltage</b>										
420 V	470 V	520 V	600 V	720 V	810 V					
290				530	17500	985	1 5 503-5EL -1VV5	1390	89	
	328				600	17500	980	-1WV5	1390	90
		366			660	17200	995	-7MV5	1370	91
			426		765	17100	995	-7NV5	1370	92
				520	880	16200	1040	-2XV5	1290	93
					585	985	16100	-2YV5	1280	94
338					610	17200	955	1 5 503-5EN -1VV5	1580	91
	380				685	17200	955	-1WV5	1570	91
		425			745	16700	975	-7MV5	1530	92
			495		860	16600	980	-7NV5	1520	93
				600	965	15400	1040	-2XV5	1410	94
					680	1090	15300	-2YV5	1410	94
368					675	17500	935	1 5 503-5EQ -1VV5	1740	91
	416				760	17400	935	-1WV5	1740	92
		464			825	17000	955	-7MV5	1690	93
			540		945	16700	970	-7NV5	1660	93
				655	1060	15500	1030	-2XV5	1540	94
415					710	16300	955	1 5 503-5ES -1VV5	1810	92
	468				795	16200	960	-1WV5	1800	93
		520			875	16100	965	-7MV5	1780	93
			605		1020	16100	960	-7NV5	1790	94
485					765	15100	1010	1 5 503-5EV -1VV5	1930	93
	545				860	15100	1010	-1WV5	1930	93
		605			955	15100	1010	-7MV5	1930	94
			705		1110	15000	1000	1 5 503-5EV -7NV5	1930	94
<b>Separate ventilation</b>		Fan unit, radially mounted GG Fan unit, separately-mounted GH Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

# Selection and ordering

**1GG5, 1GH5, 1HS5**

**Size 500**

Rated speed <i>n<sub>N</sub></i> rpm	Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit		
							<i>R<sub>a</sub></i> mΩ	<i>L<sub>a</sub></i> mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 4									
137			288	20000	550	1 5 504-5EA -1VV5	815	82	76.5 1.26
156			328	20000	625	-1WV5	815	83	
175			368	20000	675	-7MV5	815	85	
206			432	20000	675	-7NV5	810	87	
	252		525	19900	680	-2XV5	805	89	
		286	600	20000	675	-2YV5	810	90	
153			322	20000	610	1 5 504-5EC -1VV5	895	83	62.5 1.11
174			366	20000	665	-1WV5	895	85	
195			410	20000	665	-7MV5	890	86	
228			480	20200	665	-7NV5	890	88	
	280		585	20000	665	-2XV5	890	90	
		318	665	20000	665	-2YV5	890	91	
182			350	18400	730	1 5 504-5EE -1VV5	945	86	49.4 0.87
206			398	18500	755	-1WV5	950	87	
230			444	18400	755	-7MV5	945	88	
	270		520	18400	755	-7NV5	945	89	
		328	625	18200	760	-2XV5	935	91	
			372	710	18200	-2YV5	940	92	
190			398	20000	760	1 5 504-5EG -1VV5	1070	86	42 0.81
215			450	20000	820	-1WV5	1070	87	
240			500	19900	825	-7MV5	1060	89	
	280		585	20000	825	-7NV5	1060	90	
		342	710	19800	825	-2XV5	1060	91	
			388	805	19800	-2YV5	1060	92	
212			455	20500	750	1 5 504-5EJ -1VV5	1220	87	34 0.57
240			515	20500	750	-1WV5	1220	88	
268			575	20500	750	-7MV5	1220	89	
	312		670	20500	750	-7NV5	1210	91	
		382	790	19800	770	-2XV5	1170	92	
			432	890	19700	-2YV5	1170	93	
<b>Separate ventilation</b>		Fan unit, radially mounted GG							
		Fan unit, separately-mounted GH							
		Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>		310 V 4							
<b>Type of construction</b>		IM B 3 0							

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 500**
**3**

Rated speed <i>n<sub>N</sub> rpm</i>		Rated output <i>P<sub>N</sub> kW</i>	Rated torque <i>M<sub>N</sub> Nm</i>	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub> rpm</i>	Order No.	Rated current <i>I<sub>N</sub> A</i>	Efficiency <i>η %</i>	Armature circuit Resistance at 120 °C <i>R<sub>a</sub> mΩ</i>	Inductance <i>L<sub>a</sub> mH</i>	
<b>at rated armature voltage</b>										
420 V	470 V	520 V	600 V	720 V	810 V					
244				525	20500	890	1 5 504-5EL -1VV5	1390	88	
	276				595	20600	890	-1WV5	1390	89
		308			660	20500	895	-7MV5	1380	90
			360		765	20200	900	-7NV5	1370	91
				438	890	19400	930	-2XV5	1310	93
					496	995	19200	-2YV5	1300	93
285					610	20400	855	1 5 504-5EN -1VV5	1590	90
	322				685	20400	860	-1WV5	1580	91
		360			745	19800	880	-7MV5	1540	91
			418		865	19800	880	-7NV5	1540	92
				510	985	18400	925	-2XV5	1440	94
					575	1110	18400	-2YV5	1440	94
312					675	20600	840	1 5 504-5EQ -1VV5	1750	90
	352				760	20600	845	-1WV5	1740	91
		392			830	20200	860	-7MV5	1710	92
			456		955	20000	865	-7NV5	1690	93
				555	1080	18600	915	-2XV5	1570	94
350					705	19200	865	1 5 504-5ES -1VV5	1810	91
	395				795	19200	865	-1WV5	1810	92
		440			880	19100	865	-7MV5	1800	93
			510		1020	19100	870	-7NV5	1800	93
410					760	17700	915	1 5 504-5EV -1VV5	1930	92
	462				855	17700	915	-1WV5	1920	93
		515			950	17600	915	-7MV5	1920	93
				595	1100	17700	915	1 5 504-5EV -7NV5	1920	94
<b>Separate ventilation</b>										
Fan unit, radially mounted Fan unit, separately-mounted Mounted air-to-water heat exchanger										
GG GH HS										
310 V IM B 3										
4 0										

<sup>1)</sup> Please note remarks on field weakening on page 3/66.

# Selection and ordering

## 1GG5, 1GH5, 1HS5

Size 500

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
<b>1GG5 500</b>	5	55	1800	4150
<b>1GH5 500</b>	5	55	1800	3950
<b>1HS5 500</b>	5	55	1800	4550
<b>1GG5 501</b>	5.5	65	1800	4650
<b>1GH5 501</b>	5.5	65	1800	4450
<b>1HS5 501</b>	5.5	65	1800	5050
<b>1GG5 502</b>	6.8	75	1800	5100
<b>1GH5 502</b>	6.8	75	1800	4900
<b>1HS5 502</b>	6.8	75	1800	5500
<b>1GG5 503</b>	7.6	85	1700	5800
<b>1GH5 503</b>	7.6	85	1700	5600
<b>1HS5 503</b>	7.6	85	1700	6200
<b>1GG5 504</b>	9.3	94	1700	6300
<b>1GH5 504</b>	9.3	94	1700	6100
<b>1HS5 504</b>	9.3	94	1700	6700

### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

1GG5, 1GH5, 1HS5  
Size 630**Selection and ordering data**

These motors are compensated.

<b>Rated speed</b> $n_N$ rpm	<b>Rated output</b> $P_N$ kW	<b>Rated torque</b> $M_N$ Nm	<b>Maximum field weakening speed</b> <sup>1)</sup> $n_{Fmax}$ rpm	<b>Order No.</b>	<b>Rated current</b> $I_N$ A	<b>Efficiency</b> $\eta$ %	<b>Armature circuit</b> Resistance at 120 °C $R_a$ mΩ	<b>Inductance</b> $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
<b>Overall length 1</b>								
186	358	18400	745	1 5 631-5EA -1VV5	965	87	46.4	0.96
210	405	18400	840		-1VV5	965	88	
236	452	18300	925		-7MV5	960	89	
276	530	18300	920		-7NV5	965	90	
	335	640	18200		-2XV5	955	92	
	380	725	18200		-2YV5	955	92	
206	418	19400	825	1 5 631-5EC -1VV5	1120	88	36.8	0.72
234	472	19300	880		-1VV5	1110	89	
262	525	19100	880		-7MV5	1110	90	
	305	615	19300		-7NV5	1110	91	
	372	735	18900		-2XV5	1090	92	
	420	830	18900		-2YV5	1090	93	
230	462	19200	920	1 5 631-5EE -1VV5	1220	89	30.8	0.58
260	520	19100	965		-1VV5	1220	90	
290	575	18900	975		-7MV5	1210	91	
	340	670	18800		-7NV5	1200	92	
	412	785	18200		-2XV5	1160	93	
	466	885	18100		-2YV5	1160	93	
252	492	18600	895	1 5 631-5EG -1VV5	1290	89	26.5	0.5
285	555	18600	895		-1VV5	1290	90	
318	615	18500	900		-7MV5	1280	91	
	370	720	18600		-7NV5	1290	92	
	448	855	18200		-2XV5	1260	93	
	510	960	18000		-2YV5	1250	94	
284	575	19300	985	1 5 631-5EJ -1VV5	1490	90	20.2	0.38
320	645	19200	990		-1VV5	1480	91	
356	705	18900	1010		-7MV5	1460	92	
	415	815	18800		-7NV5	1450	93	
	505	945	17900		-2XV5	1380	94	
	570	1060	17800	1050	1 5 631-5EJ -2YV5	1370	94	
<b>Separate ventilation</b>								
Fan unit, radially mounted Fan unit, separately-mounted Mounted air-to-water heat exchanger								
<b>Rated field voltage</b> 310 V								
<b>Type of construction</b> IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

# Selection and ordering

1GG5, 1GH5, 1HS5

Size 630

Rated speed $n_N$ rpm						Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage	420 V	470 V	520 V	600 V	720 V	810 V							
306						605	18900	1010	1 5 631-5EL -1VV5	1570	91	17.9	0.31
346						685	18900	1010	-1WV5	1570	92		
385						755	18700	1020	-7MV5	1550	92		
448						870	18500	1020	-7NV5	1540	93		
						545	995	17400	-2XV5	1450	94		
						615	1120	17400	-2YV5	1450	95		
338						675	19100	980	1 5 631-5EN -1VV5	1730	92	14.4	0.3
382						760	19000	980	-1WV5	1730	92		
425						830	18700	995	-7MV5	1700	93		
						494	955	18500	-7NV5	1680	94		
						600	1080	17200	-2XV5	1570	95		
						675	1210	17100	-2YV5	1560	95		
374						725	18500	970	1 5 631-5EQ -1VV5	1850	92	12.5	0.23
422						815	18400	970	-1WV5	1850	93		
470						880	17900	990	-7MV5	1790	93		
						545	1010	17700	-7NV5	1770	94		
						660	1120	16200	-2XV5	1620	95		
						745	1250	16000	-2YV5	1610	95		
410						805	18800	980	1 5 631-5ES -1VV5	2050	92	10.5	0.21
462						900	18600	985	-1WV5	2040	93		
515						965	17900	1010	-7MV5	1960	94		
						600	1110	17700	-7NV5	1940	94		
						725	1220	16100	-2XV5	1760	95		
464						890	18300	1060	1 5 631-5EV -1VV5	2250	93	8.2	0.15
520						995	18300	1060	-1WV5	2240	94		
580						1060	17500	1090	-7MV5	2140	94		
						675	1220	17300	-7NV5	2120	95		
<b>Separate ventilation</b>		Fan unit, radially mounted  Fan unit, separately-mounted  Mounted air-to-water heat exchanger 											
<b>Rated field voltage</b>		310 V 											
<b>Type of construction</b>		IM B 3 											

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 630**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 2</b>								
146	356	23200	585	1 5 632-5EA -1VV5	970	85	51.5	1.11
166	405	23200	665	-1WV5	970	87		
185	452	23400	740	-7MV5	970	88		
216	530	23400	810	-7NV5	975	89		
264	640	23200	815	-2XV5	965	91		
	300	730	23200	810	-2YV5	970	92	
162	416	24500	650	1 5 632-5EC -1VV5	1130	86	41.2	0.84
184	472	24500	735	-1WV5	1130	88		
205	530	24600	765	-7MV5	1130	89		
240	615	24500	775	-7NV5	1120	90		
292	750	24500	770	-2XV5	1130	91		
	332	850	24500	770	-2YV5	1120	92	
180	468	24800	720	1 5 632-5EE -1VV5	1260	87	34.2	0.66
204	530	24800	815	-1WV5	1260	88		
228	585	24500	850	-7MV5	1240	89		
266	680	24400	850	-7NV5	1230	91		
325	810	23800	865	-2XV5	1210	92		
	368	915	23800	870	-2YV5	1200	93	
198	488	23500	790	1 5 632-5EG -1VV5	1290	88	29.5	0.58
224	550	23400	795	-1WV5	1290	89		
250	615	23500	795	-7MV5	1290	90		
292	715	23400	795	-7NV5	1290	91		
355	865	23200	800	-2XV5	1280	93		
	402	975	23200	800	-2YV5	1280	93	
222	585	25200	865	1 5 632-5EJ -1VV5	1540	89	22.5	0.43
252	655	24800	870	-1WV5	1520	90		
282	725	24600	875	-7MV5	1510	91		
328	840	24500	880	-7NV5	1500	92		
398	980	23500	905	-2XV5	1440	93		
	450	1100	23400	910	1 5 632-5EJ -2YV5	1430	94	
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V								
<b>Type of construction</b>								
IM B 3								

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<sup>1)</sup> Please note remarks on field weakening on page 3/77.

# Selection and ordering

1GG5, 1GH5, 1HS5

Size 630

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ		Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>										
420 V	470 V	520 V	600 V	720 V	810 V					
242						605	23800	900	1 5 632-5EL -1VV5	1570 90 19.9 0.35
	274					685	23800	900	-1WV5	1580 91
		304				755	23800	905	-7MV5	1560 92
			354			880	23800	905	-7NV5	1570 93
				430		1040	23000	925	-2XV5	1520 94
					486	1170	23000	925	-2YV5	1520 94
266						680	24400	865	1 5 632-5EN -1VV5	1760 91 16.1 0.34
	302					770	24400	865	-1WV5	1760 92
		335				855	24400	865	-7MV5	1760 92
			390			985	24200	870	-7NV5	1740 93
				474		1140	23000	900	-2XV5	1660 94
					535	1270	22600	910	-2YV5	1640 95
295						745	24200	840	1 5 632-5EQ -1VV5	1920 91 13.9 0.26
	332					840	24200	840	-1WV5	1920 92
		370				910	23500	860	-7MV5	1870 93
			432			1050	23200	865	-7NV5	1850 93
				525		1190	21600	910	-2XV5	1730 94
					590	1330	21500	915	-2YV5	1710 95
324						815	24000	865	1 5 632-5ES -1VV5	2080 92 11.7 0.24
	365					920	24000	860	-1WV5	2100 92
		406				1010	23800	870	-7MV5	2060 93
			472			1160	23500	880	-7NV5	2040 94
				575		1310	21800	925	-2XV5	1900 95
365						920	24000	925	1 5 632-5EV -1VV5	2340 93 9.1 0.18
	412					1030	23800	930	-1WV5	2320 93
		458				1110	23200	950	-7MV5	2250 94
			530			1280	23000	955	-7NV5	2240 94
				645		1400	20800	670	1 5 632-5EV -2XV5	2020 95
<b>Separate ventilation</b>		Fan unit, radially mounted GG								
		Fan unit, separately-mounted GH								
		Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>		310 V 4								
<b>Type of construction</b>		IM B 3 0								

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 630**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 3								
121	356	28000	484	1 5 633-5EA -1VV5	985	84	57	1.27
137	404	28200	550	-1WV5	985	85		
154	452	28000	615	-7MV5	980	87		
180	530	28200	720	-7NV5	985	88		
220	645	28000	725	-2XV5	980	90		
	250	735	28000	720	-2YV5	985	91	
134	416	29600	535	1 5 633-5EC -1VV5	1140	85	45.4	0.95
152	474	29800	610	-1WV5	1150	86		
170	530	29800	680	-7MV5	1150	88		
200	620	29600	685	-7NV5	1140	89		
244	755	29600	685	-2XV5	1140	91		
	276	855	29600	685	-2YV5	1140	92	
149	470	30200	595	1 5 633-5EE -1VV5	1280	86	37.6	0.75
169	530	30000	675	-1WV5	1270	87		
189	590	29800	755	-7MV5	1260	88		
222	690	29600	755	-7NV5	1260	90		
270	825	29200	765	-2XV5	1240	91		
	306	930	29000	770	-2YV5	1230	92	
165	484	28000	660	1 5 633-5EG -1VV5	1290	87	32.4	0.65
187	550	28000	710	-1WV5	1300	89		
208	610	28000	715	-7MV5	1290	90		
244	715	28000	710	-7NV5	1290	91		
296	865	28000	715	-2XV5	1290	92		
	336	975	27800	715	-2YV5	1280	93	
185	585	30200	740	1 5 633-5EJ -1VV5	1550	88	24.8	0.49
210	665	30200	770	-1WV5	1560	89		
234	735	30000	780	-7MV5	1540	90		
272	850	29800	785	-7NV5	1530	92		
332	1010	29000	800	-2XV5	1490	93		
	376	1130	28800	805	1 5 633-5EJ -2YV5	1480	94	
Separate ventilation								
Rated field voltage	310 V				4			
Type of construction	IM B 3				0			

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

# Selection and ordering

1GG5, 1GH5, 1HS5

Size 630

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ		Inductance $L_a$ mH
<b>at rated armature voltage</b>										
420 V	470 V	520 V	600 V	720 V	810 V					
202					600	28400	810	1 5 633-5EL	-1VV5	1570 89 21.8 0.39
	228				680	28500	815		-1WV5	1580 90
		254			755	28400	820		-7MV5	1570 91
			296		880	28400	815		-7NV5	1570 92
				358	1060	28200	820		-2XV5	1560 93
					406	1200	28200		-2YV5	1560 94
222					685	29500	775	1 5 633-5EN	-1VV5	1790 90 17.8 0.39
	250				775	29600	770		-1WV5	1790 91
		280			860	29400	775		-7MV5	1780 92
			325		1000	29400	775		-7NV5	1780 93
				395	1180	28500	790		-2XV5	1730 94
					446	1320	28200		-2YV5	1710 94
246					745	29000	755	1 5 633-5EQ	-1VV5	1930 91 15.3 0.29
	278				840	28800	755		-1WV5	1930 91
		308			930	28800	760		-7MV5	1920 92
			360		1080	28600	760		-7NV5	1910 93
				436	1240	27200	795		-2XV5	1810 94
					494	1400	27000		-2YV5	1810 95
272					815	28600	780	1 5 633-5ES	-1VV5	2100 91 12.4 0.22
	306				920	28800	780		-1WV5	2100 92
		340			1020	28600	780		-7MV5	2080 93
			395		1180	28500	785		-7NV5	2080 94
				480	1340	26600	825		-2XV5	1950 95
304					940	29500	820	1 5 633-5EV	-1VV5	2400 92 10 0.2
	344				1050	29200	825		-1WV5	2380 93
		382			1140	28500	845		-7MV5	2320 93
				445	1320	28400	845		-7NV5	2320 94
					540	1480	26200	620	1 5 633-5EV	-2XV5 2140 95
<b>Separate ventilation</b>		Fan unit, radially mounted GG								
		Fan unit, separately-mounted GH								
		Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>		310 V 4								
<b>Type of construction</b>		IM B 3 0								

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 630**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit	
							Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage								
420 V	470 V	520 V	600 V	720 V	810 V			
Overall length 4								
102			350	32800	408	1 5 634-5EA -1VV5	985	83
117			398	32500	468	-1VV5	980	84
131			446	32500	525	-7MV5	980	86
154			525	32600	615	-7NV5	980	87
188			640	32500	655	-2XV5	980	89
214	725		725	32400	660	-2YV5	975	90
114			410	34400	456	1 5 634-5EC -1VV5	1140	84
130			466	34200	520	-1VV5	1140	85
145			525	34600	580	-7MV5	1140	87
171			615	34400	620	-7NV5	1140	88
208			745	34200	625	-2XV5	1130	90
	236		850	34400	620	-2YV5	1140	91
126			468	35500	505	1 5 634-5EE -1VV5	1290	85
144			535	35500	575	-1VV5	1300	86
161			595	35200	645	-7MV5	1290	87
189			695	35200	675	-7NV5	1280	89
230			835	34600	685	-2XV5	1270	91
	262		945	34400	690	-2YV5	1260	92
141			480	32500	565	1 5 634-5EG -1VV5	1290	86
159			545	32800	635	-1VV5	1300	88
178			610	32800	645	-7MV5	1300	89
208			710	32600	645	-7NV5	1290	90
254			860	32400	650	-2XV5	1290	92
	288		975	32400	650	-2YV5	1290	92
157			590	35800	630	1 5 634-5EJ -1VV5	1590	87
178			670	36000	695	-1VV5	1590	89
199			740	35500	700	-7MV5	1570	90
232			865	35600	700	-7NV5	1570	91
284			1030	34600	715	-2XV5	1530	92
	322	1160	34400	715	1 5 634-5EJ -2YV5	1520	93	
Separate ventilation								
Rated field voltage	310 V							
Type of construction	IM B 3							

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

# Selection and ordering

1GG5, 1GH5, 1HS5

Size 630

Rated speed $n_N$ rpm					Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>at rated armature voltage</b>												
420 V	470 V	520 V	600 V	720 V	810 V							
172					600	33400	690	1 5 634-5EL -1VV5	1590	89	23.8	0.43
195					675	33000	745		-1WV5	1570	90	
218					755	33000	745		-7MV5	1580	91	
254					880	33000	745		-7NV5	1580	92	
				308	1060	32800	750		-2XV5	1570	93	
					348	1200	33000		-2YV5	1570	93	
190					680	34200	705	1 5 634-5EN -1VV5	1780	89	19.4	0.44
215					765	34000	710		-1WV5	1770	90	
240					855	34000	705		-7MV5	1780	91	
				278	995	34200	705		-7NV5	1780	92	
					338	1200	34000		-2XV5	1770	93	
					382	1360	34000		-2YV5	1770	94	
210					740	33600	690	1 5 634-5EQ -1VV5	1930	90	16.7	0.32
238					840	33800	685		-1WV5	1940	91	
264					930	33600	690		-7MV5	1930	92	
				308	1080	33500	690		-7NV5	1920	93	
					374	1290	33000		-2XV5	1890	94	
					422	1450	32800		-2YV5	1880	94	
232					810	33400	710	1 5 634-5ES -1VV5	2100	91	13.6	0.24
262					915	33400	710		-1WV5	2100	92	
292					1010	33000	715		-7MV5	2080	92	
				340	1180	33200	715		-7NV5	2080	93	
					410	1390	32400		-2XV5	2040	94	
					465	1580	32400		-2YV5	2040	95	
260					935	34400	750	1 5 634-5EV -1VV5	2400	91	11	0.22
294					1060	34400	750		-1WV5	2420	92	
328					1170	34000	755		-7MV5	2400	93	
				380	1360	34200	755		-7NV5	2400	94	
					462	1550	32000		1 5 634-5EV -2XV5	2250	95	
<b>Separate ventilation</b>												
Fan unit, radially mounted GG												
Fan unit, separately-mounted GH												
Mounted air-to-water heat exchanger HS												
<b>Rated field voltage</b>												
310 V 4												
<b>Type of construction</b>												
IM B 3 0												

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

## Selection and ordering

**1GG5, 1GH5, 1HS5  
Size 630**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 5</b>								
81	344	40400	326	1 5 635-5EA -1VV5	985	80	70.5	1.66
93	392	40000	374	-1VV5	980	82		
105	442	40200	420	-7MV5	985	84		
124	520	40000	496	-7NV5	985	86		
151	635	40200	575	-2XV5	985	88		
	172	725	40200	575	-2YV5	985	89	
91	404	42400	364	1 5 635-5EC -1VV5	1140	82	56	1.23
104	460	42200	416	-1VV5	1140	84		
117	515	42000	468	-7MV5	1140	85		
137	605	42200	545	-7NV5	1140	87		
	168	740	42000	545	-2XV5	1140	89	
	191	845	42200	540	-2YV5	1140	90	
101	460	43500	404	1 5 635-5EE -1VV5	1290	83	46.4	0.97
115	525	43600	460	-1VV5	1300	85		
129	590	43600	515	-7MV5	1300	86		
	152	690	43400	595	-7NV5	1290	88	
	186	845	43400	595	-2XV5	1290	90	
	212	955	43000	595	-2YV5	1280	91	
113	474	40000	452	1 5 635-5EG -1VV5	1300	85	39.8	0.84
128	540	40200	510	-1VV5	1300	86		
144	600	39800	570	-7MV5	1290	88		
	168	705	40000	565	-7NV5	1300	89	
	205	855	39800	570	-2XV5	1290	91	
	232	970	40000	570	-2YV5	1290	92	
126	585	44400	505	1 5 635-5EJ -1VV5	1600	86	30.6	0.63
143	665	44400	570	-1VV5	1600	87		
160	745	44500	610	-7MV5	1600	88		
	187	870	44400	610	-7NV5	1600	90	
	228	1040	43600	620	-2XV5	1570	91	
	260	1180	43400	620	1 5 635-5EJ -2YV5	1560	92	
<b>Separate ventilation</b>								
Fan unit, radially mounted GG								
Fan unit, separately-mounted GH								
Mounted air-to-water heat exchanger HS								
<b>Rated field voltage</b>								
310 V								
<b>Type of construction</b>								
IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

# Selection and ordering

1GG5, 1GH5, 1HS5

Size 630

Rated speed <i>n<sub>N</sub></i> rpm					Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V												
139					595	40800	555	1 5 635-5EL -1VV5	1590	87	26.8	0.5
	157				670	40800	630		-1WV5	1580	88	
	175				750	41000	655		-7MV5	1590	89	
	205				875	40800	660		-7NV5	1580	91	
	248				1060	40800	660		-2XV5	1580	92	
					282	1200	40600		-2YV5	1580	93	
153					675	42200	610	1 5 635-5EN -1VV5	1790	88	22	0.51
	173				765	42200	620		-1WV5	1790	89	
	193				850	42000	625		-7MV5	1790	90	
	226				990	41800	625		-7NV5	1780	91	
					274	1200	41800		-2XV5	1780	93	
					310	1360	41800		-2YV5	1780	93	
169					735	41500	605	1 5 635-5EQ -1VV5	1940	89	18.7	0.37
	192				835	41500	605		-1WV5	1940	90	
	214				925	41200	610		-7MV5	1930	91	
					250	1080	41200		-7NV5	1930	92	
					302	1300	41200		-2XV5	1920	93	
					342	1470	41000		-2YV5	1920	94	
187					805	41200	625	1 5 635-5ES -1VV5	2100	90	15.9	0.35
	210				910	41400	625		-1WV5	2120	91	
	235				1010	41000	625		-7MV5	2100	91	
					274	1180	41200		-7NV5	2100	92	
					332	1420	40800		-2XV5	2080	93	
					376	1610	40800	500	-2YV5	2100	94	
210					930	42200	665	1 5 635-5EV -1VV5	2420	91	12.3	0.25
	238				1050	42200	665		-1WV5	2420	91	
	265				1170	42200	665		-7MV5	2420	92	
					308	1360	42200	665	-7NV5	2420	93	
					374	1610	41200	680	1 5 635-5EV -2XV5	2350	94	
<b>Separate ventilation</b>					Fan unit, radially mounted GG							
					Fan unit, separately-mounted GH							
					Mounted air-to-water heat exchanger HS							
<b>Rated field voltage</b>					310 V			4				
<b>Type of construction</b>					IM B 3			0				

<sup>1)</sup> Please note remarks on field weakening on page 3/77.

**1GG5, 1GH5, 1HS5  
Size 630**

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
<b>1GG5 631</b>	5.6	174	1500	7450
<b>1GH5 631</b>	5.6	174	1500	7200
<b>1HS5 631</b>	5.6	174	1500	7950
<b>1GG5 632</b>	6.8	199	1500	8250
<b>1GH5 632</b>	6.8	199	1500	8000
<b>1HS5 632</b>	6.8	199	1500	8750
<b>1GG5 633</b>	7.1	226	1300	9350
<b>1GH5 633</b>	7.1	226	1300	9100
<b>1HS5 633</b>	7.1	226	1300	9850
<b>1GG5 634</b>	7.4	251	1300	10150
<b>1GH5 634</b>	7.4	251	1300	9900
<b>1HS5 634</b>	7.4	251	1300	10650
<b>1GG5 635</b>	9.2	289	1300	11500
<b>1GH5 635</b>	9.2	289	1300	11250
<b>1HS5 635</b>	9.2	289	1300	12000

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1HQ6**  
Size 180

## Selection and ordering data

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V   470 V   520 V   600 V								
<b>Overall length 6</b>								
930	37.6	386	2540	<b>1HQ6 186-0NA</b> -1VV1	104	84	472	7.85
1060	42.8	386	2280	-1WV1	104	85		
1190	47.8	384	2020	-7MV1	103	86		
1390	56	385	1570	-7NV1	103	88		
1140	46.2	388	2180	<b>1HQ6 186-0NB</b> -1VV1	124	86	330	5.83
1290	52.5	388	1880	-1WV1	125	87		
1440	58	385	1570	-7MV1	123	88		
1390	53.5	368	3400	<b>1HQ6 186-0NC</b> -1VV1	141	87	242	3.89
1570	60.5	368	3400	-1WV1	141	88		
1750	66.5	362	3400	-7MV1	139	89		
2040	76.5	358	3400	-7NV1	137	90		
1730	62	342	3400	<b>1HQ6 186-0ND</b> -1VV1	159	90	156	2.72
1950	69	338	3400	-1WV1	157	90		
2180	75.5	330	3400	-7MV1	156	91		
2520	86	326	3400	-7NV1	153	92		
2000	75	358	3400	<b>1HQ6 186-0NE</b> -1VV1	192	90	118	1.96
2260	84.5	358	3400	-1WV1	194	91		
2520	93	352	3400	-7MV1	192	92		
2400	81.5	324	3400	<b>1HQ6 186-0NF</b> -1VV1	208	91	82.5	1.46
2700	91.5	324	3400	-1WV1	208	92		
2920	85.5	280	3400	<b>1HQ6 186-0NG</b> -1VV1	216	92	60.5	0.97
3280	96	280	3400	-1WV1	218	92		
3160	87.5	264	3400	<b>1HQ6 186-0NH</b> -1VV1	222	92	51.5	0.84
<b>Rated field voltage</b>	310 V							
<b>Type of construction</b>	IM B 3							
	IM B 35							

<sup>1)</sup> Please note remarks on field weakening on page 3/79.

## Selection and ordering

1HQ6  
Size 180

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V								
<b>Overall length 8</b>								
745	37.6	482	2000	1HQ6 188-0NA -1VV1	106	82	535	9.65
850	42.8	480	1840	-1WV1	106	83		
955	47.8	478	1660	-7MV1	105	85		
1120	56	478	1290	-7NV1	105	87		
915	46.2	482	1760	1HQ6 188-0NB -1VV1	127	84	374	7.17
1040	52.5	482	1550	-1WV1	127	86		
1160	58.5	482	1290	-7MV1	126	87		
1120	54.5	465	3360	1HQ6 188-0NC -1VV1	146	86	275	4.78
1270	61.5	462	3400	-1WV1	146	87		
1420	68	458	3400	-7MV1	144	88		
1650	78.5	454	3400	-7NV1	142	90		
1400	64	436	3400	1HQ6 188-0ND -1VV1	167	89	177	3.34
1590	72	432	3400	-1WV1	165	90		
1770	79.5	428	3400	-7MV1	164	90		
2060	91.5	424	3400	-7NV1	164	91		
1620	76.5	450	3400	1HQ6 188-0NE -1VV1	197	90	134	2.41
1830	86	448	3400	-1WV1	197	90		
2040	95.5	448	3160	-7MV1	198	91		
1940	83.5	412	3400	1HQ6 188-0NF -1VV1	212	91	93.5	1.79
2180	94	412	3020	-1WV1	212	92		
2360	88	356	3400	1HQ6 188-0NG -1VV1	222	92	69	1.19
2660	98.5	354	3400	-1WV1	222	92		
2960	109	352	3400	-7MV1	222	92		
2580	92	340	3400	1HQ6 188-0NH -1VV1	234	92	58.5	1.03
2900	102	336	3400	-1WV1	230	92		
3220	110	326	3400	1HQ6 188-0NH -7MV1	224	92		
<b>Rated field voltage</b>	310 V							
<b>Type of construction</b>	IM B 3				4			
	IM B 35				0			
					6			

Motor type	Field power approx. $P_{field}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{mech}$ rpm	Weight, net approx. kg
1HQ6 186	1.5	0.6	3800	540
1HQ6 188	1.6	0.7	3800	610

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{Fmax}$ .

For speeds  $> n_{Fmax}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

<sup>1)</sup> Please note remarks on field weakening.

# Selection and ordering

**1HQ6**  
Size 200

## Selection and ordering data

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V   470 V   520 V   600 V								
<b>Overall length 6</b>								
935	56.5	575	2800	<b>1HQ6 206-0NA</b> -1VV1	154	85	292	5.81
1060	64	575	3100	-1WV1	154	86		
1190	71.5	575	3100	-7MV1	153	88		
1390	83.5	575	3100	-7NV1	153	89		
1100	66	575	3100	<b>1HQ6 206-0NB</b> -1VV1	176	87	212	4.28
1250	75	575	3100	-1WV1	176	88		
1390	83.5	575	3100	-7MV1	176	89		
1630	97	570	3100	-7NV1	175	90		
1270	72	540	3100	<b>1HQ6 206-0NC</b> -1VV1	188	89	160	3.19
1440	80.5	535	3100	-1WV1	185	90		
1600	88.5	530	3100	-7MV1	183	90		
1860	102	525	3100	-7NV1	181	91		
1520	87.5	550	3100	<b>1HQ6 206-0ND</b> -1VV1	226	90	117	2.29
1710	98	545	3100	-1WV1	225	90		
1910	107	535	3100	-7MV1	222	91		
2220	122	525	2540	-7NV1	218	92		
1770	95.5	515	3100	<b>1HQ6 206-0NE</b> -1VV1	242	91	84.5	1.66
1990	106	510	3100	-1WV1	242	92		
2220	116	500	2600	-7MV1	238	92		
2100	102	464	3100	<b>1HQ6 206-0NF</b> -1VV1	260	92	63.5	1.2
2360	113	458	3100	-1WV1	256	92		
2620	122	445	3100	-7MV1	248	93		
3040	136	428	3100	-7NV1	240	93		
2280	116	486	3100	<b>1HQ6 206-0NG</b> -1VV1	295	92	54.5	1.04
2580	130	482	3100	-1WV1	294	92		
2860	144	480	3100	-7MV1	294	93		
2760	122	422	3100	<b>1HQ6 206-0NH</b> -1VV1	308	92	38.2	0.76
<b>Rated field voltage</b>	310 V							
<b>Type of construction</b>	IM B 3				4			
	IM B 35				0			
					6			

<sup>1)</sup> Please note remarks on field weakening on page 3/82.

## Selection and ordering

1HQ6  
Size 200

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V								
<b>Overall length 8</b>								
745	55.5	710	2240	1HQ6 208-0NA -1VV1	154	84	334	7.18
850	63	710	2550	-1WV1	153	85		
950	70.5	710	2780	-7MV1	153	86		
1110	82.5	710	2780	-7NV1	153	88		
880	66	715	2640	1HQ6 208-0NB -1VV1	178	86	242	5.29
995	74.5	715	2800	-1WV1	178	87		
1120	83.5	710	2800	-7MV1	178	88		
	1310	97.5	710	2800	-7NV1	177	89	
1020	72.5	680	3060	1HQ6 208-0NC -1VV1	191	88	183	3.95
1150	81.5	675	3100	-1WV1	190	89		
1290	90.5	670	3100	-7MV1	189	90		
	1500	105	670	2700	-7NV1	188	91	
1220	89	695	2850	1HQ6 208-0ND -1VV1	232	89	134	2.84
1380	100	690	2860	-1WV1	232	90		
1540	110	680	2640	-7MV1	228	90		
	1790	127	680	2060	-7NV1	226	91	
1420	97.5	655	2960	1HQ6 208-0NE -1VV1	250	90	96.5	2.05
1600	110	655	2520	-1WV1	250	91		
	1790	121	645	2060	-7MV1	250	92	
1690	103	580	3100	1HQ6 208-0NF -1VV1	260	91	72.5	1.48
1900	116	585	3100	-1WV1	260	92		
2120	128	575	3100	-7MV1	262	92		
	2450	146	570	3100	-7NV1	258	93	
1840	118	610	3100	1HQ6 208-0NG -1VV1	298	92	62	1.28
2080	132	605	3100	-1WV1	300	92		
	2300	146	605	3100	-7MV1	298	93	
	2680	169	600	3100	-7NV1	298	93	
2220	124	535	3100	1HQ6 208-0NH -1VV1	310	92	43.8	0.94
2500	139	530	3100	-1WV1	314	93		
	2780	154	530	3100	1HQ6 208-0NH -7MV1	314	93	
<b>Rated field voltage</b>	310 V							
<b>Type of construction</b>	IM B 3				4			
	IM B 35				0			
					6			

<sup>1)</sup> Please note remarks on field weakening on page 3/82.

# Selection and ordering

## 1HQ6 Size 200

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ $\text{kgm}^2$	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
1HQ6 206	1.7	1.2	3500	720
1HQ6 208	1.9	1.3	3500	810

### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

### Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1HQ6**  
**Size 225**

## Selection and ordering data

These motors are uncompensated.

<b>Rated speed</b> $n_N$ rpm		<b>Rated output</b> $P_N$ kW	<b>Rated torque</b> $M_N$ Nm	<b>Maximum field weakening speed</b> <sup>1)</sup> $n_{Fmax}$ rpm	<b>Order No.</b>	<b>Rated current</b> $I_N$ A	<b>Efficiency</b> $\eta$ %	<b>Armature circuit</b>	
								<b>Resistance at 120 °C</b> $R_a$ mΩ	<b>Inductance</b> $L_a$ mH
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 6									
850				82.5	925	2320	1HQ6 226-0NA	-1VV1	220 87 180 4.71
960				93	925	2320		-1VV1	220 88
1070				104	930	2320		-7MV1	220 89
	1260			120	910	2340		-7NV1	216 90
	1530			143	895	2300		-2XV1	214 91
		1730	160	885	1970			-2YV1	212 92
970				94.5	930	2320	1HQ6 226-0NB	-1VV1	250 88 139 3.56
1100				106	920	2340		-1VV1	246 89
1220				118	925	2340		-7MV1	248 90
	1430			136	910	2360		-7NV1	244 91
	1730		161	890	1850			-2XV1	238 92
1150				111	920	2300	1HQ6 226-0NC	-1VV1	290 89 103 2.7
1300				124	910	2320		-1VV1	286 90
1450				137	900	2320		-7MV1	284 91
	1690			157	885	1890		-7NV1	282 92
1420				127	855	2700	1HQ6 226-0ND	-1VV1	326 91 74 1.91
1610				142	840	2700		-1VV1	326 91
1790				156	830	2700		-7MV1	322 92
	2080			178	815	2700		-7NV1	316 93
	2500		208	795	2700			-2XV1	306 93
1650				136	785	2700	1HQ6 226-0NE	-1VV1	344 92 55 1.49
1860				153	785	2700		-1VV1	344 92
2080				169	775	2700		-7MV1	345 93
	2400			195	775	2700		-7NV1	344 93
1950				156	765	2700	1HQ6 226-0NF	-1VV1	395 93 38.8 1.03
2200				175	760	2700		-1VV1	395 93
2440				193	755	2700		-7MV1	392 93
2320				164	675	2700	1HQ6 226-0NG	-1VV1	412 93 26 0.67
2600				184	675	2700		-1VV1	412 94
2540				167	630	2700	1HQ6 226-0NH	-1VV1	420 93 22 0.61
<b>Rated field voltage</b>	310 V			4					
<b>Type of construction</b>	IM B 3			0					
	IM B 35			6					

<sup>1)</sup> Please note remarks on field weakening on page 3/85.

# Selection and ordering

**1HQ6**  
Size 225

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 8									
665		82	1180	1990	1HQ6 228-0NA -1VV1	224	85	206	5.83
755		93	1180	1990	-1WV1	222	87		
845		103	1160	2000	-7MV1	220	88		
985		120	1160	2020	-7NV1	220	89		
	1200	144	1150	1860	-2XV1	216	91		
	1360	162	1140	1580	-2YV1	214	91		
760		94	1180	1990	1HQ6 228-0NB -1VV1	252	87	160	4.4
860		106	1180	2000	-1WV1	250	88		
960		118	1170	2000	-7MV1	250	89		
	1120	136	1160	1920	-7NV1	246	90		
	1370	162	1130	1480	-2XV1	240	92		
905		111	1170	1960	1HQ6 228-0NC -1VV1	292	88	118	3.34
1020		125	1170	1970	-1WV1	292	89		
1140		138	1160	1890	-7MV1	288	90		
	1330	159	1140	1540	-7NV1	284	91		
1120		129	1100	2480	1HQ6 228-0ND -1VV1	335	90	85	2.37
1270		145	1090	2500	-1WV1	332	91		
1410		161	1090	2500	-7MV1	332	91		
	1640	185	1080	2520	-7NV1	328	92		
	1990	215	1030	2600	-2XV1	316	93		
	2240	236	1010	2660	-2YV1	308	93		
1300		137	1010	2700	1HQ6 228-0NE -1VV1	350	91	63.5	1.84
1470		154	1000	2700	-1WV1	348	92		
1640		171	995	2700	-7MV1	350	92		
	1900	198	995	2700	-7NV1	346	93		
	2300	238	990	2700	-2XV1	348	94		
	2600	264	970	2700	-2YV1	344	94		
1540		158	980	2700	1HQ6 228-0NF -1VV1	398	92	44.5	1.28
1730		177	975	2700	-1WV1	396	93		
1930		196	970	2700	-7MV1	398	93		
	2240	226	965	2700	-7NV1	398	94		
1830		167	870	2700	1HQ6 228-0NG -1VV1	415	93	29.8	0.83
2060		187	865	2700	-1WV1	418	93		
2280		206	865	2700	-7MV1	416	94		
	2660	238	855	2700	-7NV1	416	94		
2000		168	800	2700	1HQ6 228-0NH -1VV1	416	93	25.2	0.75
2260		189	800	2700	-1WV1	422	94		
2500		208	795	2700	1HQ6 228-0NH -7MV1	420	94		
<b>Rated field voltage</b>	310 V								
<b>Type of construction</b>	IM B 3								
	IM B 35								

<sup>1)</sup> Please note remarks on field weakening on page 3/85.

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
1HQ6 226	1.9	2.2	3000	1020
1HQ6 228	2.3	2.5	3000	1030

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1HQ6**  
Size 250

## Selection and ordering data

These motors are uncompensated.

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
<b>Overall length 6</b>								
765	107	1340	1990	1HQ6 256-0NA -1VV1	282	88	120	4.03
865	121	1340	1990	-1WV1	282	89		
965	134	1330	2000	-7MV1	280	90		
1130	156	1320	1860	-7NV1	278	91		
870	123	1350	2000	1HQ6 256-0NB -1VV1	320	89	93.5	3.04
985	138	1340	2020	-1WV1	318	90		
1100	153	1330	1910	-7MV1	315	91		
	1280	178	1330	-7NV1	315	92		
1020	143	1340	2050	1HQ6 256-0NC -1VV1	368	90	69	2.32
1150	161	1340	1800	-1WV1	366	91		
	1280	178	1330	-7MV1	364	92		
1240	168	1290	2300	1HQ6 256-0ND -1VV1	428	91	50.5	1.72
1400	189	1290	2300	-1WV1	428	92		
1560	208	1270	2300	-7MV1	426	92		
	1810	240	1270	-7NV1	425	93		
	2180	285	1250	-2XV1	418	94		
1420	191	1280	2300	1HQ6 256-0NE -1VV1	484	92	38.2	1.28
1600	214	1280	2300	-1WV1	480	93		
1780	236	1270	2300	-7MV1	482	93		
	2060	270	1250	-7NV1	476	93		
1640	230	1340	2300	1HQ6 256-0NF -1VV1	585	93	27.5	0.92
1840	252	1310	2300	-1WV1	570	93		
2040	270	1260	2300	-7MV1	550	94		
1900	240	1210	2300	1HQ6 256-0NG -1VV1	605	93	21.2	0.69
2120	262	1180	2300	-1WV1	590	94		
2160	265	1170	2300	1HQ6 256-0NH -1VV1	665	94	16.1	0.55
<b>Rated field voltage</b>	310 V							
<b>Type of construction</b>	IM B 3				4			
	IM B 35				0			
					6			

<sup>1)</sup> Please note remarks on field weakening on page 3/88.

## Selection and ordering

1HQ6  
Size 250

Rated speed <i>n<sub>N</sub></i> rpm	Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>Overall length 8</b>								
600		107	1700	1700	1HQ6 258-0NA -1VV1	285	87	138 5
675		121	1710	1700	-1WV1	285	88	
755		135	1710	1700	-7MV1	285	89	
885		157	1690	1480	-7NV1	284	90	
	1070	189	1690	1110	-2XV1	282	91	
680		123	1730	1710	1HQ6 258-0NB -1VV1	324	88	107 3.77
770		139	1720	1690	-1WV1	324	89	
860		154	1710	1530	-7MV1	322	90	
	1000	179	1710	1240	-7NV1	320	91	
795		144	1730	1640	1HQ6 258-0NC -1VV1	375	89	79.5 2.87
900		162	1720	1450	-1WV1	374	90	
	1000	180	1720	1230	-7MV1	372	91	
975		170	1670	2140	1HQ6 258-0ND -1VV1	438	90	58.5 2.13
1100		191	1660	2140	-1WV1	435	91	
1220		212	1660	2150	-7MV1	435	92	
	1420	245	1650	2150	-7NV1	432	93	
	1720	292	1620	2180	-2XV1	425	93	
	1950	328	1610	2180	-2YV1	428	94	
1120		193	1650	2160	1HQ6 258-0NE -1VV1	490	91	44 1.59
1260		218	1650	2150	-1WV1	492	92	
1400		240	1640	2160	-7MV1	488	92	
	1630	276	1620	2180	-7NV1	488	93	
	1970	330	1600	2200	-2XV1	484	94	
1290		240	1780	1950	1HQ6 258-0NF -1VV1	610	92	31.6 1.15
1450		266	1750	1980	-1WV1	600	93	
1610		290	1720	2000	-7MV1	585	93	
	1870	326	1660	2060	-7NV1	575	94	
1500		256	1630	2300	1HQ6 258-0NG -1VV1	640	93	24.4 0.85
1690		282	1590	2300	-1WV1	635	93	
1870		305	1560	2300	-7MV1	620	94	
	2160	340	1500	2300	-7NV1	595	94	
1700		268	1510	2300	1HQ6 258-0NH -1VV1	675	93	18.6 0.68
1910		294	1470	2300	-1WV1	660	94	
	2120	315	1420	2300	1HQ6 258-0NH -7MV1	635	94	
<b>Rated field voltage</b>	310 V				4			
<b>Type of construction</b>	IM B 3				0			
	IM B 35				6			

<sup>1)</sup> Please note remarks on field weakening on page 3/88.

# Selection and ordering

## 1HQ6 Size 250

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
1HQ6 256	2.6	3.6	2600	1340
1HQ6 258	3.2	4.2	2600	1520

### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

### Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

## Selection and ordering

1HQ6  
Size 280**Selection and ordering data**

These motors are uncompensated.

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ		Inductance $L_a$ mH
at rated armature voltage										
420 V 470 V 520 V 600 V 720 V 810 V										
Overall length 6										
665		151	2160	1490	1HQ6 286-0NA	-1VV1	394	89	80	3.44
750		170	2160	1490		-1WV1	394	90		
840		189	2150	1390		-7MV1	392	91		
	980	220	2140	1150		-7NV1	390	92		
785		173	2100	1520	1HQ6 286-0NB	-1VV1	445	90	59.5	2.59
885		195	2100	1340		-1WV1	445	91		
	985	216	2100	1160		-7MV1	444	92		
890		192	2060	1850	1HQ6 286-0NC	-1VV1	492	91	49.4	2.19
1010		216	2040	1850		-1WV1	490	92		
1120		238	2020	1860		-7MV1	485	92		
	1300	276	2020	1860		-7NV1	485	93		
	1580	330	1990	1880		-2XV1	484	94		
		1780	370	1990		-2YV1	480	94		
1000		212	2020	2100	1HQ6 286-0ND	-1VV1	540	91	39.6	1.66
1130		238	2020	2100		-1WV1	535	92		
1260		264	2000	2100		-7MV1	535	93		
	1460	305	2000	2100		-7NV1	535	93		
	1770	364	1960	2120		-2XV1	530	94		
		2000	406	1940		-2YV1	525	94		
1150		252	2100	1970	1HQ6 286-0NE	-1VV1	635	92	29.6	1.31
1290		282	2080	1970		-1WV1	635	93		
1440		312	2060	1980		-7MV1	635	93		
	1670	356	2040	2000		-7NV1	625	94		
	2000	400	1910	2120		-2XV1	585	94		
1370		282	1970	2040	1HQ6 286-0NF	-1VV1	710	93	21	1.01
1540		308	1910	2080		-1WV1	690	93		
1700		332	1870	2140		-7MV1	670	94		
	1960	364	1770	2200		-7NV1	635	94		
1540		328	2040	1970	1HQ6 286-0NG	-1VV1	820	93	16.3	0.74
1730		358	1980	2020		-1WV1	805	94		
	1920	384	1910	2060		-7MV1	775	94		
1740		335	1840	2050	1HQ6 286-0NH	-1VV1	840	94	13	0.58
1950		364	1780	2100	1HQ6 286-0NH	-1WV1	815	94		
<b>Rated field voltage</b>	310 V									
<b>Type of construction</b>	IM B 3									
	IM B 35									

<sup>1)</sup> Please note remarks on field weakening on page 3/91.

# Selection and ordering

1HQ6 Size 280		Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit	
at rated armature voltage	420 V 470 V 520 V 600 V 720 V 810 V								Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 8</b>										
525			151	2750	1270	1HQ6 288-0NA -1VV1	400	88	91.5	4.24
	595		170	2720	1210	-1WV1	398	89		
	665		190	2720	1110	-7MV1	398	90		
	775		220	2720	925	-7NV1	395	91		
620			174	2680	1220	1HQ6 288-0NB -1VV1	454	89	68.5	3.19
	705		196	2660	1080	-1WV1	452	90		
	785		218	2650	950	-7MV1	450	91		
710			193	2600	1580	1HQ6 288-0NC -1VV1	498	90	56.5	2.7
	800		216	2580	1590	-1WV1	494	91		
	890		240	2580	1600	-7MV1	494	91		
	1040		280	2580	1590	-7NV1	494	92		
		1260	335	2540	1610	-2XV1	492	93		
		1420	378	2540	1610	-2YV1	488	94		
795			214	2580	1800	1HQ6 288-0ND -1VV1	550	91	45.5	2.04
	900		240	2550	1810	-1WV1	545	91		
	1000		268	2560	1800	-7MV1	550	92		
	1160		310	2550	1810	-7NV1	545	93		
		1410	370	2500	1830	-2XV1	540	94		
		1590	416	2500	1830	-2YV1	540	94		
915			255	2660	1690	1HQ6 288-0NE -1VV1	650	91	34	1.62
	1030		286	2650	1690	-1WV1	645	92		
	1150		316	2620	1700	-7MV1	640	93		
	1330		366	2620	1700	-7NV1	640	93		
		1610	436	2580	1720	-2XV1	640	94		
1090			296	2600	1710	1HQ6 288-0NF -1VV1	745	92	24	1.24
	1230		328	2550	1730	-1WV1	735	93		
	1360		356	2500	1760	-7MV1	715	93		
	1580		400	2420	1810	-7NV1	700	94		
1230			338	2620	1670	1HQ6 288-0NG -1VV1	850	93	18.7	0.91
	1390		380	2620	1670	-1WV1	855	93		
	1540		414	2560	1700	-7MV1	840	94		
1390			356	2450	1700	1HQ6 288-0NH -1VV1	885	94	15	0.72
	1560		392	2400	1730	1HQ6 288-0NH -1WV1	875	94		
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3								
		IM B 35								

<sup>1)</sup> Please note remarks on field weakening on page 3/91.

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
1HQ6 286	3.3	6.4	2500	1800
1HQ6 288	3.9	7.5	2500	2040

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

Type of construction

For other types of construction and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1HQ7**  
Size 355

## Selection and ordering data

These motors are compensated.

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ		Inductance <i>L<sub>a</sub></i> mH
at rated armature voltage										
420 V		470 V	520 V	600 V	720 V	810 V				
<b>Overall length 1</b>										
590			222	3590	1970	<b>1HQ7 351-5NA</b>	<b>-1VV1</b>	580	90	50.9
670			250	3560	1970		<b>-1VV1</b>	580	91	
745			274	3510	2000		<b>-7MV1</b>	570	91	
870			316	3470	2000		<b>-7NV1</b>	565	92	
		1050	362	3290	2080		<b>-2XV1</b>	535	93	
		1190	405	3250	2100		<b>-2YV1</b>	530	94	
675			244	3450	1980	<b>1HQ7 351-5NB</b>	<b>-1VV1</b>	635	90	43.6
765			275	3430	1990		<b>-1VV1</b>	635	91	
850			298	3350	2020		<b>-7MV1</b>	620	92	
		990	345	3330	2040		<b>-7NV1</b>	615	93	
		1210	384	3030	2100		<b>-2XV1</b>	565	93	
		1360	428	3000	2100		<b>-2YV1</b>	560	94	
755			276	3490	1980	<b>1HQ7 351-5NC</b>	<b>-1VV1</b>	710	91	34.4
850			310	3480	1980		<b>-1VV1</b>	710	92	
945			335	3380	2020		<b>-7MV1</b>	690	93	
		1100	384	3330	2040		<b>-7NV1</b>	680	93	
		1330	422	3030	2100		<b>-2XV1</b>	620	94	
		1510	464	2930	2100		<b>-2YV1</b>	605	94	
860			302	3350	1970	<b>1HQ7 351-5ND</b>	<b>-1VV1</b>	775	92	28.4
965			338	3340	1980		<b>-1VV1</b>	770	92	
1080			358	3170	2050		<b>-7MV1</b>	735	93	
1250			410	3130	2060		<b>-7NV1</b>	725	94	
		1520	424	2660	2100		<b>-2XV1</b>	620	94	
		1720	466	2590	2100		<b>-2YV1</b>	605	94	
980			335	3260	1970	<b>1HQ7 351-5NE</b>	<b>-1VV1</b>	850	93	20.7
1100			376	3250	1970		<b>-1VV1</b>	850	93	
1230			396	3080	2050		<b>-7MV1</b>	805	94	
		1430	446	2980	2080		<b>-7NV1</b>	785	94	
		1730	442	2440	2100		<b>-2XV1</b>	645	94	
		1950	470	2300	2100		<b>-2YV1</b>	610	94	
1090			368	3220	1960	<b>1HQ7 351-5NF</b>	<b>-1VV1</b>	930	93	17.2
1230			408	3170	1980		<b>-1VV1</b>	920	94	
1370			418	2910	2100		<b>-7MV1</b>	850	94	
		1590	470	2820	2100		<b>-7NV1</b>	825	94	
1240			402	3100	2040	<b>1HQ7 351-5NG</b>	<b>-1VV1</b>	1010	94	12.3
1390			445	3050	2060		<b>-1VV1</b>	1000	94	
1550			440	2710	2100		<b>-7MV1</b>	890	94	
		1800	484	2570	2100		<b>-7NV1</b>	850	94	
1400			415	2830	2100	<b>1HQ7 351-5NH</b>	<b>-1VV1</b>	1040	94	10.5
1580			456	2760	2100		<b>-1VV1</b>	1020	94	
1640			440	2560	2100	<b>1HQ7 351-5NJ</b>	<b>-1VV1</b>	1100	94	8.26
1840			472	2450	2100	<b>1HQ7 351-5NQ</b>	<b>-1VV1</b>	1060	94	0.11
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/97.

## Selection and ordering

1HQ7  
Size 355

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 2</b>								
420 V	470 V	520 V	600 V	720 V	810 V			
505				224	4250	1800	1HQ7 352-5NA	-1VV1
570				252	4220	1810		-1WV1
635				278	4180	1820		-7MV1
740				322	4150	1830		-7NV1
				900	375	3980		-2XV1
				1020	420	3930		-2YV1
575				246	4080	1820	1HQ7 352-5NB	-1VV1
650				278	4080	1820		-1WV1
725				305	4020	1840		-7MV1
845				354	4000	1840		-7NV1
				1030	402	3720		-2XV1
				1170	450	3680		-2YV1
640				282	4200	1800	1HQ7 352-5NC	-1VV1
725				316	4160	1800		-1WV1
810				344	4060	1830		-7MV1
				940	396	4020		-7NV1
				1140	446	3730		-2XV1
				1290	496	3670		-2YV1
730				308	4030	1800	1HQ7 352-5ND	-1VV1
825				346	4000	1800		-1WV1
920				372	3860	1840		-7MV1
				1070	428	3820		-7NV1
				1300	462	3390		-2XV1
				1470	515	3340		-2YV1
840				335	3810	1820	1HQ7 352-5NE	-1VV1
945				376	3800	1820		-1WV1
1050				415	3770	1830		-7MV1
				1220	474	3710		-7NV1
				1480	498	3220		-2XV1
				1670	540	3090		-2YV1
935				382	3900	1760	1HQ7 352-5NF	-1VV1
1050				426	3880	1780		-1WV1
1170				445	3630	1860		-7MV1
				1360	505	3540		-7NV1
				1650	496	2870		-2XV1
1060				405	3650	1880	1HQ7 352-5NG	-1VV1
1190				454	3640	1880		-1WV1
1320				482	3480	1940		-7MV1
				1540	540	3350		-7NV1
1200				428	3410	1950	1HQ7 352-5NH	-1VV1
1350				480	3400	1950		-1WV1
1500				480	3050	2080		-7MV1
1400				485	3300	2100	1HQ7 352-5NJ	-1VV1
1570				530	3230	2100	1HQ7 352-5NJ	-1VV1
<b>Rated field voltage</b>	310 V							
<b>Type of construction</b>	IM B 3							

<sup>1)</sup> Please note remarks on field weakening on page 3/97.

# Selection and ordering

**1HQ7**  
Size 355

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
<b>Overall length 3</b>								
426	225	5040	1640	1HQ7 353-5NA -1VV1	600	88	58.9	0.92
482	255	5050	1630	-1WV1	600	89		
540	282	4980	1640	-7MV1	595	90		
630	328	4970	1650	-7NV1	590	91		
765	385	4800	1690	-2XV1	570	93		
	870	434	4770	1700	-2YV1	570	93	
490	244	4750	1670	1HQ7 353-5NB -1VV1	645	89	50.5	0.66
555	275	4730	1680	-1WV1	640	90		
620	304	4680	1690	-7MV1	635	91		
720	354	4680	1690	-7NV1	635	92		
	875	416	4540	1730	-2XV1	615	93	
	990	468	4520	1730	-2YV1	610	93	
545	285	5000	1630	1HQ7 353-5NC -1VV1	740	90	39.8	0.62
615	322	5000	1630	-1WV1	740	91		
685	352	4900	1650	-7MV1	730	92		
800	406	4850	1660	-7NV1	720	93		
970	466	4590	1730	-2XV1	685	94		
	1100	520	4510	1740	-2YV1	675	94	
620	312	4800	1620	1HQ7 353-5ND -1VV1	805	91	32.8	0.43
700	352	4800	1620	-1WV1	805	92		
780	382	4680	1660	-7MV1	785	92		
910	442	4640	1660	-7NV1	785	93		
1110	492	4230	1770	-2XV1	720	94		
	1250	550	4200	1780	-2YV1	710	94	
715	332	4430	1680	1HQ7 353-5NE -1VV1	845	92	24	0.39
805	372	4410	1690	-1WV1	840	93		
895	412	4400	1690	-7MV1	835	93		
1040	476	4370	1690	-7NV1	835	94		
	1260	540	4100	1770	-2XV1	785	95	
	1420	595	4000	1800	-2YV1	770	95	
795	380	4560	1620	1HQ7 353-5NF -1VV1	965	93	19.9	0.3
895	428	4560	1620	-1WV1	965	93		
995	468	4490	1640	-7MV1	950	94		
1160	535	4400	1660	-7NV1	940	94		
1400	560	3820	1840	-2XV1	815	95		
905	406	4290	1720	1HQ7 353-5NG -1VV1	1020	93	14.3	0.23
1020	456	4270	1720	-1WV1	1020	94		
1130	500	4220	1740	-7MV1	1010	94		
1310	580	4220	1730	-7NV1	1010	95		
1020	430	4020	1780	1HQ7 353-5NH -1VV1	1080	94	12.1	0.17
1150	484	4020	1780	-1WV1	1080	94		
1280	525	3920	1810	-7MV1	1060	94		
1190	490	3930	2020	1HQ7 353-5NJ -1VV1	1230	94	9.57	0.14
1340	550	3920	2020	1HQ7 353-5NJ -1VV1	1230	94		
<b>Rated field voltage</b>	310 V							
<b>Type of construction</b>	IM B 3							

<sup>1)</sup> Please note remarks on field weakening on page 3/97.

## Selection and ordering

1HQ7  
Size 355

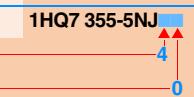
Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V								
Overall length 4								
354	225	6070	1420	1HQ7 354-5NA -1VV1	605	87	64.8	1.06
402	255	6050	1460	-1WV1	605	89		
450	282	6000	1470	-7MV1	600	90		
525	330	6000	1470	-7NV1	600	91		
	640	390	5810	-2XV1	580	92		
	725	440	5800	-2YV1	580	93		
408	240	5620	1520	1HQ7 354-5NB -1VV1	640	88	55.4	0.75
462	270	5580	1530	-1WV1	635	89		
515	300	5560	1530	-7MV1	630	90		
	600	350	5560	-7NV1	630	91		
	730	416	5430	-2XV1	620	93		
	830	472	5430	-2YV1	620	93		
455	282	5920	1470	1HQ7 354-5NC -1VV1	740	90	43.8	0.71
515	318	5900	1470	-1WV1	740	91		
575	354	5880	1470	-7MV1	735	91		
	670	412	5870	-7NV1	735	92		
	810	478	5630	-2XV1	705	93		
	920	535	5560	-2YV1	700	94		
520	310	5700	1460	1HQ7 354-5ND -1VV1	805	90	36	0.49
585	350	5700	1460	-1WV1	805	91		
655	386	5640	1470	-7MV1	800	92		
	760	448	5630	-7NV1	795	93		
	925	510	5260	-2XV1	750	94		
	1040	575	5260	-2YV1	745	94		
595	334	5350	1500	1HQ7 354-5NE -1VV1	855	92	26.4	0.45
675	376	5320	1500	-1WV1	850	93		
750	416	5300	1510	-7MV1	850	93		
	870	482	5290	-7NV1	845	94		
	1050	570	5180	-2XV1	830	94		
	1190	635	5100	-2YV1	820	95		
665	384	5510	1440	1HQ7 354-5NF -1VV1	980	92	21.9	0.34
750	432	5500	1440	-1WV1	980	93		
835	476	5440	1450	-7MV1	970	93		
	965	550	5440	-7NV1	965	94		
	1170	605	4930	-2XV1	880	95		
755	406	5130	1550	1HQ7 354-5NG -1VV1	1020	93	15.7	0.26
850	456	5120	1550	-1WV1	1020	94		
945	500	5050	1570	-7MV1	1010	94		
	1100	580	5050	-7NV1	1010	95		
855	432	4820	1600	1HQ7 354-5NH -1VV1	1090	93	13.3	0.19
960	485	4820	1600	-1WV1	1090	94		
1070	530	4730	1620	-7MV1	1070	94		
995	492	4720	1830	1HQ7 354-5NJ -1VV1	1230	94	10.5	0.16
1120	550	4690	1840	1HQ7 354-5NJ -1VV1	1230	94		
Rated field voltage	310 V							
Type of construction	IM B 3							

<sup>1)</sup> Please note remarks on field weakening on page 3/97.

# Selection and ordering

**1HQ7**  
Size 355

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
at rated armature voltage 420 V 470 V 520 V 600 V 720 V 810 V									
Overall length 5									
282	220	7440	1130	1HQ7 355-5NA -1VV1	600	86	73.5	1.25	
322	250	7410	1280	-1WV1	600	87			
360	278	7370	1280	-7MV1	595	89			
420	326	7400	1280	-7NV1	595	90			
515	390	7250	1300	-2XV1	585	91			
	585	440	7180	1310	-2YV1	585	92		
326	232	6800	1300	1HQ7 355-5NB -1VV1	620	87	62.9	0.88	
370	262	6760	1350	-1WV1	620	89			
414	292	6730	1350	-7MV1	620	90			
484	340	6700	1360	-7NV1	615	91			
	590	408	6600	1370	-2XV1	610	92		
	665	462	6620	1370	-2YV1	610	93		
365	275	7190	1300	1HQ7 355-5NC -1VV1	725	89	49.7	0.85	
412	310	7180	1300	-1WV1	725	90			
460	345	7160	1300	-7MV1	720	91			
535	402	7160	1300	-7NV1	720	92			
	650	482	7080	1320	-2XV1	715	93		
	740	545	7030	1320	-2YV1	715	93		
416	302	6930	1290	1HQ7 355-5ND -1VV1	790	90	40.7	0.57	
470	342	6940	1290	-1WV1	790	91			
525	378	6880	1300	-7MV1	785	91			
	610	440	6880	1300	-7NV1	785	92		
	745	520	6670	1320	-2XV1	770	93		
	840	590	6700	1320	-2YV1	770	94		
480	330	6570	1310	1HQ7 355-5NE -1VV1	850	91	30	0.53	
540	372	6560	1310	-1WV1	850	92			
605	412	6500	1320	-7MV1	845	93			
	700	478	6520	1320	-7NV1	845	93		
	850	570	6410	1330	-2XV1	830	94		
	960	645	6420	1330	-2YV1	835	95		
535	378	6750	1260	1HQ7 355-5NF -1VV1	970	92	24.8	0.4	
600	426	6750	1260	-1WV1	970	92			
670	472	6720	1270	-7MV1	965	93			
	780	550	6740	1260	-7NV1	970	94		
	945	635	6420	1310	-2XV1	925	94		
610	402	6300	1360	1HQ7 355-5NG -1VV1	1020	93	17.8	0.31	
685	452	6300	1360	-1WV1	1020	93			
760	500	6280	1370	-7MV1	1010	94			
	885	580	6260	1360	-7NV1	1010	94		
690	430	5950	1400	1HQ7 355-5NH -1VV1	1090	93	15.1	0.23	
775	482	5940	1410	-1WV1	1080	94			
860	530	5880	1420	-7MV1	1070	94			
805	490	5820	1630	1HQ7 355-5NJ -1VV1	1230	94	11.9	0.19	
905	550	5810	1630	1HQ7 355-5NJ -1VV1	1230	94			
<b>Rated field voltage</b>	310 V								
<b>Type of construction</b>	IM B 3								



<sup>1)</sup> Please note remarks on field weakening on page 3/97.

Motor type	Field power approx. $P_{\text{field}}$ kW	Moment of inertia $J$ $\text{kgm}^2$	Mechanical limit speed $n_{\text{mech}}$ rpm	Weight, net approx. kg
1HQ7 351	3.8	17	2200	2700
1HQ7 352	4.1	20	2200	2900
1HQ7 353	4.5	22	2200	3100
1HQ7 354	5.1	25	2200	3300
1HQ7 355	5.7	29	2200	3600

Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{F\max}$ .

For speeds  $> n_{F\max}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

# Selection and ordering

**1HQ7**  
Size 400

## Selection and ordering data

These motors are compensated.

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ		Inductance $L_a$ mH
at rated armature voltage										
<b>Overall length 1</b>										
426		230	5150	1700	<b>1HQ7 401-5NA</b> -1VV1	600	90	59.2	1.13	
482		260	5150	1730	-1VV1	600	91			
540		288	5100	1740	-7MV1	595	91			
625		334	5100	1740	-7NV1	595	92			
	760	394	4950	1780	-2XV1	580	93			
		860	440	4900	1790	-2YV1	570	94		
478		258	5150	1710	<b>1HQ7 401-5NB</b> -1VV1	670	90	46.3	0.73	
540		292	5150	1700	-1VV1	670	91			
605		320	5050	1720	-7MV1	660	92			
	700	370	5050	1730	-7NV1	655	93			
		850	430	4820	1780	-2XV1	630	94		
		960	482	4800	1790	-2YV1	625	94		
545		285	5000	1720	<b>1HQ7 401-5NC</b> -1VV1	735	91	37.5	0.54	
610		322	5050	1720	-1VV1	740	92			
685		350	4880	1750	-7MV1	720	92			
	795	404	4850	1760	-7NV1	715	93			
		965	460	4560	1840	-2XV1	670	94		
		1090	515	4500	1850	-2YV1	665	94		
605		324	5100	1720	<b>1HQ7 401-5ND</b> -1VV1	830	92	28.8	0.53	
685		364	5100	1720	-1VV1	825	93			
760		396	4980	1750	-7MV1	805	93			
	885	455	4920	1760	-7NV1	795	94			
		1070	515	4600	1840	-2XV1	745	95		
		1210	570	4500	1870	-2YV1	730	95		
695		358	4920	1700	<b>1HQ7 401-5NE</b> -1VV1	910	93	24.5	0.34	
780		400	4900	1710	-1VV1	900	93			
870		428	4700	1760	-7MV1	860	94			
	1010	492	4650	1770	-7NV1	860	94			
		1220	530	4150	1900	-2XV1	765	95		
		1380	590	4080	1900	<b>1HQ7 401-5NE</b> -2YV1	755	95		
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/107.

## Selection and ordering

1HQ7  
Size 400

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
780				382	4680	1770	1HQ7 401-5NF -1VV1	965	93 19 0.27
	880			428	4650	1770	-1WV1	960	94
		980		468	4560	1790	-7MV1	945	94
			1140	535	4500	1810	-7NV1	930	95
				1380	555	3840	1900	-2XV1	800 95
					1550	615	3780	1900	-2YV1 790 95
890					444	4760	1730	1HQ7 401-5NG -1VV1	1110 94 14.1 0.28
	1000				492	4700	1750	-1WV1	1100 94
		1110			515	4420	1820	-7MV1	1030 95
			1290		580	4290	1850	-7NV1	1000 95
				1560	595	3640	1900	-2XV1	855 95
1000					464	4440	1770	1HQ7 401-5NH -1VV1	1160 94 11.3 0.18
	1120				520	4420	1780	-1WV1	1160 95
		1250			540	4120	1860	-7MV1	1080 95
			1450		610	4020	1890	-7NV1	1060 95
1220					515	4030	1900	1HQ7 401-5NJ -1VV1	1280 94 8.3 0.12
	1370				575	4000	1900	-1WV1	1280 95
		1530			545	3400	1900	1HQ7 401-5NJ -7MV1	1090 95
<b>Rated field voltage</b>		310 V				4			
<b>Type of construction</b>		IM B 3				0			

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<sup>1)</sup> Please note remarks on field weakening on page 3/107.

# Selection and ordering

**1HQ7**  
Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 2</b>								
350	234	6400	1400	<b>1HQ7 402-5NA -1VV1</b>	615	89	64.6	1.3
396	264	6350	1550	<b>-1WV1</b>	615	90		
442	292	6300	1560	<b>-7MV1</b>	610	91		
515	338	6250	1570	<b>-7NV1</b>	605	92		
	625	402	6140	<b>-2XV1</b>	595	93		
	710	452	6100	<b>-2YV1</b>	590	94		
394	260	6300	1530	<b>1HQ7 402-5NB -1VV1</b>	680	90	50.4	0.82
445	294	6300	1530	<b>-1WV1</b>	680	91		
496	324	6250	1550	<b>-7MV1</b>	670	91		
580	376	6200	1550	<b>-7NV1</b>	670	92		
	700	440	6000	<b>-2XV1</b>	645	93		
	795	496	5950	<b>-2YV1</b>	645	94		
446	288	6150	1550	<b>1HQ7 402-5NC -1VV1</b>	750	90	40.8	0.6
505	325	6150	1550	<b>-1WV1</b>	750	91		
565	356	6000	1570	<b>-7MV1</b>	735	92		
655	412	6000	1580	<b>-7NV1</b>	730	93		
	795	475	5700	<b>-2XV1</b>	695	94		
	900	535	5700	<b>-2YV1</b>	695	94		
500	322	6150	1570	<b>1HQ7 402-5ND -1VV1</b>	825	92	31.4	0.6
565	362	6120	1570	<b>-1WV1</b>	825	92		
625	402	6120	1570	<b>-7MV1</b>	820	93		
	730	465	6080	<b>-7NV1</b>	820	94		
	885	535	5800	<b>-2XV1</b>	780	94		
	1000	595	5700	<b>-2YV1</b>	765	95		
570	364	6100	1520	<b>1HQ7 402-5NE -1VV1</b>	930	92	26.6	0.39
645	408	6050	1530	<b>-1WV1</b>	925	93		
715	440	5900	1570	<b>-7MV1</b>	895	93		
830	510	5860	1570	<b>-7NV1</b>	895	94		
	1010	565	5350	<b>-2XV1</b>	820	95		
	1140	630	5280	<b>1HQ7 402-5NE -2YV1</b>	810	95		
<b>Rated field voltage</b>								
<b>Type of construction</b>								

<sup>1)</sup> Please note remarks on field weakening on page 3/107.

# Selection and ordering

**1HQ7  
Size 400**

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
645					380	5620	1610	1HQ7 402-5NF	-1VV1
	725				428	5620	1610		-1WV1
		810			472	5580	1620		-7MV1
			940		545	5550	1620		-7NV1
				1140	600	5020	1730		-2XV1
					1280	670	5000		-2YV1
735					444	5770	1580	1HQ7 402-5NG	-1VV1
	825				498	5750	1580		-1WV1
		920			545	5650	1600		-7MV1
			1070		620	5550	1620		-7NV1
				1290	670	4980	1750		-2XV1
825					450	5200	1650	1HQ7 402-5NH	-1VV1
	930				505	5200	1580		-1WV1
		1030			555	5150	1660		-7MV1
			1190		640	5130	1670		-7NV1
1010					515	4880	1880	1HQ7 402-5NJ	-1VV1
	1130				580	4880	1880		-1WV1
		1260			615	4660	1900	1HQ7 402-5NJ	-7MV1
<b>Rated field voltage</b>		310 V					4		
<b>Type of construction</b>		IM B 3					0		

<sup>1)</sup> Please note remarks on field weakening on page 3/107.

# Selection and ordering

**1HQ7**  
Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 3</b>								
294		232	7540	1180	<b>1HQ7 403-5NA</b> -1VV1	615	88	70.4 1.48
332		262	7540	1330	-1WV1	615	89	
372		292	7500	1420	-7MV1	615	90	
434		338	7450	1430	-7NV1	610	91	
	525	404	7350	1450	-2XV1	600	93	
		595	455	7300	1450	-2YV1	595	93
332		255	7340	1330	<b>1HQ7 403-5NB</b> -1VV1	670	89	54.9 0.93
375		290	7400	1390	-1WV1	675	90	
418		320	7300	1400	-7MV1	665	91	
488		372	7300	1410	-7NV1	665	92	
	590	442	7150	1430	-2XV1	650	93	
		670	498	7100	1440	-2YV1	650	94
375		288	7340	1400	<b>1HQ7 403-5NC</b> -1VV1	755	90	44.4 0.67
424		324	7300	1410	-1WV1	750	91	
474		356	7200	1430	-7MV1	740	91	
	550	414	7200	1430	-7NV1	740	92	
	670	482	6870	1470	-2XV1	710	93	
		760	545	6850	1470	-2YV1	710	94
420		320	7260	1430	<b>1HQ7 403-5ND</b> -1VV1	825	91	34.2 0.68
475		362	7280	1430	-1WV1	825	92	
530		400	7220	1440	-7MV1	820	93	
	615	466	7240	1430	-7NV1	825	93	
	745	545	7000	1470	-2XV1	795	94	
		840	610	6940	1480	-2YV1	790	95
480		364	7250	1380	<b>1HQ7 403-5NE</b> -1VV1	935	92	29 0.43
540		410	7250	1380	-1WV1	935	92	
600		446	7100	1410	-7MV1	910	93	
	700	515	7050	1420	-7NV1	905	94	
	850	585	6600	1480	-2XV1	850	95	
		960	655	6500	1490	<b>1HQ7 403-5NE</b> -2YV1	845	95
<b>Rated field voltage</b>								
<b>Type of construction</b>								
	310 V				4			
	IM B 3				0			

<sup>1)</sup> Please note remarks on field weakening on page 3/107.

## Selection and ordering

1HQ7  
Size 400

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH	
<b>at rated armature voltage</b>										
420 V	470 V	520 V	600 V	720 V	810 V					
545				384	6740	1460	1HQ7 403-5NF -1VV1	980	92	
	610				432	6750	1460	-1WV1	980	93
		680			478	6700	1460	-7MV1	975	93
			790		555	6700	1460	-7NV1	975	94
				955	630	6300	1530	-2XV1	915	95
					1080	705	6230	-2YV1	905	95
620					455	7000	1410	1HQ7 403-5NG -1VV1	1150	93
	695				510	7000	1420	-1WV1	1150	94
		775			560	6900	1430	-7MV1	1130	94
			900		635	6750	1450	-7NV1	1110	95
				1080	705	6250	1550	-2XV1	1020	95
695					465	6400	1470	1HQ7 403-5NH -1VV1	1170	94
	780				520	6350	1480	-1WV1	1160	94
		870			575	6300	1480	-7MV1	1160	95
			1010		660	6250	1480	-7NV1	1150	95
850					520	5850	1720	1HQ7 403-5NJ -1VV1	1300	94
	955				580	5800	1730	-1WV1	1290	95
		1060			635	5720	1750	1HQ7 403-5NJ -7MV1	1280	95
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3								

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<sup>1)</sup> Please note remarks on field weakening on page 3/107.

# Selection and ordering

**1HQ7**  
Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit			
							$R_a$ mΩ	$L_a$ mH		
<b>Overall length 4</b>										
240			228	9100	950	<b>1HQ7 404-5NA</b> -1VV1	615	87	78.5 1.74	
270			255	9000	1080	-1WV1	600	88		
302			286	9000	1210	-7MV1	605	89		
354			336	9050	1260	-7NV1	610	91		
	430		402	8900	1280	-2XV1	600	92		
		488	455	8900	1280	-2YV1	600	93		
268			255	9050	1270	<b>1HQ7 404-5NB</b> -1VV1	680	88	61.2 1.07	
305			288	9000	1220	-1WV1	675	89		
340			320	8950	1240	-7MV1	675	90		
398			376	9000	1240	-7NV1	680	91		
	484		448	8850	1260	-2XV1	665	93		
		550	505	8800	1270	-2YV1	660	93		
306			285	8900	1220	<b>1HQ7 404-5NC</b> -1VV1	755	89	49.3 0.77	
345			322	8900	1250	-1WV1	750	90		
386			356	8800	1260	-7MV1	745	91		
	450		415	8800	1260	-7NV1	745	92		
		550	485	8450	1290	-2XV1	715	93		
			620	550	8450	-2YV1	720	94		
344			310	8600	1270	<b>1HQ7 404-5ND</b> -1VV1	800	90	38.2 0.8	
388			350	8600	1280	-1WV1	805	91		
432			400	8800	1270	-7MV1	825	92		
	505		456	8620	1280	-7NV1	810	93		
		610	545	8520	1280	-2XV1	800	94		
			690	615	8500	-2YV1	795	94		
392			365	8900	1220	<b>1HQ7 404-5NE</b> -1VV1	945	91	32.3 0.5	
442			412	8900	1220	-1WV1	945	92		
492			450	8750	1240	-7MV1	925	92		
	575		520	8650	1250	-7NV1	920	93		
		695	600	8250	1290	-2XV1	875	94		
			785	675	8200	1300	<b>1HQ7 404-5NE</b> -2YV1	870	95	
<b>Rated field voltage</b>										
<b>Type of construction</b>										

<sup>1)</sup> Please note remarks on field weakening on page 3/107.

## Selection and ordering

1HQ7  
Size 400

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
445					378	8100	1310	1HQ7 404-5NF	-1VV1
	500				426	8100	1310		-1WV1
		555			475	8150	1300		-7MV1
			650		555	8150	1300		-7NV1
				785	655	8000	1320		-2XV1
					885	740	8000		-2YV1
505					454	8550	1260	1HQ7 404-5NG	-1VV1
	570				510	8550	1260		-1WV1
		635			565	8500	1260		-7MV1
			735		655	8500	1260		-7NV1
				890	740	7940	1260		-2XV1
570					465	7800	1310	1HQ7 404-5NH	-1VV1
	640				525	7800	1300		-1WV1
		715			575	7700	1320		-7MV1
			825		670	7750	1310		-7NV1
700					520	7100	1550	1HQ7 404-5NJ	-1VV1
	785				585	7100	1550		-1WV1
			870		640	7000	1570	1HQ7 404-5NJ	-7MV1
<b>Rated field voltage</b>		310 V					4		
<b>Type of construction</b>		IM B 3					0		

<sup>1)</sup> Please note remarks on field weakening on page 3/107.

# Selection and ordering

**1HQ7**  
Size 400

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 5									
183			225	11700	730	<b>1HQ7 405-5NA</b> -1VV1	620	85	91.7 2.16
208			256	11700	830	-1WV1	620	87	
234			285	11600	935	-7MV1	615	88	
274			334	11600	1070	-7NV1	615	89	
			334	404	11500	1080	-2XV1	610	91
			380	456	11500	1080	-2YV1	605	92
206			250	11600	825	<b>1HQ7 405-5NB</b> -1VV1	675	86	71.3 1.31
235			284	11500	940	-1WV1	680	88	
262			316	11500	1050	-7MV1	675	89	
			308	370	11500	1050	-7NV1	675	90
			375	448	11400	1060	-2XV1	670	92
			425	505	11300	1070	-2YV1	670	92
235			282	11500	940	<b>1HQ7 405-5NC</b> -1VV1	760	87	57.4 0.92
266			320	11500	1050	-1WV1	760	88	
298			354	11300	1060	-7MV1	750	89	
			348	414	11300	1060	-7NV1	750	91
			424	492	11100	1090	-2XV1	735	92
			480	555	11000	1090	-2YV1	730	93
266			314	11300	1060	<b>1HQ7 405-5ND</b> -1VV1	825	89	44.6 0.98
300			354	11200	1090	-1WV1	825	90	
335			394	11200	1090	-7MV1	820	91	
			390	460	11200	1090	-7NV1	820	92
			474	555	11200	1090	-2XV1	820	93
			535	630	11200	1090	-2YV1	820	94
302			360	11300	1040	<b>1HQ7 405-5NE</b> -1VV1	940	90	37.5 0.6
342			408	11400	1030	-1WV1	945	91	
382			450	11300	1040	-7MV1	935	92	
			444	525	11300	1040	-7NV1	935	92
			540	615	11000	1070	-2XV1	900	94
			610	695	10900	1070	<b>1HQ7 405-5NE</b> -2YV1	900	94
Rated field voltage	310 V								
Type of construction	IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/107.

# Selection and ordering

**1HQ7  
Size 400**

3

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
344				386	10700	1080	<b>1HQ7 405-5NF</b> -1VV1	1000	91
	388			435	10700	1080	-1WV1	1000	92
	432			482	10600	1090	-7MV1	995	92
	500			560	10600	1090	-7NV1	995	93
		610		670	10500	1100	-2XV1	980	94
			685	760	10500	1100	-2YV1	985	95
394				450	10900	1070	<b>1HQ7 405-5NG</b> -1VV1	1150	92
	444			505	10800	1070	-1WV1	1150	93
	494			560	10800	1080	-7MV1	1140	93
		575		655	10900	1070	-7NV1	1150	94
			695	770	10600	995	-2XV1	1120	95
444				460	9900	1110	<b>1HQ7 405-5NH</b> -1VV1	1160	93
	498			520	9950	1110	-1WV1	1170	93
	555			575	9900	1120	-7MV1	1160	94
		645		670	9900	1110	-7NV1	1170	94
540				520	9200	1340	<b>1HQ7 405-5NJ</b> -1VV1	1310	93
	610			585	9200	1340	-1WV1	1310	94
		675		645	9100	1340	<b>1HQ7 405-5NJ</b> -7MV1	1300	94
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

Motor type	Field power approx. $P_{field}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{mech}$ rpm	Weight, net approx. kg
<b>1HQ7 401</b>	4.3	23	2000	3300
<b>1HQ7 402</b>	4.8	26	2000	3600
<b>1HQ7 403</b>	5.2	30	2000	4000
<b>1HQ7 404</b>	6.1	34	2000	4400
<b>1HQ7 405</b>	6.6	41	2000	5100

#### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

#### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "**C05**" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "**C06**" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{Fmax}$ .

For speeds  $> n_{Fmax}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

#### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

<sup>1)</sup> Please note remarks on field weakening.

# Selection and ordering

**1HQ7**  
Size 450

## Selection and ordering data

These motors are compensated.

Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ		Inductance $L_a$ mH
at rated armature voltage										
<b>Overall length 1</b>										
262		189	6890	1050	<b>1HQ7 451-5NA</b>	<b>-1VV1</b>	515	86	93.1	1.53
298		214	6860	1190		<b>-1VV1</b>	510	88		
334		238	6800	1340		<b>-7MV1</b>	510	89		
390		278	6810	1480		<b>-7NV1</b>	510	90		
	476	334	6700	1490		<b>-2XV1</b>	500	92		
		540	378	6680	1490		<b>-2YV1</b>	500	92	
296		214	6900	1180	<b>1HQ7 451-5NB</b>	<b>-1VV1</b>	570	88	70.9	1.32
336		242	6880	1340		<b>-1VV1</b>	570	89		
375		268	6820	1460		<b>-7MV1</b>	565	90		
	438	314	6840	1460		<b>-7NV1</b>	565	91		
		530	374	6740	1480		<b>-2XV1</b>	555	93	
		605	422	6680	1480		<b>-2YV1</b>	555	93	
332		240	6900	1330	<b>1HQ7 451-5NC</b>	<b>-1VV1</b>	635	89	58.5	0.93
375		270	6880	1460		<b>-1VV1</b>	630	90		
418		300	6840	1460		<b>-7MV1</b>	625	91		
	488	348	6800	1470		<b>-7NV1</b>	625	92		
		595	412	6610	1500		<b>-2XV1</b>	610	93	
		670	464	6610	1500		<b>-2YV1</b>	605	94	
375		270	6880	1440	<b>1HQ7 451-5ND</b>	<b>-1VV1</b>	710	90	49.1	0.76
424		305	6870	1440		<b>-1VV1</b>	710	91		
474		336	6770	1450		<b>-7MV1</b>	700	91		
	550	392	6800	1450		<b>-7NV1</b>	700	92		
		670	460	6560	1480		<b>-2XV1</b>	680	93	
		760	515	6470	1500		<b>-2YV1</b>	670	94	
430		310	6890	1450	<b>1HQ7 451-5NE</b>	<b>-1VV1</b>	800	91	35.5	0.66
486		350	6880	1440		<b>-1VV1</b>	800	92		
540		384	6790	1460		<b>-7MV1</b>	790	93		
	630	444	6730	1470		<b>-7NV1</b>	785	93		
		765	515	6430	1510		<b>-2XV1</b>	750	94	
		865	580	6410	1520	<b>1HQ7 451-5NE</b>	<b>-2YV1</b>	750	95	
<b>Rated field voltage</b>		310 V								
<b>Type of construction</b>		IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/117.

## Selection and ordering

1HQ7  
Size 450

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
520				370	6800	1420	1HQ7 451-5NF -1VV1	945	92
	585				415	6770	1430	-1WV1	940
		650			454	6660	1440	-7MV1	925
			755		520	6580	1460	-7NV1	915
				915	595	6210	1520	-2XV1	865
					1030	665	6160	-2YV1	855
630					432	6550	1420	1HQ7 451-5NG -1VV1	1090
	705				485	6570	1420	-1WV1	1090
		785			530	6440	1440	-7MV1	1070
				915	605	6310	1450	-7NV1	1050
					1100	670	5810	-2XV1	965
						1240	740	-2YV1	945
790					510	6170	1450	1HQ7 451-5NH -1VV1	1280
	885				575	6200	1450	-1WV1	1280
		985			605	5860	1500	-7MV1	1220
				1140	690	5770	1520	-7NV1	1200
900					575	6100	1460	1HQ7 451-5NJ -1VV1	1430
	1010				645	6100	1460	-1WV1	1430
		1130			665	5610	1540	1HQ7 451-5NJ -7MV1	1330
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

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<sup>1)</sup> Please note remarks on field weakening on page 3/117.

# Selection and ordering

**1HQ7**  
Size 450

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
<b>Overall length 2</b>									
216			187	8270	865	<b>1HQ7 452-5NA</b> -1VV1	515	85	101 1.7
246			212	8230	985	-1WV1	510	87	
276			238	8230	1100	-7MV1	515	88	
324			278	8190	1300	-7NV1	510	89	
	395		334	8080	1370	-2XV1	505	91	
	448	378	378	8060	1370	-2YV1	500	92	
245			212	8260	980	<b>1HQ7 452-5NB</b> -1VV1	570	87	76.7 1.47
278			240	8240	1110	-1WV1	570	88	
310			268	8260	1240	-7MV1	570	89	
362			312	8230	1340	-7NV1	565	91	
	442		375	8100	1350	-2XV1	560	92	
		500	424	8100	1350	-2YV1	560	93	
274			238	8300	1100	<b>1HQ7 452-5NC</b> -1VV1	635	88	63.1 1.03
310			270	8300	1240	-1WV1	635	89	
348			298	8180	1350	-7MV1	630	90	
	405		348	8200	1350	-7NV1	625	91	
	494		414	8000	1370	-2XV1	615	93	
		560	468	7980	1370	-2YV1	615	93	
310			270	8320	1240	<b>1HQ7 452-5ND</b> -1VV1	715	89	52.9 0.84
352			305	8270	1310	-1WV1	715	90	
392			336	8180	1330	-7MV1	705	91	
	458		392	8170	1330	-7NV1	705	92	
	555		462	7950	1360	-2XV1	685	93	
		630	520	7880	1360	-2YV1	680	94	
356			310	8320	1320	<b>1HQ7 452-5NE</b> -1VV1	805	90	38.4 0.74
402			350	8320	1320	-1WV1	805	91	
448			385	8200	1340	-7MV1	795	92	
	525		446	8120	1340	-7NV1	790	93	
	635		525	7900	1370	-2XV1	770	94	
		715	590	7880	1380	<b>1HQ7 452-5NE</b> -2YV1	765	94	
<b>Rated field voltage</b>									
<b>Type of construction</b>									

<sup>1)</sup> Please note remarks on field weakening on page 3/117.

## Selection and ordering

1HQ7  
Size 450

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
430				370	8210	1300	1HQ7 452-5NF -1VV1	950	92 27 0.55
	484			416	8210	1310	-1WV1	950	92
	540			456	8060	1320	-7MV1	935	93
	625			525	8020	1330	-7NV1	925	94
		760		610	7670	1370	-2XV1	885	95
			860	680	7560	1380	-2YV1	875	95
520				440	8080	1280	1HQ7 452-5NG -1VV1	1120	93 18.6 0.39
	585			494	8060	1280	-1WV1	1110	94
	655			535	7800	1310	-7MV1	1090	94
		760		615	7720	1320	-7NV1	1070	95
			915	695	7260	1380	-2XV1	1000	95
				1040	770	7070	1400	-2YV1	985 96
655				525	7660	1300	1HQ7 452-5NH -1VV1	1320	94 13.3 0.21
	735			585	7600	1310	-1WV1	1310	94
	820			620	7220	1360	-7MV1	1250	95
		950		715	7190	1360	-7NV1	1240	95
750				570	7260	1350	1HQ7 452-5NJ -1VV1	1420	94 9.74 0.19
	840			640	7270	1350	-1WV1	1420	95
	935			690	7050	1380	1HQ7 452-5NJ -7MV1	1380	95
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

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<sup>1)</sup> Please note remarks on field weakening on page 3/117.

# Selection and ordering

**1HQ7**  
**Size 450**

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>Overall length 3</b>								
179		186	9920	715	<b>1HQ7 453-5NA</b> -1VV1	520	84	110 1.92
204		212	9920	815	-1WV1	520	86	
228		236	9880	910	-7MV1	515	87	
268		276	9840	1070	-7NV1	510	89	
	328	335	9750	1230	-2XV1	510	90	
		372	380	9760	-2YV1	510	91	
202		212	10000	810	<b>1HQ7 453-5NB</b> -1VV1	580	86	84.2 1.68
230		240	9960	920	-1WV1	575	87	
258		268	9920	1030	-7MV1	575	89	
	302	312	9870	1210	-7NV1	570	90	
		368	376	9760	-2XV1	565	92	
		418	426	9730	-2YV1	565	92	
228		238	9970	910	<b>1HQ7 453-5NC</b> -1VV1	640	87	69.1 1.16
258		270	9990	1030	-1WV1	640	88	
288		298	9880	1150	-7MV1	635	90	
	338	348	9840	1210	-7NV1	630	91	
		410	418	9740	-2XV1	625	92	
		465	472	9690	-2YV1	620	93	
258		268	9920	1030	<b>1HQ7 453-5ND</b> -1VV1	720	88	57.8 0.93
292		304	9940	1170	-1WV1	720	89	
	326	338	9900	1190	-7MV1	715	90	
	382	394	9850	1190	-7NV1	710	91	
		464	468	9630	-2XV1	695	93	
		525	530	9640	-2YV1	695	93	
296		312	11000	1180	<b>1HQ7 453-5NE</b> -1VV1	820	90	42.1 0.83
335		352	10000	1190	-1WV1	815	91	
374		388	9900	1200	-7MV1	805	91	
	436	450	9860	1210	-7NV1	805	92	
		530	535	9640	-2XV1	785	94	
		600	600	9550	<b>1HQ7 453-5NE</b> -2YV1	780	94	
<b>Rated field voltage</b>								
<b>Type of construction</b>								

<sup>1)</sup> Please note remarks on field weakening on page 3/117.

## Selection and ordering

1HQ7  
Size 450

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ		Inductance <i>L<sub>a</sub></i> mH	
<b>at rated armature voltage</b>											
420 V	470 V	520 V	600 V	720 V	810 V						
358				372	9920	1170	1HQ7 453-5NF	-1VV1	960	91	
	404				420	9920	1170	-1VV1	960	92	
		450			462	9800	1180	-7MV1	950	93	
			525		535	9730	1190	-7NV1	945	93	
				635	625	9400	1220	-2XV1	910	94	
					715	700	9350	-2YV1	905	95	
435					446	9790	1140	1HQ7 453-5NG	-1VV1	1140	92
	490				500	9740	1150	-1VV1	1130	93	
		545			545	9550	1170	-7MV1	1110	94	
			635		630	9470	1170	-7NV1	1100	94	
				765	725	9050	1220	-2XV1	1050	95	
					865	805	8890	-2YV1	1030	95	
545					535	9370	1160	1HQ7 453-5NH	-1VV1	1350	93
	615				600	9320	1160	-1VV1	1350	94	
		685			645	9000	1190	-7MV1	1300	94	
			795		740	8900	1200	-7NV1	1290	95	
625					590	9010	1190	1HQ7 453-5NJ	-1VV1	1480	94
	705				665	9000	1190	-1VV1	1480	95	
		780			720	8810	1210	1HQ7 453-5NJ	-7MV1	1450	95
<b>Rated field voltage</b>		310 V									
<b>Type of construction</b>		IM B 3									

<sup>1)</sup> Please note remarks on field weakening on page 3/117.

# Selection and ordering

**1HQ7**  
Size 450

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
<b>Overall length 4</b>									
144			183	12100	575	<b>1HQ7 454-5NA</b> -1VV1	520	82	123 2.21
164			208	12100	655	-1WV1	520	84	
185			234	12100	740	-7MV1	520	86	
218			274	12000	870	-7NV1	515	87	
			266	12000	1060	-2XV1	515	89	
			302	378	12000	1090	-2YV1	510	90
164			208	12100	655	<b>1HQ7 454-5NB</b> -1VV1	575	85	94.2 1.95
186			238	12200	745	-1WV1	580	86	
208			265	12200	830	-7MV1	575	87	
245			310	12100	980	-7NV1	575	89	
			298	12100	1070	-2XV1	570	91	
			340	426	12000	1080	-2YV1	570	92
184			235	12200	735	<b>1HQ7 454-5NC</b> -1VV1	640	86	77 1.33
208			266	12200	830	-1WV1	640	87	
234			298	12200	935	-7MV1	640	88	
			274	12100	1070	-7NV1	640	90	
			334	418	12000	1090	-2XV1	630	91
			378	474	12000	1090	-2YV1	630	92
208			266	12200	830	<b>1HQ7 454-5ND</b> -1VV1	720	87	64.4 1.06
236			302	12200	945	-1WV1	720	88	
265			336	12100	1050	-7MV1	720	89	
			310	12100	1060	-7NV1	715	90	
			378	470	11900	1070	-2XV1	705	92
			428	530	11800	1070	-2YV1	700	93
240			308	12300	960	<b>1HQ7 454-5NE</b> -1VV1	815	89	47.1 0.97
272			348	12200	1060	-1WV1	815	90	
304			386	12100	1070	-7MV1	810	91	
			354	450	12100	1070	-7NV1	810	92
			430	535	11900	1090	-2XV1	790	93
			488	605	11800	1090	<b>1HQ7 454-5NE</b> -2YV1	790	94
<b>Rated field voltage</b>									
<b>Type of construction</b>									
	310 V								
	IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/117.

## Selection and ordering

1HQ7  
Size 450

Rated speed <i>n<sub>N</sub></i> rpm		Rated output <i>P<sub>N</sub></i> kW	Rated torque <i>M<sub>N</sub></i> Nm	Maximum field weakening speed <sup>1)</sup> <i>n<sub>Fmax</sub></i> rpm	Order No.	Rated current <i>I<sub>N</sub></i> A	Efficiency <i>η</i> %	Armature circuit Resistance at 120 °C <i>R<sub>a</sub></i> mΩ	Inductance <i>L<sub>a</sub></i> mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
290				372	12300	1030	1HQ7 454-5NF -1VV1	970	90 33.1 0.73
	328			420	12200	1030	-1WV1	970	91
	366			462	12100	1050	-7MV1	955	92
	426			535	12000	1050	-7NV1	950	93
		520		635	11700	1070	-2XV1	930	94
			585	715	11700	1070	-2YV1	925	94
354				446	12000	1010	1HQ7 454-5NG -1VV1	1150	92 22.8 0.53
	400			500	11900	1010	-1WV1	1140	93
	445			550	11800	1020	-7MV1	1130	93
		515		635	11800	1030	-7NV1	1120	94
			625	740	11300	1060	-2XV1	1080	95
				705	830	11200	-2YV1	1070	95
444				535	11500	1020	1HQ7 454-5NH -1VV1	1360	93 16.2 0.27
	500			605	11600	1020	-1WV1	1370	93
	555			655	11300	1040	-7MV1	1330	94
		645		760	11300	1040	-7NV1	1330	95
510				590	11100	1050	1HQ7 454-5NJ -1VV1	1490	94 12 0.25
	575			660	11000	1060	-1WV1	1480	94
		640		730	10900	1060	1HQ7 454-5NJ -7MV1	1470	95
<b>Rated field voltage</b>	310 V								
<b>Type of construction</b>	IM B 3								

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<sup>1)</sup> Please note remarks on field weakening on page 3/117.

# Selection and ordering

**1HQ7**  
Size 450

Rated speed $n_N$ rpm	Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{F\max}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit		
							$R_a$ mΩ	$L_a$ mH	
at rated armature voltage									
420 V	470 V	520 V	600 V	720 V	810 V				
Overall length 5									
108			176	15600	432	<b>1HQ7 455-5NA -1VV1</b>	515	80	143 2.68
124			202	15600	496	<b>-1WV1</b>	515	82	
140			228	15600	560	<b>-7MV1</b>	515	84	
165			268	15500	660	<b>-7NV1</b>	515	86	
	204		328	15400	815	<b>-2XV1</b>	510	88	
		232	372	15300	930	<b>-2YV1</b>	510	89	
124			202	15600	496	<b>1HQ7 455-5NB -1VV1</b>	575	83	110 2.38
141			232	15700	565	<b>-1WV1</b>	575	84	
159			260	15600	635	<b>-7MV1</b>	575	86	
187			305	15600	750	<b>-7NV1</b>	575	87	
	230		370	15400	915	<b>-2XV1</b>	570	89	
		260	420	15400	915	<b>-2YV1</b>	565	90	
139			230	15800	555	<b>1HQ7 455-5NC -1VV1</b>	645	84	89.6 1.6
159			260	15600	635	<b>-1WV1</b>	640	86	
178			292	15700	710	<b>-7MV1</b>	640	87	
210			342	15600	840	<b>-7NV1</b>	635	88	
	256		414	15400	920	<b>-2XV1</b>	630	90	
		290	470	15500	920	<b>-2YV1</b>	630	91	
158			260	15700	630	<b>1HQ7 455-5ND -1VV1</b>	720	85	74.8 1.27
180			295	15700	720	<b>-1WV1</b>	720	86	
202			330	15600	810	<b>-7MV1</b>	715	88	
236			386	15600	900	<b>-7NV1</b>	715	89	
	290		466	15400	910	<b>-2XV1</b>	705	91	
		328	530	15400	905	<b>-2YV1</b>	705	92	
183			302	15800	730	<b>1HQ7 455-5NE -1VV1</b>	815	87	54.9 1.18
208			344	15800	830	<b>-1WV1</b>	820	88	
232			382	15700	905	<b>-7MV1</b>	815	89	
272			446	15700	905	<b>-7NV1</b>	810	91	
	332		535	15400	920	<b>-2XV1</b>	800	92	
		376	605	15400	920	<b>1HQ7 455-5NE -2YV1</b>	800	93	
Rated field voltage	310 V								
Type of construction	IM B 3								

<sup>1)</sup> Please note remarks on field weakening on page 3/117.

# Selection and ordering

**1HQ7  
Size 450**

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Rated speed $n_N$ rpm		Rated output $P_N$ kW	Rated torque $M_N$ Nm	Maximum field weakening speed <sup>1)</sup> $n_{Fmax}$ rpm	Order No.	Rated current $I_N$ A	Efficiency $\eta$ %	Armature circuit Resistance at 120 °C $R_a$ mΩ	Inductance $L_a$ mH
<b>at rated armature voltage</b>									
420 V	470 V	520 V	600 V	720 V	810 V				
222				366	15800	880	1HQ7 455-5NF -1VV1	970	89 38.5 0.9
252				414	15700	880	-1WV1	970	90
282				460	15600	885	-7MV1	965	91
328				535	15600	890	-7NV1	960	92
			398	635	15200	905	-2XV1	940	93
				452	720	15200	-2YV1	940	94
272				442	15500	855	1HQ7 455-5NG -1VV1	1150	91 26.6 0.64
306				498	15500	855	-1WV1	1150	92
342				550	15400	865	-7MV1	1140	92
			398	640	15400	865	-7NV1	1140	93
				484	750	14800	-2XV1	1100	94
				545	845	14800	-2YV1	1090	95
342				530	14800	870	1HQ7 455-5NH -1VV1	1360	92 18.9 0.32
385				595	14800	870	-1WV1	1360	93
			430	660	14700	875	-7MV1	1350	93
				500	770	14700	-7NV1	1350	94
394				580	14100	905	1HQ7 455-5NJ -1VV1	1470	93 14 0.3
			442	655	14200	900	-1WV1	1470	94
				492	725	14100	905	1HQ7 455-5NJ -7MV1	1470 94
<b>Rated field voltage</b>		310 V							
<b>Type of construction</b>		IM B 3							

Motor type	Field power approx. $P_{field}$ kW	Moment of inertia $J$ kgm <sup>2</sup>	Mechanical limit speed $n_{mech}$ rpm	Weight, net approx. kg
1HQ7 451	2.9	39	1800	4200
1HQ7 452	3.2	44	1800	4500
1HQ7 453	3.3	50	1800	5000
1HQ7 454	3.6	57	1800	5700
1HQ7 455	4.2	70	1800	6600

#### Armature control

Speed can be coasted down by means of armature control to approx. 10 rpm at constant torque of the motor.

#### Field weakening

The order numbers for the motors are valid for field weakening speeds  $n_F$  up to  $1.15 \cdot n_N$ . At higher field weakening speeds supplementary short codes are required: "C05" for  $n_F > 1.15 \cdot n_N$  to  $1.7 \cdot n_N$  and "C06" for  $n_F > 1.7 \cdot n_N$  (short codes: from Page 3/118).

The motors can be operated at rated output  $P_N$  up to the field weakening speed  $n_{Fmax}$ .

For speeds  $> n_{Fmax}$ , the output must be reduced (see Catalog Part 2 under "Field control range" and "Speed data on the rating plate").

#### Rated field voltage

For other rated field voltages and the associated Order No. supplement, see Page 3/6.

<sup>1)</sup> Please note remarks on field weakening.

# Selection and ordering

## Options

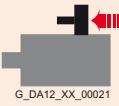
### Selection and ordering data

When ordering, the Order No. must be supplemented with "-Z" and with one or more 3-character short codes.

Ordering example:

**1GG7 352-5NA40-1WV1-Z  
K10 + K55**

### Mounted assemblies

	Option Description	Short code
Terminal box	Terminal box position when viewing DE	<ul style="list-style-type: none"> <li>• Right <b>K09</b></li> <li>• Left <b>K10</b></li> <li>• Top <b>K11<sup>1)</sup></b></li> </ul>
Cable infeed into terminal box	Cable infeed into terminal box for horizontal types of construction: From below (with terminal box on left or right)  From the right (terminal box at top and viewing at DE)  For vertical types of construction: From the right  From DE (terminal box rotated by 90°)  From NDE (terminal box rotated by 90°)  Terminal box rotated by 180°	<ul style="list-style-type: none"> <li>• <b>•</b></li> <li>• <b>•</b></li> <li>• <b>•</b></li> <li><b>K83</b></li> <li><b>K84</b></li> <li><b>K85</b></li> </ul>
	Cable entry plate drilled for maximum number of components (see Part 2 "Terminal boxes")	<ul style="list-style-type: none"> <li>With heavy-gauge threaded joints to DIN 46320 <b>K55</b></li> <li>With metric glands to DIN 89280 <b>K57</b></li> </ul>
Fan unit mounting and air inlet for 1GG	<p>Fan unit at NDE and air entry into the fan unit from NDE Mounting of fan unit</p>  <p>G_DA12_XX_00021</p> <p>Fan unit at NDE and air entry into the fan unit from DE Mounting of fan unit</p>  <p>G_DA12_XX_00020</p> <p>Fan unit at DE and air entry into the fan unit from NDE (possibly derating required). Mounting of fan unit</p>  <p>G_DA12_XX_00023</p> <p>Fan unit at DE and air entry into the fan unit from DE (possibly derating required). Mounting of fan unit</p>  <p>G_DA12_XX_00022</p> <p>Intermediate socket required when terminal box and mounted fan are located in the same position</p>	<ul style="list-style-type: none"> <li>• Top <b>G04<sup>3)</sup></b></li> <li>• Right <b>G02</b></li> <li>• Left <b>G00</b></li> <li>• Top <b>G05<sup>4)</sup></b></li> <li>• Right <b>G03</b></li> <li>• Left <b>G01</b></li> <li>• Top <b>G10</b></li> <li>• Right <b>G08</b></li> <li>• Left <b>G06</b></li> <li>• Top <b>G11</b></li> <li>• Right <b>G09</b></li> <li>• Left <b>G07</b></li> <li><b>L50</b></li> </ul>
Air filter/silencer for 1GG	<p>Dry-type filter</p> <p>Silencer</p> <p>Combined silencer and filter assembly (for 1G.6 Sizes 180 to 280 only)</p>	<b>G14</b> <b>G15<sup>2)5)</sup></b> <b>H42</b>

- Standard version

1) Not possible for 1H.. motors.

2) From Size 180 upwards.

3) Standard up to Size 450.

4) Standard with 1GG5 50. and 63..

5) For arrangement above motor casing only.

## Options

	Option Description	Short code
Duct connection for 1GH	On one end (IP23/IC17 degree of protection)	•
	Both ends (IP54/IC37 degree of protection)	K48
	Air flow from DE to NDE (possibly derating required)	K64
	Duct connection at NDE	<ul style="list-style-type: none"> <li>• Top K71</li> <li>• Right K69</li> <li>• Left K70</li> </ul>
	Duct connection at DE	<ul style="list-style-type: none"> <li>• Top K67</li> <li>• Right K65</li> <li>• Left K66</li> </ul>
Degree of protection	IP55	K49
Paint finish	Standard paint finish in RAL 7016	•
	Primer only	K24
	Non-standard paint finish in RAL 7016	L53
	Standard paint finish in RAL	Y53 <sup>1)</sup>
	Non-standard paint finish in RAL	Y54 <sup>1)</sup>
Bearings	Bearing for high lateral forces	K20 <sup>2)</sup>
	Bearing with regreasing device	K40 <sup>3)</sup>
Shaft ends	Second standard shaft end	K16
	Non-standard shaft end on DE diameter less than or equal to standard, perm. length max. 2 x l	Y55 <sup>1)</sup>
	Standard shaft end without keyway	K42
	Shaft constructed from high-grade steel	L72 <sup>4)</sup>

3

• Standard version

1) Plain text is necessary.

2) Cannot be used with Sizes 355 to 630.

3) From Size 225 upwards standard version.

4) Only possible for Sizes 180 to 280.

# Selection and ordering

## Options

### Operation and diagnostics

	<b>Option Description</b>	<b>Short code</b>
Extended field control range	$n_F > 1.15 n_N$ to $1.7 n_N$ (to max. $n_{Fmax}$ ) $n_F > 1.7 n_N = n_{Fmax}$	C05 C06
Sector-specific applications	Paper machine drives Extruder drives Pump motors for water treatment plants Press motors Motors for lifts and cable railways Printing machine drives Rolling mill drives Hoisting equipment Flexible commutator infeed	C34 C35 C36 C37 C38 C40 C41 C42 C49 <sup>5)</sup>
Direction of rotation	Both directions of rotation for motors of Sizes 160 to 450 Both directions of rotation for motors of Sizes 500 to 630	• K99
Anti-condensation heating	230 V AC 115 V AC	K45 K46
Visual brush inspection	Servicing covers with inspection window	L73
Brush length limit value	Microswitch, floating signal (for motors up to Size 450) Signaling brushes (for motors from Size 500 upwards)	A06 A00
Earth brush	Earthbrush on DE	A05
Overtemperature limit value	Thermistor motor protection with PTC thermistor • for tripping • for warning and tripping Bimetal strip temperature monitor for tripping	A11 A12 A31
Overtemperature, continuous	Measurement with KTY84-130 temperature sensor Measurement with PT100 resistance thermometer	A23 A62
Air flow for 1GG/1HS/1HQ	Vent captor air-flow monitoring • $U_B = 230$ V AC relay output • $U_B = 24$ V DC transistor output	A09 A97
Cooling air temperature for 1HS/1HQ	Resistance thermometer in cooling air circuit	A45
Leak warning for 1HS	Humidity sensor in cooler unit	H08
Bearing monitoring	2 PT100 resistance thermometers Measuring fitting Type 32000 at DE and NDE for shock pulse measurement with mobile units Shock pulse sensor Type 40000 at DE and NDE for fixed connection of an SPM alarm box	A76 <sup>1)</sup> G50 <sup>1)</sup> H60 <sup>1)</sup>
Rating plate	Deviating rating plate data Supply 2nd rating plate loose Additional rating plate	Y80 <sup>2)</sup> K31 Y82 <sup>2)</sup>
Balancing	Half-key balancing Full-key balancing	L69 <sup>3)</sup> L68 <sup>4)</sup>
Vibration quantity level	acc. to EN 60 034-14 Flange accuracy R acc. to DIN 42 955	• Level A • Level B K02 K04

• Standard version

<sup>1)</sup> From Size 180 upwards.

<sup>2)</sup> Plain text is necessary.

<sup>3)</sup> Standard with 1G.7/1H.7.

<sup>4)</sup> Standard with 1G.5/1H.5/1G.6/1H.6

<sup>5)</sup> Only for 1G.7/1H.1.

## Options

## Mounted equipment

	Option Description	Short code
Fan unit	Non-standard voltage and/or frequency of the fan unit	Y81 <sup>4)</sup>
Brakes	Mounting of a DC spring-operated brake • Supply voltage 230 V, 50 Hz • Supply voltage 24 V DC	G40 <sup>1)</sup> C00 <sup>2)</sup> K82 <sup>3)</sup>
	Manual release	
	Combined mounting of brake and tacho/pulse encoder	G92
Tachometers	TD 3 AE 4 KAEM (Thalheim) 0.075 W, 30 V DC, non-standard type of construction (for single-quadrant drives only)	G20
	TDP 0.09 LT-3 (Baumer Hübner) 0.4 W, 40 V DC, IM B 10	G30
	REO 444 R (Radio Energie) 4 W, 60 V DC, IM B 5	G39
	GMP 1.0 LT-4 (Baumer Hübner) 30 W, 100 V DC, IM B 5 n, IP55	G37
	GTB 9.06 L/420 (Baumer Hübner) 0.06 W, 20 V DC, hollow shaft type of construction	G28
	TDP 0.2 LT-4 (Baumer Hübner) 4 W, 60 V DC, IM B 10, IP55	H14
Pulse encoders	POG 9 D 500 (Baumer Hübner) 2 x 500 pulses per revolution, offset by 90°	G16
	POG 9 D 600 (Baumer Hübner) 2 x 600 pulses per revolution, offset by 90°	H48
	POG 9 D 1024 (Baumer Hübner) 2 x 1024 pulses per revolution, offset by 90°	H55
	POG 10 D 1024 (Baumer Hübner) 2 x 1024 pulses per revolution, offset by 90°	H56
	ROD 436.001E (Heidenhain) 2 x 1024 pulses per revolution, offset by 90°	H54
Tacho or pulse encoder, special versions	The device will be obtained by the factory to order. For further information, see Part 2 "Encoders"	Y70 <sup>4)</sup>
Tacho or pulse encoder mounting prepared for	TDP 0.2 LT; OG 9; POG 9; POG 10; REO 444R; FG4; L&L 850	G75
	TDP 0.09	G76
	TDP 1.2; GMP 1.0 L (Type of construction B5n)	G77
	ROD 436	G78
Air-to-water heat exchanger for 1HS	Special version heat exchanger, suitable for brackish water	M10

3

<sup>1)</sup> Not possible for Sizes 355 to 630.<sup>2)</sup> Only possible for Size 160.<sup>3)</sup> From Size 180 upwards standard version.<sup>4)</sup> Plain text is necessary.

# Selection and ordering

Notes

3

# 4

## Dimensions



<b>Series 1G.6 and 1H.6 Sizes 160 to 280</b>	
4/2	1GG6 162 - 1GG6 288
4/4	1GH6 162 - 1GH6 288
4/6	Types of construction IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6 motors
4/8	1HS6 186 - 1HS6 288
4/10	1HQ6 186 - 1HQ6 288
4/12	Speed encoder assembly, foot niche dimensions and brake assembly for 1G.6 and 1H.6 motors

<b>Series 1G.7 and 1H.7 Sizes 355 to 450</b>	
4/14	1GG7 351 - 1GG7 355
4/15	1GG7 401 - 1GG7 405
4/16	1GG7 451 - 1GG7 455
4/17	1GH7 351 - 1GH7 355
4/18	1GH7 401 - 1GH7 405
4/19	1GH7 451 - 1GH7 455
4/20	1HS7 351 - 1HS7 355
4/21	1HS7 401 - 1HS7 405
4/22	1HS7 451 - 1HS7 455
4/23	1HQ7 351 - 1HQ7 355
4/24	1HQ7 401 - 1HQ7 405
4/25	1HQ7 451 - 1HQ7 455

<b>Series 1G.5 and 1H.5 Sizes 500 and 630</b>	
4/26	1GG5 500 - 1GG5 635
4/28	1GH5 500 - 1GH5 635
4/30	1HS5 500 - 1HS5 635



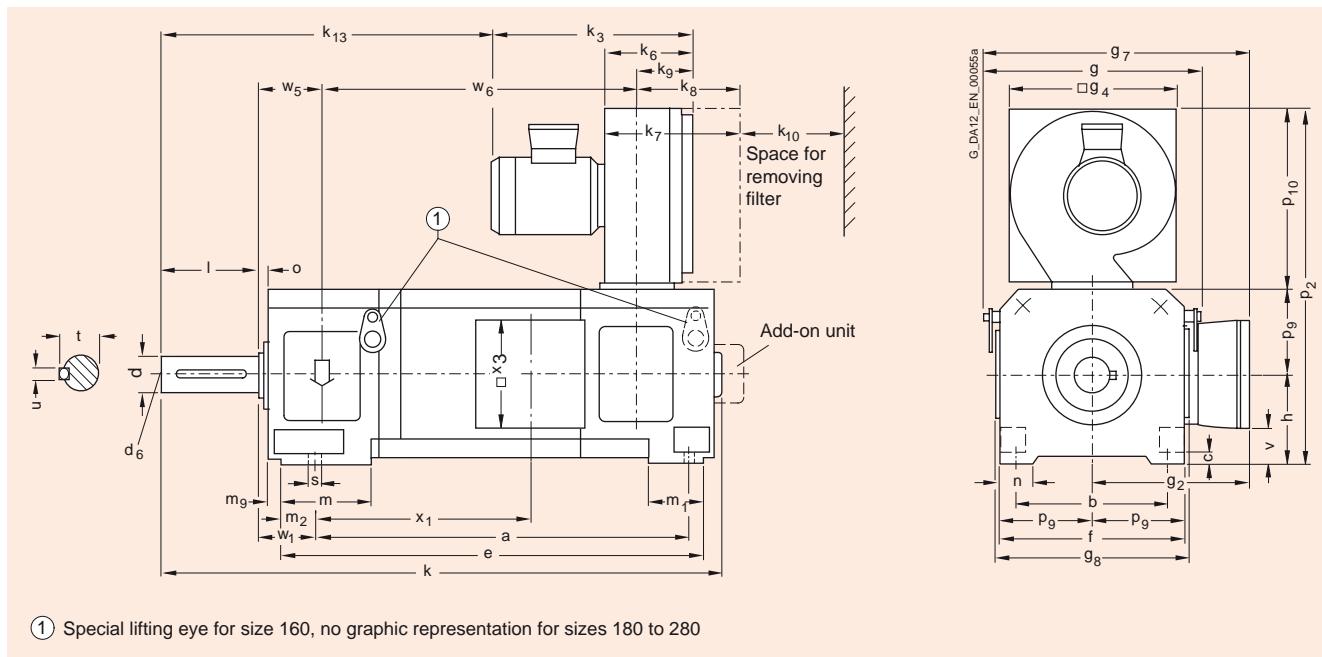
# Dimensions

## 1GG6 162 - 1GG6 288

### Dimension drawings

- Air inlet to the fan assembly from the non-drive end

- Terminal box on right (standard version)



Type of construction IM B 3  
IP23 degree of protection

For dimensions of foot niches and assemblies, see "Speed encoder assemblies, foot niche dimensions and brake assemblies for 1G.6 and 1H.6 motors", for flange dimensions, see "Types of construction IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6 motors".

## 1GG6 162 - 1GG6 288

## Type of construction IM B 3

Size	Type 1GG6 ...	Dimensions acc. to																							
		IEC	a	b	c	HA	e	f	AB	g	AC	g <sub>2</sub>	AD	g <sub>4</sub>	g <sub>7</sub>	g <sub>8</sub>	h	H	k	L	k <sub>3</sub>	k <sub>6</sub>	k <sub>7</sub>	k <sub>8</sub>	k <sub>9</sub>
160	.... 162	590	254	12	691	316	379	302	310	492	339	160	858	334	121	232	184	74	135	436					
	.... 164	660	254	12	761	316	379	302	310	492	339	160	928	334	121	232	184	74	135	506					
	.... 166	750	254	12	851	316	379	302	310	492	339	160	1018	334	121	232	184	74	135	596					
180	.... 186	600	279	14	730	360	460	350	350	580	382	180	1020	470	185	310	250	130	130	522					
	.... 188	670	279	14	800	360	460	350	350	580	382	180	1090	470	185	310	250	130	130	592					
200	.... 206	645	318	18	815	400	500	370	350	620	422	200	1090	470	185	310	250	130	130	558					
	.... 208	725	318	18	895	400	500	370	350	620	422	200	1170	470	185	310	250	130	130	638					
225	.... 226	735	356	18	925	450	550	430	430	705	475	225	1290	530	215	380	305	140	170	675					
	.... 228	825	356	18	1015	450	550	430	430	705	475	225	1380	530	215	380	305	140	170	765					
250	.... 256	785	406	22	1015	500	620	455	430	765	525	250	1420	530	215	380	305	140	170	774					
	.... 258	885	406	22	1115	500	620	455	430	765	525	250	1520	530	215	380	305	140	170	874					
280	.... 286	850	457	22	1100	560	680	485	430	825	585	280	1500	530	215	380	305	140	170	846					
	.... 288	960	457	22	1210	560	680	485	430	825	585	280	1610	530	215	380	305	140	170	956					

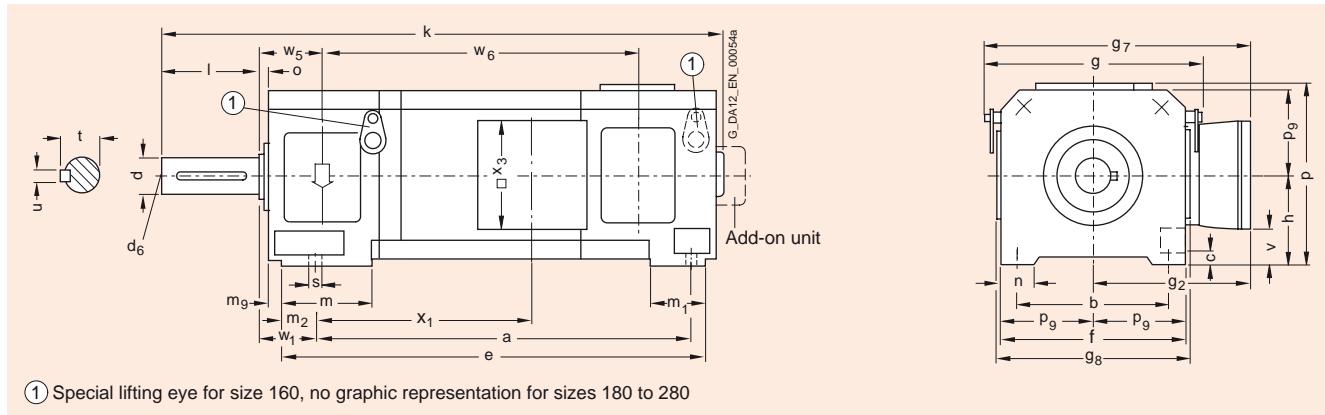
Size	Type 1GG6 ...	Dimensions acc. to																			Drive end shaft extension					
		IEC	m	m <sub>1</sub>	m <sub>2</sub>	m <sub>9</sub>	n	AA	o	p <sub>2</sub>	p <sub>9</sub>	p <sub>10</sub>	s	K	v	W <sub>1</sub>	W <sub>5</sub>	W <sub>6</sub>	X <sub>1</sub>	X <sub>3</sub>	d	I	d <sub>6</sub>	t	u	
		BA	-	-	-	-	AA	-	-	-	-	K	-	C	-	-	-	-	-	-	D	E	-	GA	F	
160	.... 162	140	125	58	-	55	12	655	158	337	14	55	70	87	470	304	210	60	140	M 20	64	18				
	.... 164	140	125	58	-	55	12	655	158	337	14	55	70	87	540	374	210	60	140	M 20	64	18				
	.... 166	140	125	58	-	55	12	655	158	337	14	55	70	87	630	464	210	60	140	M 20	64	18				
180	.... 186	110	130	50	51	70	20	740	180	380	15	30	121	130	592	370	310	65	140	M 20	69	18				
	.... 188	110	130	50	51	70	20	740	180	380	15	30	121	130	662	440	310	65	140	M 20	69	18				
200	.... 206	120	180	70	43	80	20	780	200	380	19	50	133	133	625	390	310	70	140	M 20	74.5	20				
	.... 208	120	180	70	43	80	20	780	200	380	19	50	133	133	705	470	310	70	140	M 20	74.5	20				
225	.... 226	140	200	50	49	85	50	965	225	515	19	50	149	175	720	475	360	80	170	M 20	85	22				
	.... 228	140	200	50	49	85	50	965	225	515	19	50	149	175	810	565	360	80	170	M 20	85	22				
250	.... 256	150	240	50	58	95	60	1030	250	530	24	75	168	183	811	530	360	90	170	M 24	95	25				
	.... 258	150	240	50	58	95	60	1030	250	530	24	75	168	183	911	630	360	90	170	M 24	95	25				
280	.... 286	160	230	80	50	100	60	1090	280	530	24	105	190	183	883	585	360	95	170	M 24	100	25				
	.... 288	160	230	80	50	100	60	1090	280	530	24	105	190	183	993	695	360	95	170	M 24	100	25				

# Dimensions

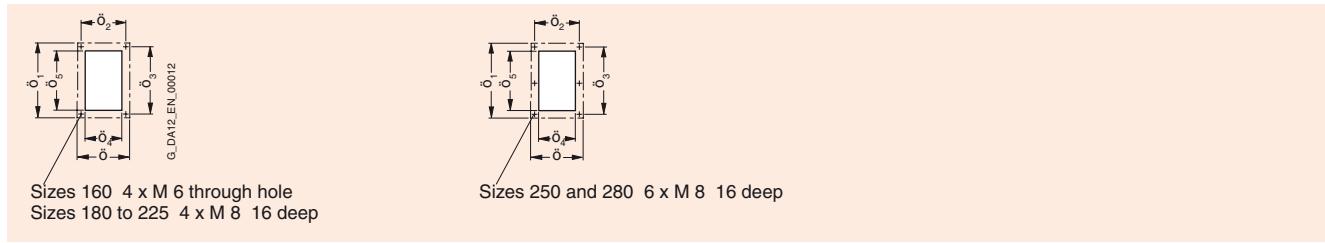
## 1GH6 162 - 1GH6 288

### Dimension drawings

- Terminal box on right (standard version)



Type of construction IM B 3  
IP23 degree of protection



Flange for air inlet or outlet

For dimensions of foot niches and assemblies, see "Speed encoder assemblies, foot niche dimensions and brake assemblies for 1G.6 and 1H.6 motors", for flange dimensions, see "Types of construction IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6 motors".

## 1GH6 162 - 1GH6 288

## Type of construction IM B 3

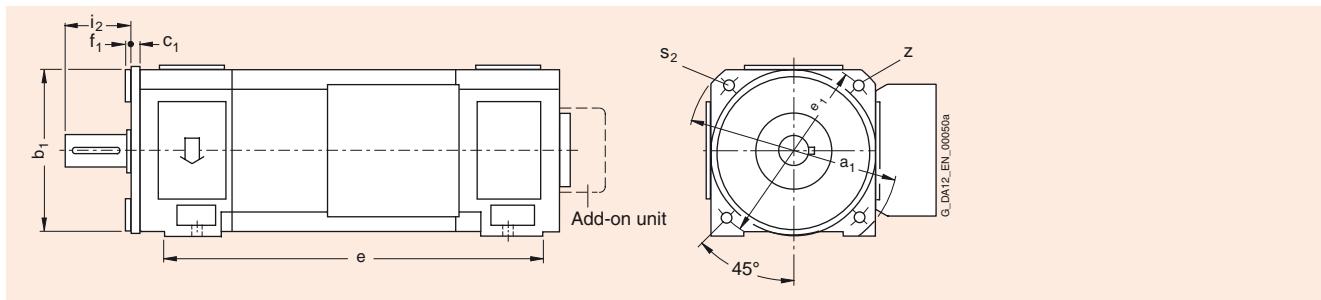
Size	Type 1GH6 ...	Dimensions acc. to																			
		a IEC	b A	c HA	e -	f AB	g AC	g <sub>2</sub> AD	g <sub>7</sub> -	g <sub>8</sub> -	h H	k L	m BA	m <sub>1</sub> -	m <sub>2</sub> -	m <sub>9</sub> -	n AA	o -	p HD	p <sub>9</sub> -	s K
160	.... 162	590	254	12	691	316	379	302	492	339	160	858	140	125	58	-	55	12	326	158	14
	.... 164	660	254	12	761	316	379	302	492	339	160	928	140	125	58	-	55	12	326	158	14
	.... 166	750	254	12	851	316	379	302	492	339	160	1018	140	125	58	-	55	12	326	158	14
180	.... 186	600	279	14	730	360	460	350	580	382	180	1020	110	130	50	51	70	20	370	180	15
	.... 188	670	279	14	800	360	460	350	580	382	180	1090	110	130	50	51	70	20	370	180	15
200	.... 206	645	318	18	815	400	500	370	620	422	200	1090	120	180	70	43	80	20	410	200	19
	.... 208	725	318	18	895	400	500	370	620	422	200	1170	120	180	70	43	80	20	410	200	19
225	.... 226	735	356	18	925	450	550	430	705	475	225	1290	140	200	50	49	85	50	460	225	19
	.... 228	825	356	18	1015	450	550	430	705	475	225	1380	140	200	50	49	85	50	460	225	19
250	.... 256	785	406	22	1015	500	620	455	765	525	250	1420	150	240	50	58	95	60	510	250	24
	.... 258	885	406	22	1115	500	620	455	765	525	250	1520	150	240	50	58	95	60	510	250	24
280	.... 286	850	457	22	1100	560	680	485	825	585	280	1500	160	230	80	50	100	60	570	280	24
	.... 288	960	457	22	1210	560	680	485	825	585	280	1610	160	230	80	50	100	60	570	280	24

Size	Type 1GH6 ...	Dimensions acc. to																		Drive end shaft extension			
		v IEC	w <sub>1</sub> C	w <sub>5</sub> -	w <sub>6</sub> -	x <sub>1</sub>	x <sub>3</sub>	ö -	ö <sub>1</sub> -	ö <sub>2</sub> -	ö <sub>3</sub> -	ö <sub>4</sub> -	ö <sub>5</sub> -	d D	I E	d <sub>6</sub> -	t GA	u F					
160	.... 162	55	70	87	470	304	210	130	196	110	175	105	170	60	140	M 20	64	18					
	.... 164	55	70	87	540	374	210	130	196	110	175	105	170	60	140	M 20	64	18					
	.... 166	55	70	87	630	464	210	130	196	110	175	105	170	60	140	M 20	64	18					
180	.... 186	30	121	130	592	370	310	155	220	135	200	115	190	65	140	M 20	69	18					
	.... 188	30	121	130	662	440	310	155	220	135	200	115	190	65	140	M 20	69	18					
200	.... 206	50	133	133	625	390	310	155	220	135	200	115	190	70	140	M 20	74.5	20					
	.... 208	50	133	133	705	470	310	155	220	135	200	115	190	70	140	M 20	74.5	20					
225	.... 226	50	149	175	720	475	360	185	265	165	245	135	230	80	170	M 20	85	22					
	.... 228	50	149	175	810	565	360	185	265	165	245	135	230	80	170	M 20	85	22					
250	.... 256	75	168	183	811	530	360	230	300	210	280	180	265	90	170	M 24	95	25					
	.... 258	75	168	183	911	630	360	230	300	210	280	180	265	90	170	M 24	95	25					
280	.... 286	105	190	183	883	585	360	230	300	210	280	180	265	95	170	M 24	100	25					
	.... 288	105	190	183	993	695	360	230	300	210	280	180	265	95	170	M 24	100	25					

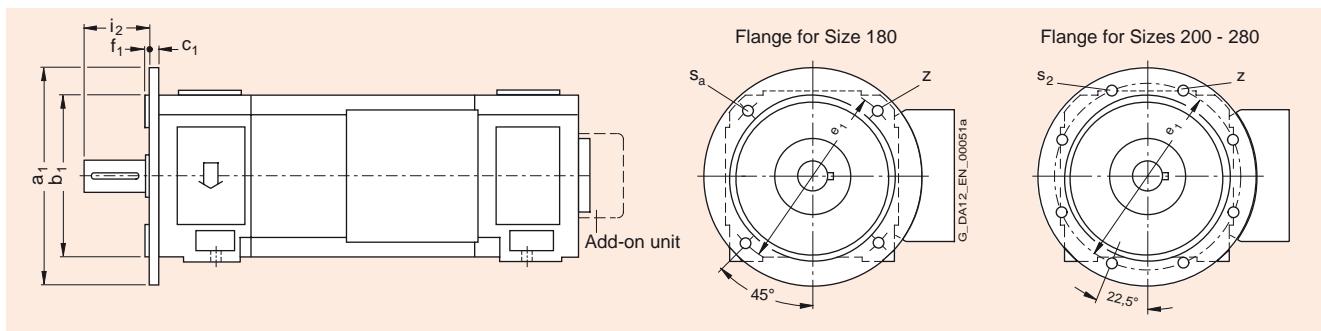
# Dimensions

## Types of construction IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6

### Dimension drawings



Types of construction IM B 5, IM B 35, IM V 1 and IM V 15  
Size 160



Types of construction IM B 5, IM B 35, IM V 1 and IM V 15  
Sizes 180 to 280

For type of construction IM B 5 or IM V 1, motors of type of construction IM B 35 or IM V 15 will be supplied.

## Types of construction

IM B 5, IM B 35, IM V 1 and IM V 15 for 1G.6

## Mounting flange acc. to DIN 42 948

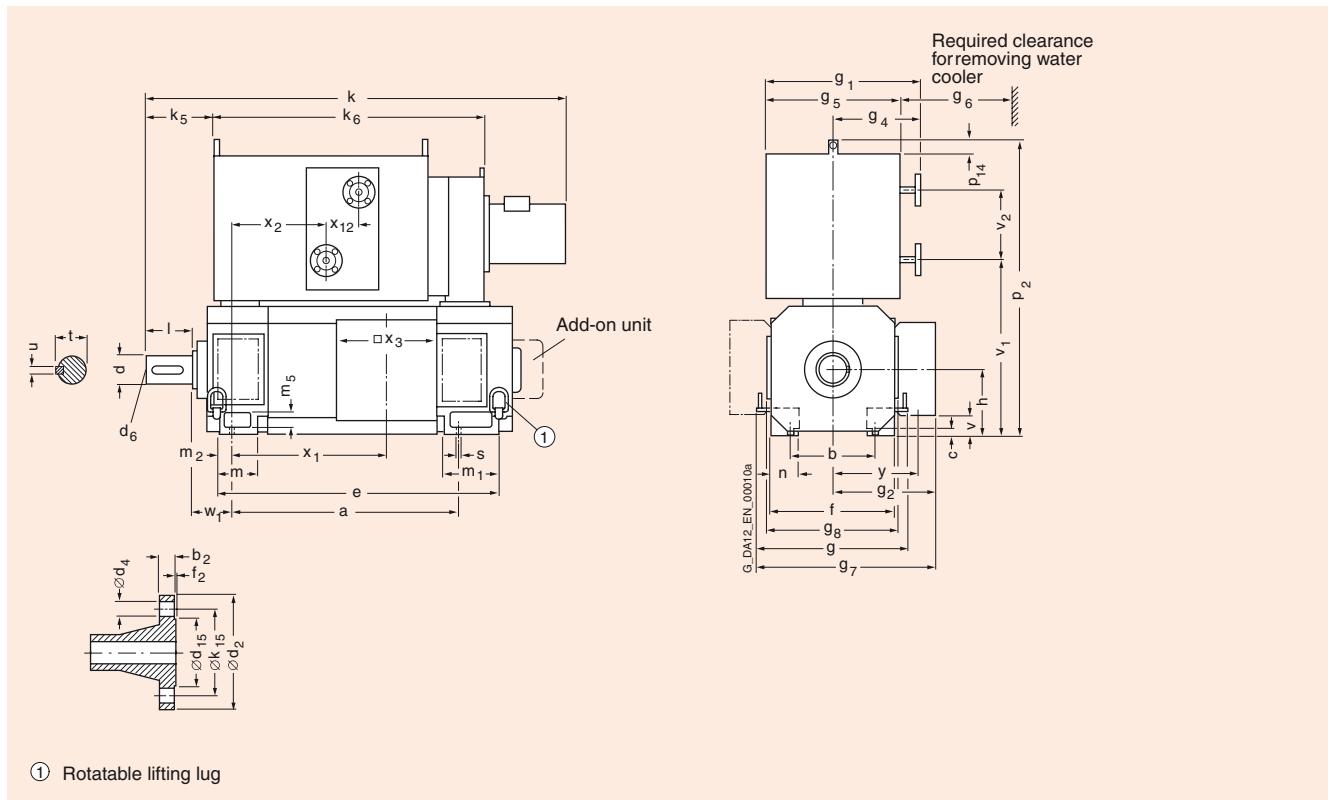
For motors	Dimensions acc. to									
	Size	Type 1GF6... 1GG6... 1GH6...	IEC Size	a <sub>1</sub> P	b <sub>1</sub> N	c <sub>1</sub> LA	e <sub>1</sub> M	f <sub>1</sub> T	i <sub>2</sub> -	s <sub>2</sub> S
160	.... 162 .... 164 .... 166	A 400	400 <sup>1)</sup>	300	21	350	5	140	18	4
180	.... 186 .... 188	A 400	400	300	15	350	5	140	19	4
200	.... 206 .... 208	A 450	450	350	16	400	5	140	19	8
225	.... 226 .... 228	A 550	550	450	18	500	5	170	19	8
250	.... 256 .... 258	A 660	660	550	22	600	6	170	24	8
280	.... 286 .... 288	A 660	660	550	22	600	6	170	24	8

<sup>1)</sup> External flange contour matches casing. Diagonal edge-to-edge dimension only 395 mm.

# Dimensions

## 1HS6 186 - 1HS6 288

### Dimension drawings



Type of construction IM B 3  
IP54 degree of protection

For dimensions of the foot niches and device assemblies, see  
"Speed encoder assembly, foot niche dimensions and brake  
assembly for 1G.6 and 1H.6 motors".

## 1HS6 186 - 1HS6 288

## Type of construction IM B 3

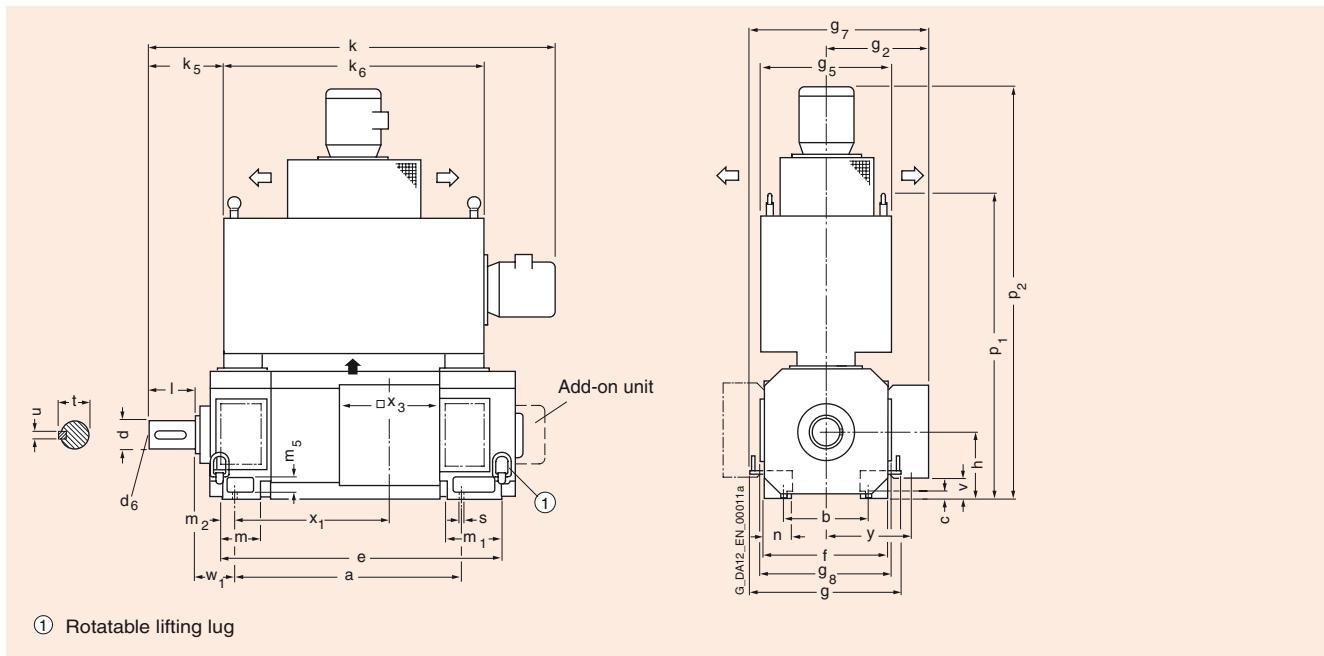
Size	Type 1HS6 ...	For motors		Dimensions acc. to																			
		IEC	a <b>B</b>	b <b>A</b>	c HA	e <b>BB</b>	f AB	g —	g <sub>2</sub> AD	g <sub>4</sub> —	g <sub>5</sub> —	g <sub>6</sub> —	g <sub>7</sub> —	g <sub>8</sub> —	h <b>H</b>	k L	k <sub>5</sub> —	k <sub>6</sub> —	m BA	m <sub>1</sub> —	m <sub>2</sub> —	m <sub>5</sub> —	n AA
180	.... 186	600	279	14	730	360	460	732	350	462	540	750	580	382	180	1202	150	770	110	130	50	55	70
	.... 188	670	279	14	800	360	460	732	350	462	540	750	580	382	180	1272	150	840	110	130	50	55	70
200	.... 206	645	318	18	815	400	500	732	370	462	540	750	620	422	200	1238	160	800	120	180	70	65	80
	.... 208	725	318	18	895	400	500	732	370	462	540	750	620	422	200	1318	160	880	120	180	70	65	80
225	.... 226	735	356	18	925	450	550	732	430	462	540	750	705	475	225	1455	230	910	140	200	50	65	85
	.... 228	825	356	18	1015	450	550	732	430	462	540	750	705	475	225	1545	230	1000	140	200	50	65	85
250	.... 256	785	406	22	1015	500	620	845	455	505	640	840	765	525	250	1554	240	1000	150	240	50	80	95
	.... 258	885	406	22	1115	500	620	845	455	505	640	840	765	525	250	1654	240	1100	150	240	50	80	95
280	.... 286	850	457	22	1100	560	680	845	485	505	640	840	825	585	280	1626	210	1100	160	230	80	85	100
	.... 288	960	457	22	1210	560	680	845	485	505	640	840	825	585	280	1736	210	1190	160	230	80	85	100

Size	Type 1HS6 ...	Dimensions acc. to														Mounting flange acc. to DIN 2633				Drive end shaft extension					
		IEC	p <sub>2</sub> —	p <sub>14</sub> —	s K	v —	v <sub>1</sub> —	v <sub>2</sub> —	w <sub>1</sub> C	x <sub>1</sub> —	x <sub>2</sub> —	x <sub>3</sub> —	x <sub>12</sub> —	y —	Size	b <sub>2</sub> —	d <sub>2</sub> —	d <sub>4</sub> —	d <sub>15</sub> —	f <sub>2</sub> —	k <sub>15</sub> —	d D	l E	t GA	u F
180	.... 186	980	60	15	30	505	270	121	370	250	310	56	260	DN 20	16	105	14	58	2	75	65	140	69	18	M 20
	.... 188	980	60	15	30	505	270	121	440	320	310	56	260	DN 20	16	105	14	58	2	75	65	140	69	18	M 20
200	.... 206	1020	60	19	50	545	270	133	390	273	310	56	280	DN 20	16	105	14	58	2	75	70	140	74.5	20	M 20
	.... 208	1020	60	19	50	545	270	133	470	353	310	56	280	DN 20	16	105	14	58	2	75	70	140	74.5	20	M 20
225	.... 226	1070	60	19	50	595	270	149	475	380	360	56	320	DN 20	16	105	14	58	2	75	80	170	85	22	M 20
	.... 228	1070	60	19	50	595	270	149	565	470	360	56	320	DN 20	16	105	14	58	2	75	80	170	85	22	M 20
250	.... 256	1240	60	24	75	655	370	168	530	460	360	56	350	DN 32	16	140	18	78	2	100	90	170	95	25	M 24
	.... 258	1240	60	24	75	655	370	168	630	560	360	56	350	DN 32	16	140	18	78	2	100	90	170	95	25	M 24
280	.... 286	1300	60	24	105	715	370	190	585	570	360	56	380	DN 32	16	140	18	78	2	100	95	170	100	25	M 24
	.... 288	1300	60	24	105	715	370	190	695	620	360	56	380	DN 32	16	140	18	78	2	100	95	170	100	25	M 24

# Dimensions

**1HQ6 186 - 1HQ6 288**

## Dimension drawings



Type of construction IM B 3  
IP54 degree of protection

For dimensions of the foot niches and device assembly, see  
"Speed encoder assembly, foot niche dimensions and brake  
assembly for 1G.6 and 1H.6 motors".

1HQ6 186 - 1HQ6 288

**Type of construction IM B 3**

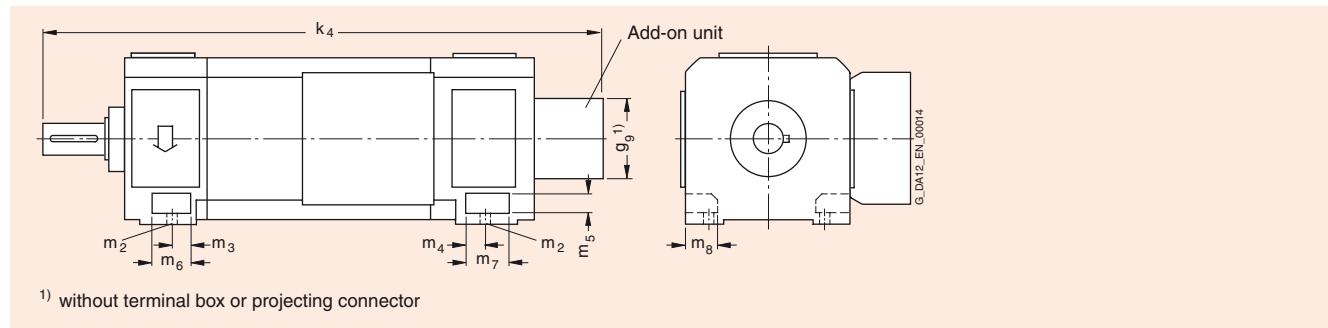
Size	Type 1HQ6 ...	Dimensions acc. to																	
		IEC	a	b	c	e	f	g	g <sub>2</sub>	g <sub>5</sub>	g <sub>7</sub>	g <sub>8</sub>	h	k	k <sub>5</sub>	k <sub>6</sub>	m	m <sub>1</sub>	m <sub>2</sub>
180	.... 186	600	279	14	730	360	460	350	440	580	382	180	1310	210	780	110	130	50	55
	.... 188	670	279	14	800	360	460	350	440	580	382	180	1380	210	850	110	130	50	55
200	.... 206	645	318	18	815	400	500	370	460	620	422	200	1330	210	800	120	180	70	65
	.... 208	725	318	18	895	400	500	370	460	620	422	200	1410	210	880	120	180	70	65
225	.... 226	735	356	18	925	450	550	430	500	705	475	225	1480	275	860	140	200	50	65
	.... 228	825	356	18	1015	450	550	430	500	705	475	225	1560	275	950	140	200	50	65
250	.... 256	785	406	22	1015	500	620	455	550	765	525	250	1640	260	1000	150	240	50	80
	.... 258	885	406	22	1115	500	620	455	550	765	525	250	1740	260	1100	150	240	50	80
280	.... 286	850	457	22	1100	560	680	485	600	825	585	280	1710	260	1070	160	230	80	85
	.... 288	960	457	22	1210	560	680	485	600	825	585	280	1820	260	1180	160	230	80	85

Size	Type 1HQ6 ...	Dimensions acc. to																	Drive end shaft extension			
		IEC	n	p <sub>1</sub>	p <sub>2</sub>	s	v	w <sub>1</sub>	x <sub>1</sub>	x <sub>3</sub>	y	d	l	t	u	d <sub>6</sub>						
180	.... 186	70	950	1320	15	30	121	370	310	260	65	140	69	18			M 20					
	.... 188	70	950	1320	15	30	121	440	310	260	65	140	69	18			M 20					
200	.... 206	80	1020	1455	19	50	133	390	310	280	70	140	74.5	20			M 20					
	.... 208	80	1020	1455	19	50	133	470	310	280	70	140	74.5	20			M 20					
225	.... 226	85	1110	1545	19	50	149	475	360	320	80	170	85	22			M 20					
	.... 228	85	1110	1545	19	50	149	565	360	320	80	170	85	22			M 20					
250	.... 256	95	1210	1695	24	75	168	530	360	350	90	170	95	25			M 24					
	.... 258	95	1210	1695	24	75	168	630	360	350	90	170	95	25			M 24					
280	.... 286	100	1280	1765	24	105	190	585	360	380	95	170	100	25			M 24					
	.... 288	100	1280	1765	24	105	190	695	360	380	95	170	100	25			M 24					

# Dimensions

## Speed encoder assembly, foot niche dimensions and brake assembly for 1G.6/1H.6 motors

### Dimension drawings



Encoder and brake assemblies and foot niches

**Speed encoder assembly, foot niche dimensions  
and brake assembly for 1G.6/1H.6 motors**
**Speed encoder assembly****For motors**

Size	Type <b>1G.6 . . .</b>	Tacho assembly with												Pulse encoder assembly									
		GTB 9.06L	TD3 A4 KAEM	TDP 0.09LT	TDP 0.2LT	REO 444R	TDP 1.2	GMP 1.0L	KPG 503	KPG 506	POG 9D	POG 10 D	ROD 436	g <sub>9</sub>	k <sub>4</sub>								
g <sub>9</sub>	k <sub>4</sub>	g <sub>9</sub>	k <sub>4</sub>	g <sub>9</sub>	k <sub>4</sub>	g <sub>9</sub>	k <sub>4</sub>	g <sub>9</sub>	k <sub>4</sub>	g <sub>9</sub>	k <sub>4</sub>	g <sub>9</sub>	k <sub>4</sub>	g <sub>9</sub>	k <sub>4</sub>								
160	.... 162	95	881	56	914	83	1022	103	1046	94	1040	135	1135	110	1120	127	1090	127	1134	103	1008	58	936
	.... 164		951		984		1092		1116		1110		1205		1190		1160		1204		1078		1006
	.... 166		1041		1074		1182		1206		1200		1295		1280		1250		1294		1168		1096
<b>1G.6 . . . 1H.6 . . .</b>																							
180	.... 186		1080		1080		1180		1205		1200		1290		1265		1245		1290		1165		1100
	.... 188		1150		1150		1250		1275		1270		1360		1335		1315		1360		1235		1170
200	.... 206		1155		1155		1255		1280		1275		1365		1340		1320		1365		1240		1175
	.... 208		1235		1235		1335		1360		1355		1445		1420		1400		1445		1320		1255
225	.... 226		1350		1350		1450		1475		1470		1560		1535		1515		1560		1435		1370
	.... 228		1440		1440		1540		1565		1560		1650		1625		1605		1650		1525		1460
250	.... 256		1485		1485		1585		1610		1605		1695		1670		1650		1695		1570		1505
	.... 258		1585		1585		1685		1710		1705		1795		1770		1750		1795		1670		1605
280	.... 286		1560		1560		1660		1685		1680		1770		1745		1725		1770		1645		1580
	.... 288		1670		1670		1770		1795		1790		1880		1885		1835		1880		1755		1690

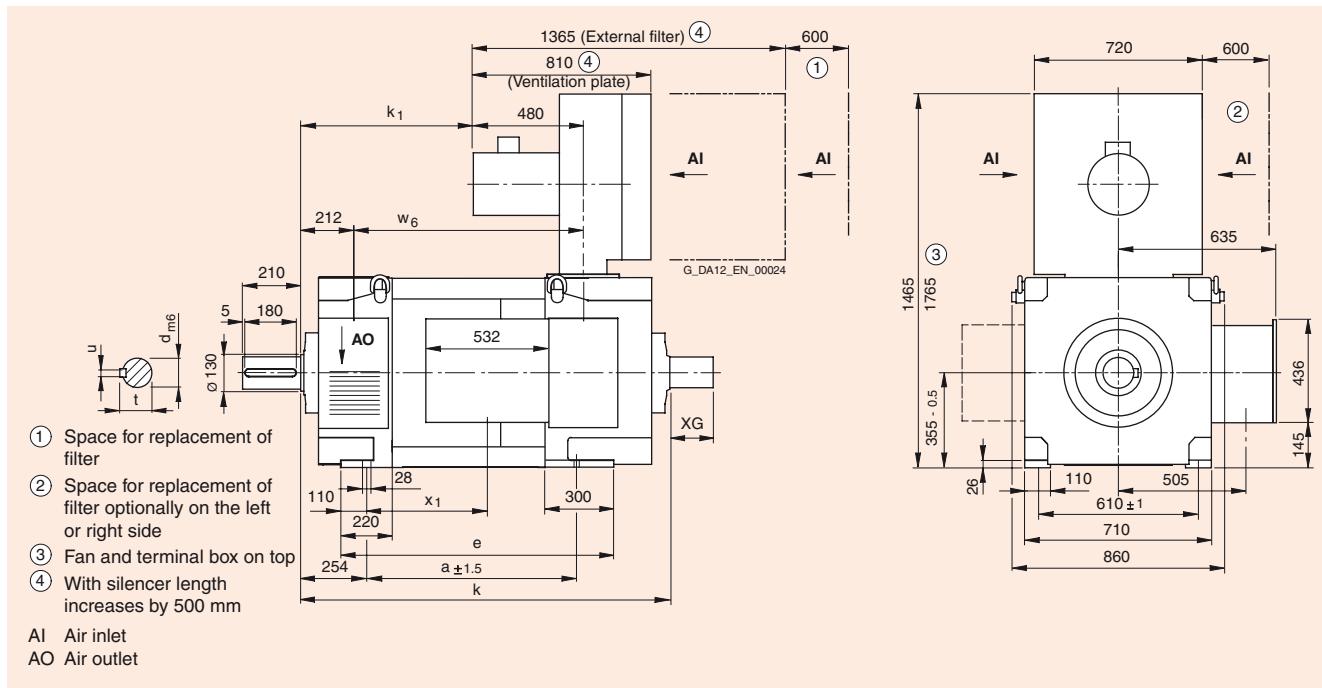
**Foot niche dimensions and brake assembly****For motors Dimensions acc. to**

Size	Type <b>1G.6 . . .</b>	Foot niches										Brake assembly				Dimensions for brake and speed encoder on request
		m <sub>2</sub>	m <sub>3</sub>	m <sub>4</sub>	m <sub>5</sub>	m <sub>6</sub>	m <sub>7</sub>	m <sub>8</sub>	g <sub>9</sub>	k <sub>4</sub>						
160	.... 162	M12 x 35	39	38	46	88	72	56	258	997						
	.... 164															1067
	.... 166															1157
<b>1G.6 . . . 1H.6 . . .</b>																
180	.... 186	M12 x 40	35	25	55	80	95	65	280	1180						
	.... 188															320
200	.... 206	M16 x 50	25	55	65	80	140	70	320	1260						
	.... 208															320
225	.... 226	M16 x 50	70	45	65	115	170	75	360	1470						
	.... 228															360
250	.... 256	M20 x 60	80	35	80	115	200	80	450	1620						
	.... 258															450
280	.... 286	M20 x 60	60	35	85	120	190	85	500	1710						
	.... 288															500

# Dimensions

## 1GG7 351 - 1GG7 355

### Dimension drawings

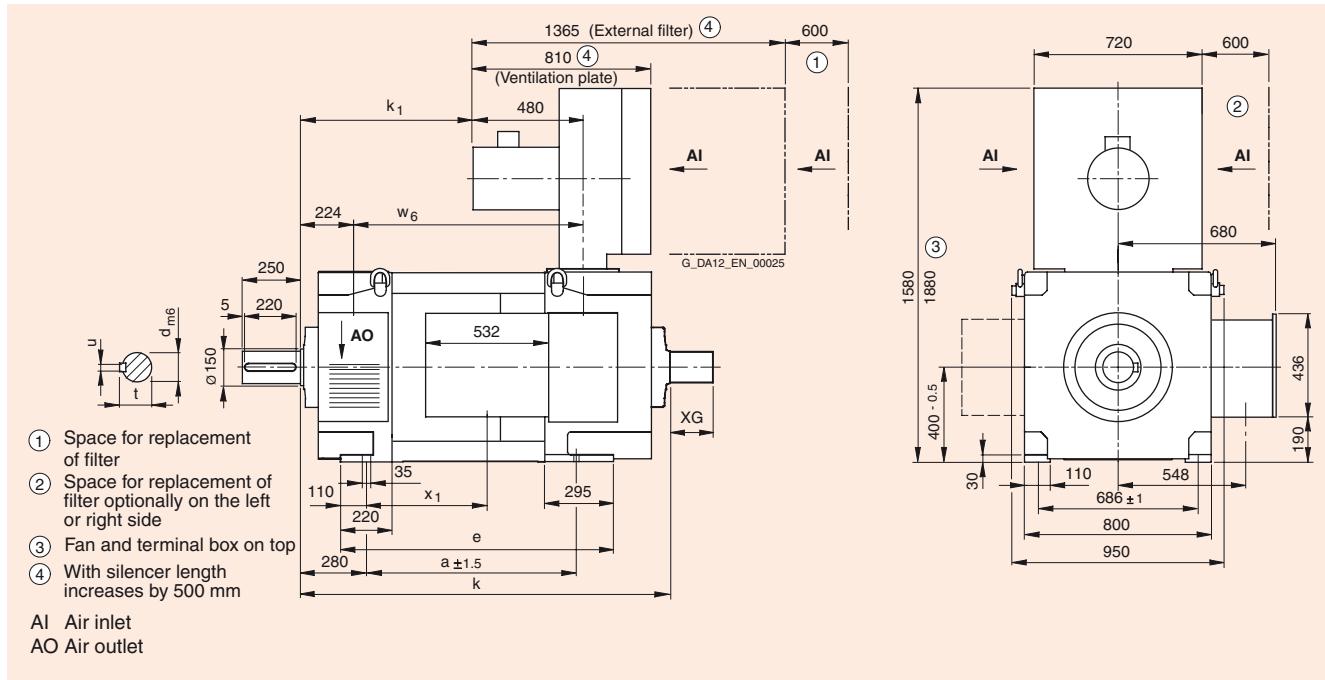


Type of construction IM B 3

### Type of construction IM B 3

For motors		Dimensions acc. to							Drive end shaft extension			Tacho	Dimensions
Size	Type	a	e	k	k <sub>1</sub>	w <sub>6</sub>	x <sub>1</sub>	d	t	u		-	XG
355	1GG7 ... 351	770	1065	1450	582	850	415	110	116	28		ROD 436	85
	1GG7 ... 352	870	1115	1500	632	900	465	110	116	28		POG 9 D / POG 10 D	150
	1GG7 ... 353	930	1175	1560	692	960	525	120	127	32		REO 444 R	180
	1GG7 ... 354	1000	1255	1640	772	1040	605	120	127	32		TDP 0.09	195
	1GG7 ... 355	1120	1375	1760	992	1160	725	120	127	32		TDP 0.2 T	185

## Dimension drawings



Type of construction IM B 3

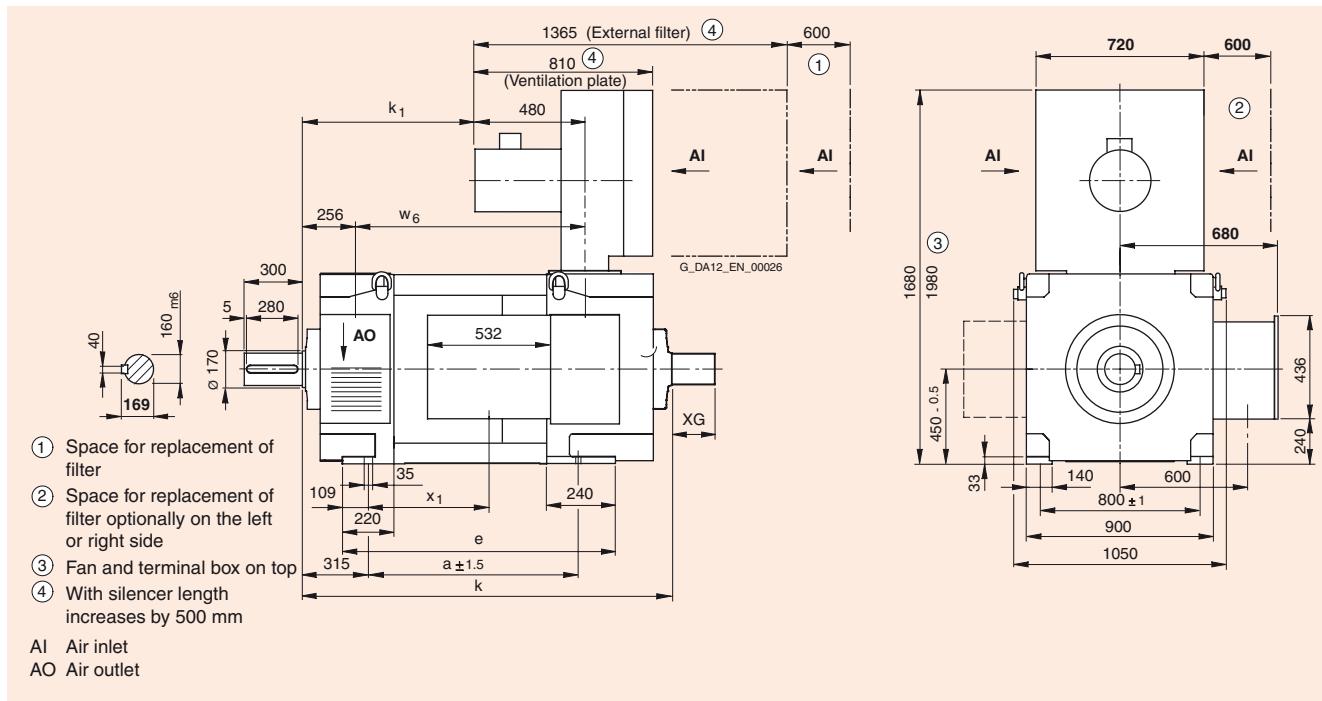
## Type of construction IM B 3

For motors		Dimensions acc. to								Drive end shaft extension			Tacho	Dimen-	
Size	Type 1GG7 ...	a IEC B	e —	k L	k <sub>1</sub> LC	w <sub>6</sub> —	x <sub>1</sub> —	d D	t GA	u F	—	XG	—	—	
400	.... 401	830	1100	1515	659	915	450	130	137	32	ROD 436	85	POG 9 D / POG 10 D	REO 444 R	180
	.... 402	900	1170	1585	729	985	520	130	137	32					
	.... 403	1000	1245	1660	804	1060	595	130	137	32					
	.... 404	1105	1350	1765	909	1165	700	140	148	36					
	.... 405	1275	1520	1935	1079	1335	870	140	148	36					

# Dimensions

## 1GG7 451 - 1GG7 455

### Dimension drawings

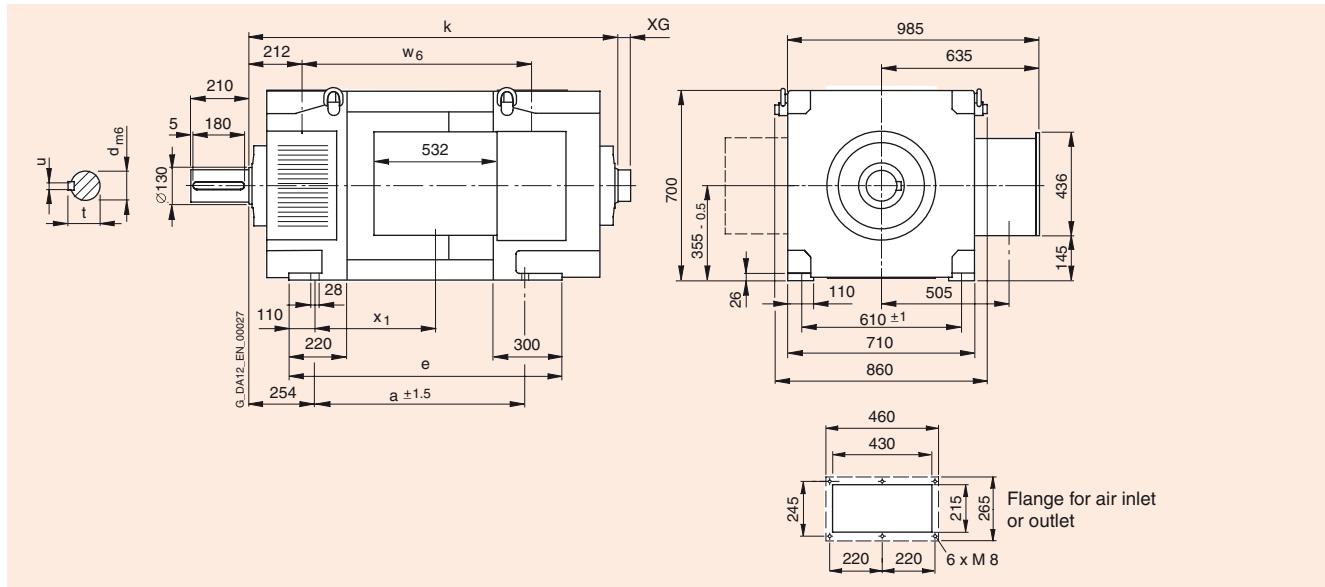


Type of construction IM B 3

### Type of construction IM B 3

For motors	Dimensions acc. to	Tacho	Dimensions						
Size	Type 1GG7 ...	a	e	k	k <sub>1</sub>	w <sub>6</sub>	x <sub>1</sub>	—	XG
450	.... 451	930	1125	1660	781	1005	520	ROD 436	85
	.... 452	1000	1195	1730	851	1075	590	POG 9 D / POG 10 D	150
	.... 453	1090	1285	1820	941	1165	680	REO 444 R	180
	.... 454	1210	1405	1940	1061	1285	800	TDP 0.09	195
	.... 455	1400	1595	2130	1251	1475	990	TDP 0.2 T	185

## Dimension drawings



Type of construction IM B 3

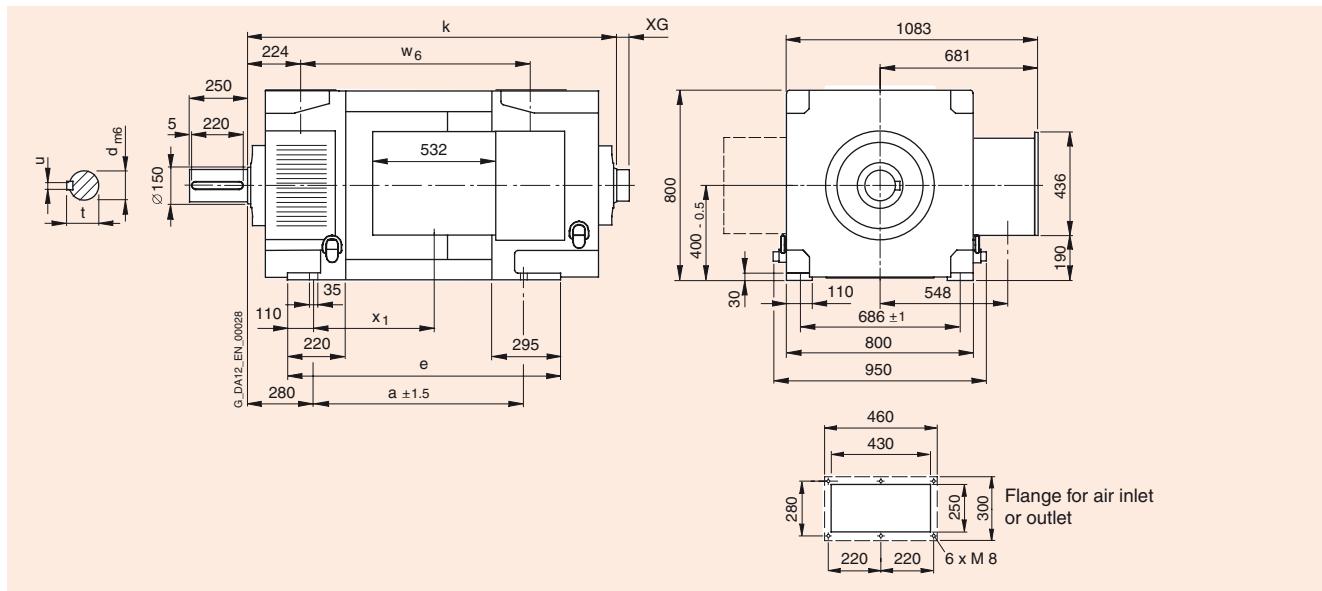
## Type of construction IM B 3

For motors		Dimensions acc. to						Drive end shaft extension			Tacho	Dimensions
Size	Type 1GH7 ...	a IEC B	e -	k L	w6 -	x1 -	d D	t GA	u F	-	XG	
355	.... 351	770	1065	1450	850	415	110	116	28	ROD 436	85	
	.... 352	870	1115	1500	900	465	110	116	28	POG 9 D / POG 10 D	150	
	.... 353	930	1175	1560	960	525	120	127	32	REO 444 R	180	
	.... 354	1000	1255	1640	1040	605	120	127	32	TDP 0.09	195	
	.... 355	1120	1375	1760	1160	725	120	127	32	TDP 0.2 T	185	

# Dimensions

## 1GH7 401 - 1GH7 405

### Dimension drawings

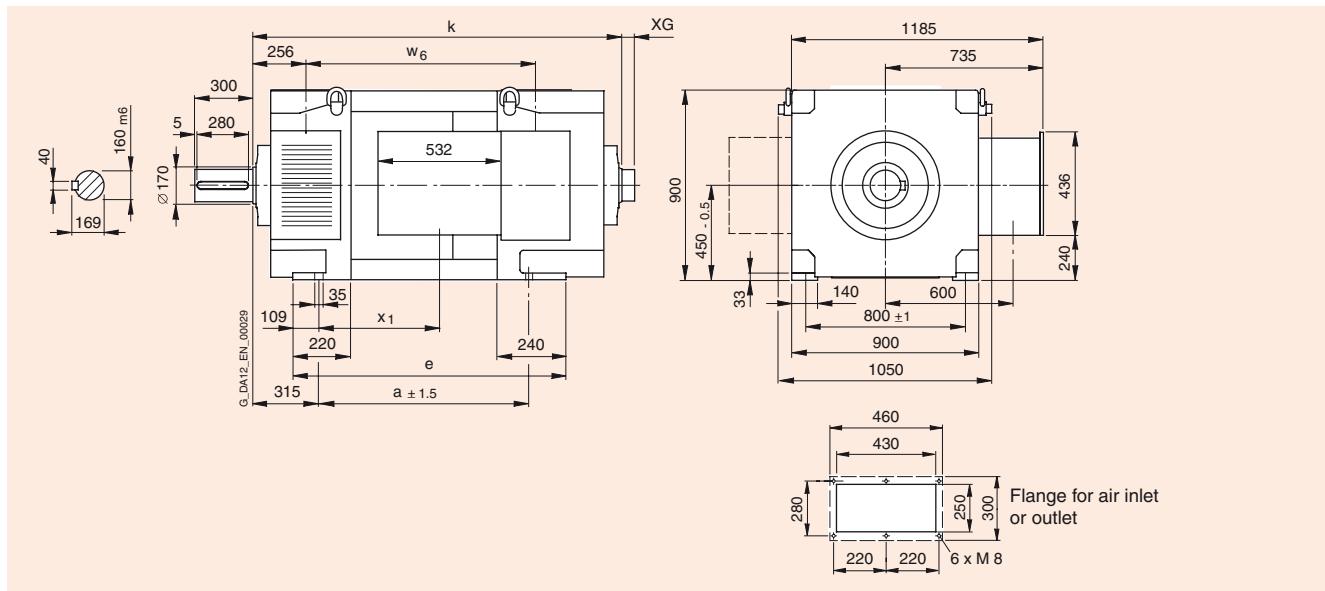


Type of construction IM B 3

### Type of construction IM B 3

Size	Type 1GH7 ...	Dimensions acc. to					Drive end shaft extension			Tacho	Dimen- sions — XG
		a IEC B	e —	k L	w6 —	x1 —	d D	t GA	u F		
400	.... 401	830	1100	1515	915	450	130	137	32	ROD 436	85
	.... 402	900	1170	1585	985	520	130	137	32	POG 9 D / POG 10 D	150
	.... 403	1000	1245	1660	1060	595	130	137	32	REO 444 R	180
	.... 404	1105	1350	1765	1165	700	140	148	36	TDP 0.09	195
	.... 405	1275	1520	1935	1335	870	140	148	36	TDP 0.2 T	185

## Dimension drawings



Type of construction IM B 3

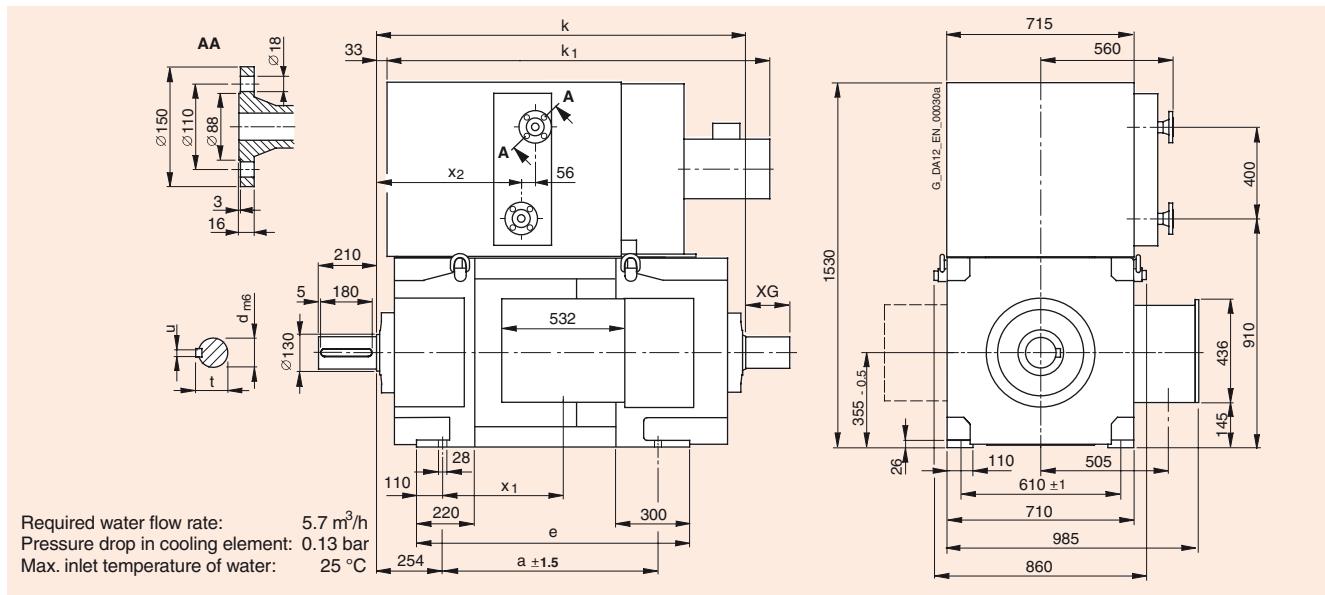
## Type of construction IM B 3

Size	Type 1GH7 ...	Dimensions acc. to				Tacho	Dimen- sions	
		a	e	k L	w6 -	X1 -		
450	.... 451	930	1125	1660	1005	520	ROD 436	85
	.... 452	1000	1195	1730	1075	590	POG 9 D / POG 10 D	150
	.... 453	1090	1285	1820	1165	680	REO 444 R	180
	.... 454	1210	1405	1940	1285	800	TDP 0.09	195
	.... 455	1400	1595	2130	1475	990	TDP 0.2 T	185

# Dimensions

## 1HS7 351 - 1HS7 355

### Dimension drawings

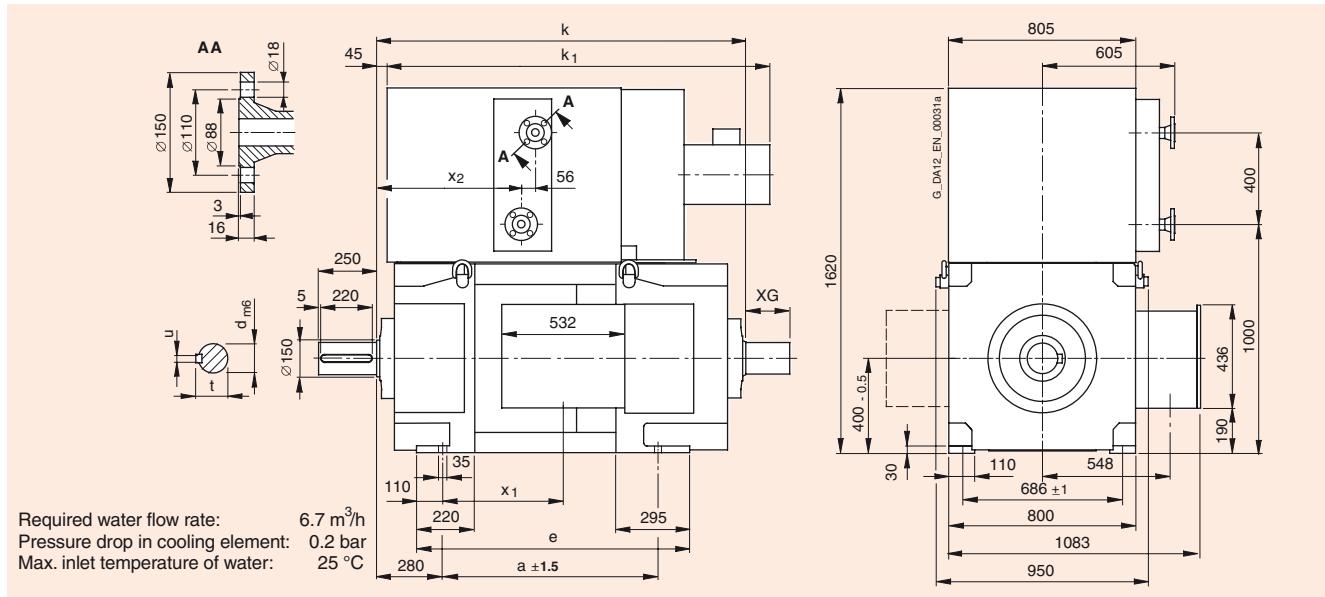


Type of construction IM B 3

### Type of construction IM B 3

Size	Type 1HS7 ...	Dimensions acc. to							Drive end shaft extension			Tacho	Dimen-sions
		a	e	k	k <sub>1</sub>	x <sub>1</sub>	x <sub>2</sub>	d	t	u			
		IEC B	-	L	LC	-	-	D	GA	F			
355	.... 351	770	1065	1450	1520	415	550	110	116	28		ROD 436	85
	.... 352	870	1115	1500	1570	465	600	110	116	28		POG 9 D / POG 10 D	150
	.... 353	930	1175	1560	1630	525	660	120	127	32		REO 444 R	180
	.... 354	1000	1255	1640	1710	605	740	120	127	32		TDP 0.09	195
	.... 355	1120	1375	1760	1830	725	860	120	127	32		TDP 0.2 T	185

## Dimension drawings



Type of construction IM B 3

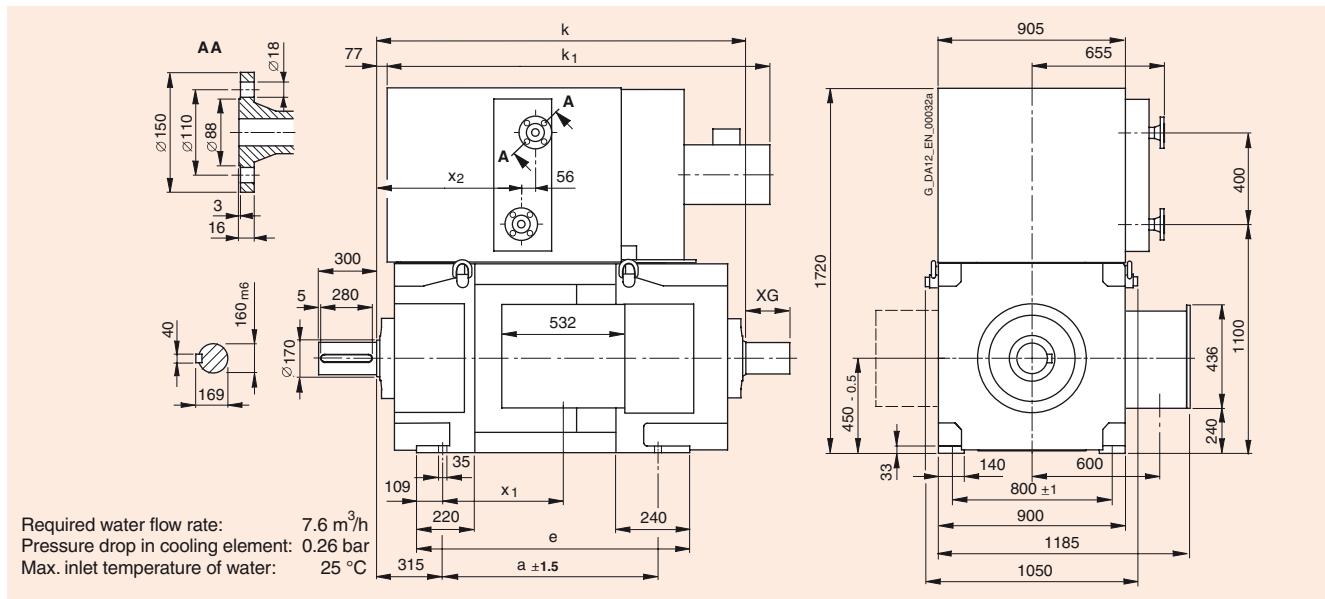
**Type of construction IM B 3**

For motors		Dimensions acc. to										Drive end shaft extension			Tacho	Dimensions
Size	Type 1HS7 ...	a	e	k	k <sub>1</sub>	x <sub>1</sub>	x <sub>2</sub>	d	t	u	GA	F	-	XG		
400	.... 401	830	1100	1515	1580	450	630	130	137	32			ROD 436	85		
	.... 402	900	1170	1585	1650	520	700	130	137	32			POG 9 D / POG 10 D	150		
	.... 403	1000	1245	1660	1725	595	775	130	137	32			REO 444 R	180		
	.... 404	1105	1350	1765	1830	700	880	140	148	36			TDP 0.09	195		
	.... 405	1275	1520	1935	2000	870	1050	140	148	36			TDP 0.2 T	185		

# Dimensions

## 1HS7 451 - 1HS7 455

### Dimension drawings

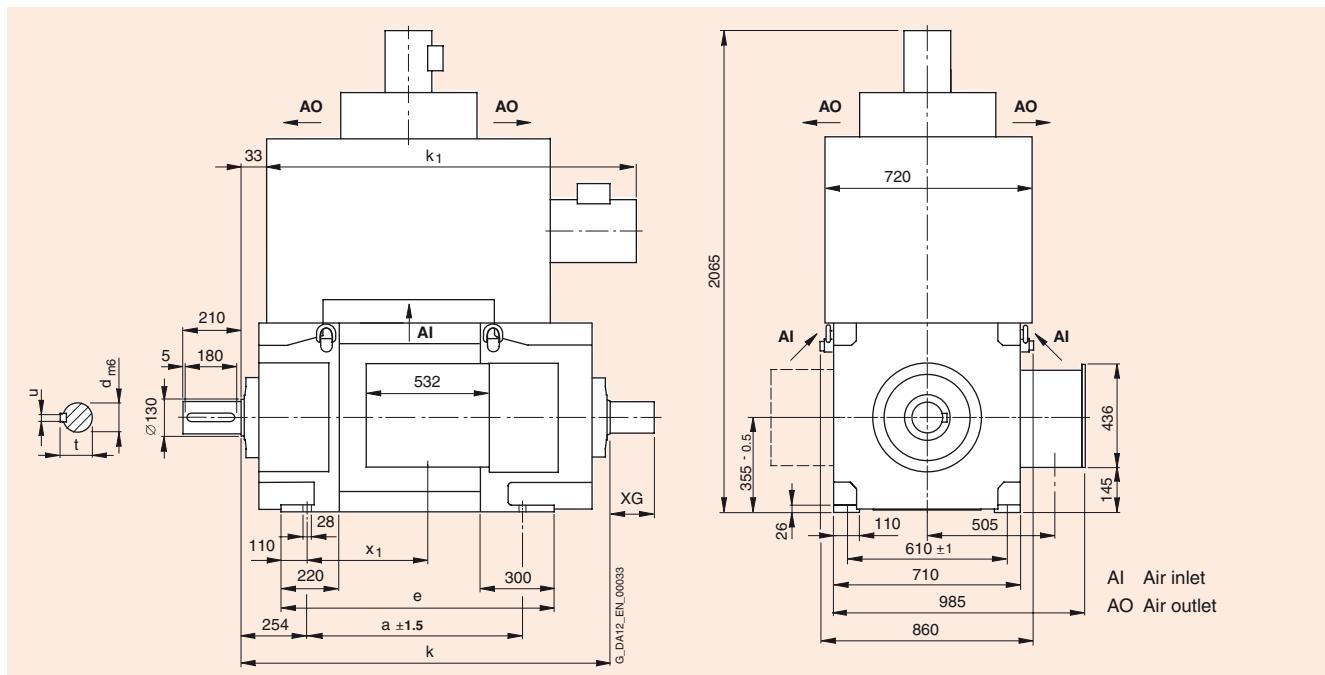


Type of construction IM B 3

### Type of construction IM B 3

For motors		Dimensions acc. to						Tacho	Dimensions
Size	Type 1HS7 ...	a IEC B	e —	k L	k <sub>1</sub> LC	X <sub>1</sub> —	X <sub>2</sub> —	—	XG
450	.... 451	930	1125	1660	1670	520	750	ROD 436	85
	.... 452	1000	1195	1730	1740	590	820	POG 9 D / POG 10 D	150
	.... 453	1090	1285	1820	1830	680	910	REO 444 R	180
	.... 454	1210	1405	1940	1950	800	1030	TDP 0.09	195
	.... 455	1400	1595	2130	2140	990	1220	TDP 0.2 T	185

## Dimension drawings



Type of construction IM B 3

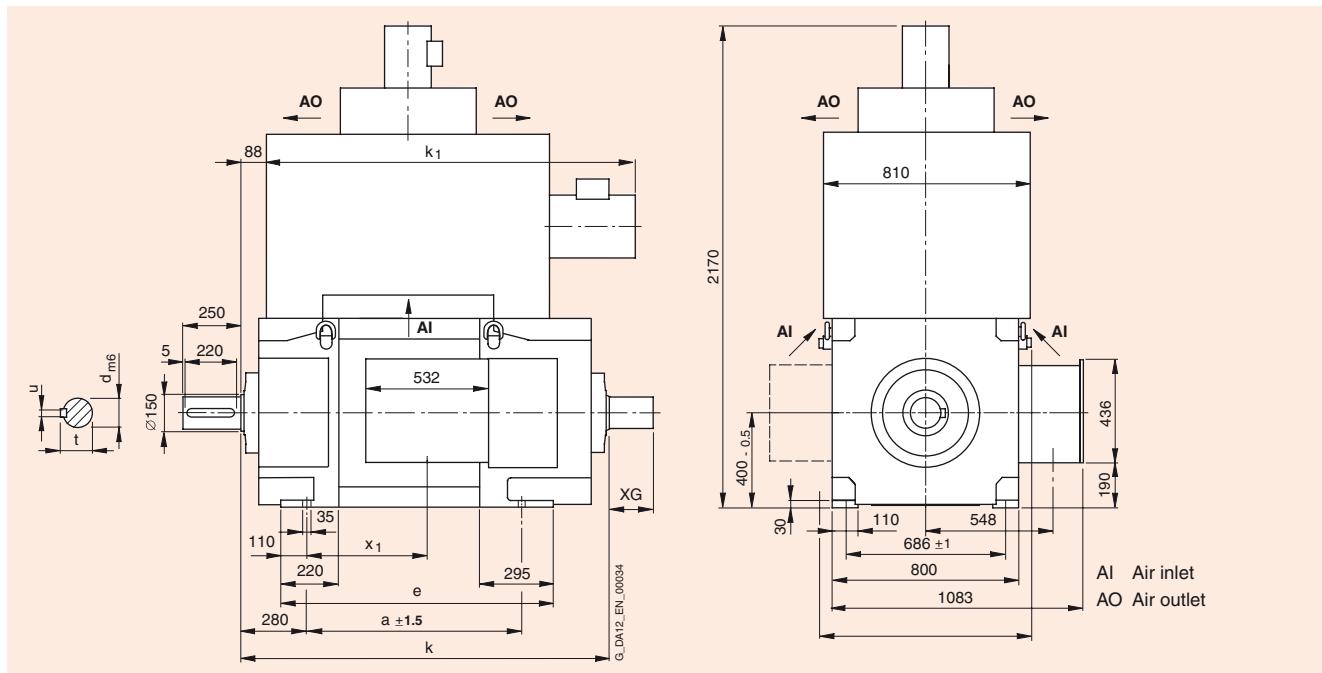
### Type of construction IM B 3

Size	Type 1HQ7 ...	Dimensions acc. to						Drive end shaft extension			Tacho	Dimen- sions
		a	e	k	k <sub>1</sub>	x <sub>1</sub>	d	t	u			
		IEC B	-	L	LC	-	GA	F				
355	.... 351	770	1065	1450	1510	415	110	116	28	ROD 436	85	
	.... 352	870	1115	1500	1560	465	110	116	28	POG 9 D / POG 10 D	150	
	.... 353	930	1175	1560	1620	525	120	127	32	REO 444 R	180	
	.... 354	1000	1255	1640	1700	605	120	127	32	TDP 0.09	195	
	.... 355	1120	1375	1760	1820	725	120	127	32	TDP 0.2 T	185	

# Dimensions

1HQ7 401 - 1HQ7 405

## Dimension drawings

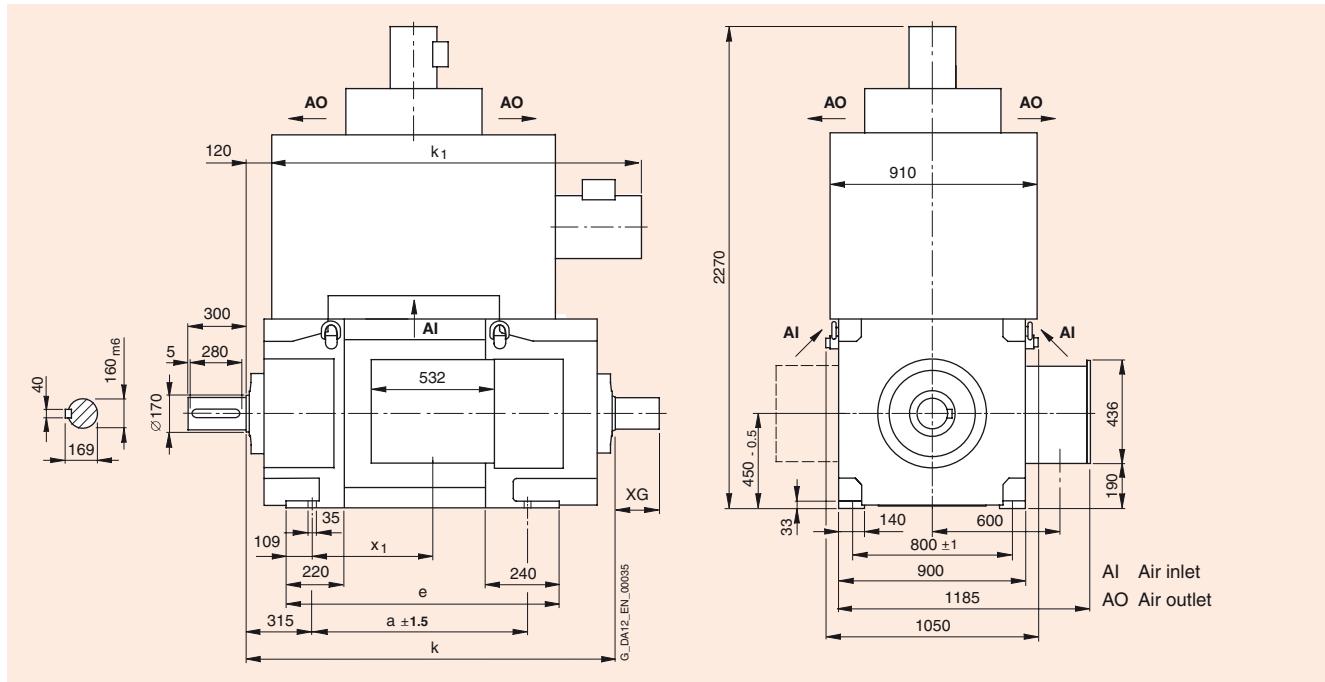


Type of construction IM B 3

### Type of construction IM B 3

For motors	Dimensions acc. to						Drive end shaft extension			Tacho	Dimensions - XG	
	Type 1HQ7 ...	IEC B	a	e	k	k <sub>1</sub> L <sub>C</sub>	x <sub>1</sub>	d D	t GA	u F		
400	.... 401		830	1100	1515	1530	450	130	137	32	ROD 436	85
	.... 402		900	1170	1585	1600	520	130	137	32	POG 9 D / POG 10 D	150
	.... 403		1000	1245	1660	1675	595	130	137	32	REO 444 R	180
	.... 404		1105	1350	1765	1780	700	140	148	36	TDP 0.09	195
	.... 405		1275	1520	1935	1950	870	140	148	36	TDP 0.2 T	185

## Dimension drawings



Type of construction IM B 3

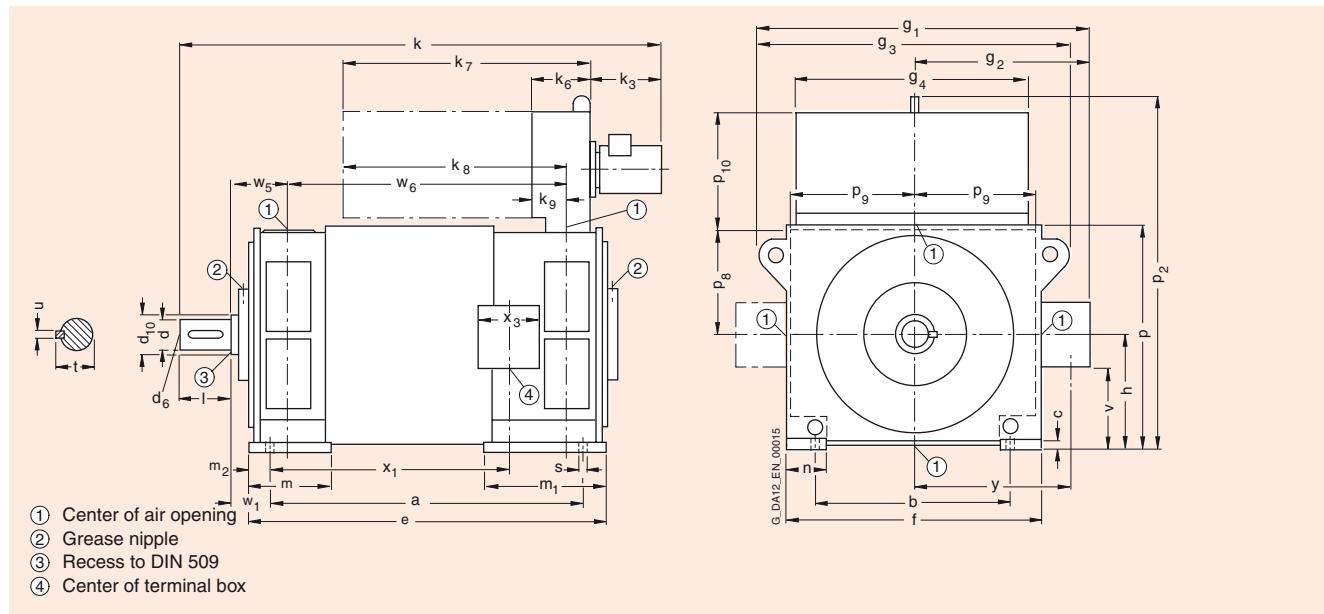
### Type of construction IM B 3

For motors		Dimensions acc. to					Tacho	Dimen-
Size	Type 1HQ7 ...	a IEC B	e —	k L	k <sub>1</sub> LC	x <sub>1</sub> —		sions
450	.... 451	930	1125	1660	1620	520	ROD 436	85
	.... 452	1000	1195	1730	1690	590	POG 9 D / POG 10 D	150
	.... 453	1090	1285	1820	1780	680	REO 444 R	180
	.... 454	1210	1405	1940	1900	800	TDP 0.09	195
	.... 455	1400	1595	2130	2090	990	TDP 0.2 T	185

# Dimensions

**1GG5 500 - 1GG5 635**

## Dimension drawings



Type of construction IM B 3

## 1GG5 500 - 1GG5 635

## Type of construction IM B 3

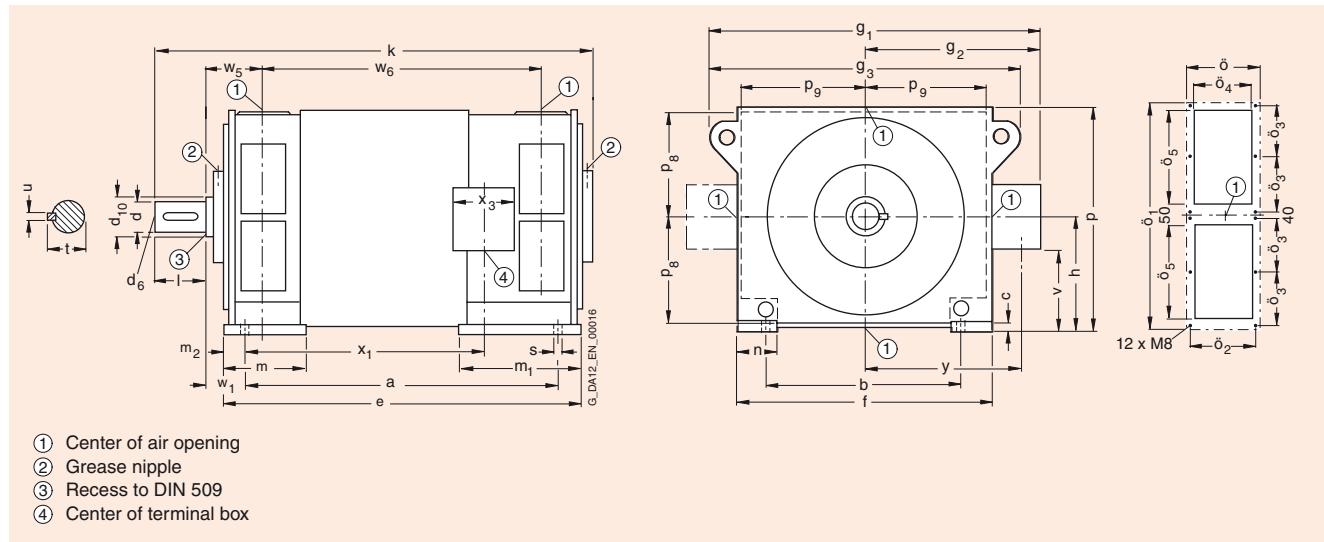
Size	Type 1GG5 ...	Terminal box type	Dimensions acc. to																					
			IEC	a	b	c	e	f	g <sub>1</sub>	g <sub>2</sub>	g <sub>3</sub>	g <sub>4</sub>	h	k	k <sub>3</sub>	k <sub>6</sub>	k <sub>7</sub>	k <sub>8</sub>	m	m <sub>1</sub>	m <sub>2</sub>	n	p	p <sub>2</sub>
500	.... 500	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420	770	1300	940	<b>500</b>	2115	425	280	1000	905	185	560	635	125	170	1000 1680
	.... 501	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420	770	1300	940	<b>500</b>	2115	425	280	1000	905	185	460	635	125	170	1000 1680
	.... 502	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420	770	1300	940	<b>500</b>	2115	425	280	1000	905	185	360	635	125	170	1000 1680
	.... 503	1XB7 710 1XB7 942		<b>1410</b>	<b>850</b>	30	1655	1072	1420	770	1300	940	<b>500</b>	2365	425	280	1000	905	185	460	635	125	170	1000 1680
	.... 504	1XB7 710 1XB7 942		<b>1410</b>	<b>850</b>	30	1655	1072	1420	770	1300	940	<b>500</b>	2365	425	280	1000	905	185	360	635	125	170	1000 1680
	.... 631	1XB7 710 1XB7 942		<b>1280</b>	<b>1060</b>	34	1565	1354	1730	910	1640	1255	<b>630</b>	2270	425	330	1070	960	220	515	700	145	210	1260 1940
630	.... 632	1XB7 710 1XB7 942		<b>1280</b>	<b>1060</b>	34	1565	1354	1730	910	1640	1255	<b>630</b>	2270	425	330	1070	960	220	415	700	145	210	1260 1940
	.... 633	1XB7 710 1XB7 942		<b>1480</b>	<b>1060</b>	34	1765	1354	1730	910	1640	1255	<b>630</b>	2520	425	330	1070	960	220	515	700	145	210	1260 1940
	.... 634	1XB7 710 1XB7 942		<b>1480</b>	<b>1060</b>	34	1765	1354	1730	910	1640	1255	<b>630</b>	2520	425	330	1070	960	220	415	700	145	210	1260 1940
	.... 635	1XB7 710 1XB7 942		<b>1630</b>	<b>1060</b>	34	1915	1354	1730	910	1640	1255	<b>630</b>	2670	425	330	1070	960	220	415	700	145	210	1260 1940

Size	Type 1GG5 ...	Terminal box type	Dimensions acc. to															Drive end shaft extension				
			IEC	p <sub>8</sub>	p <sub>9</sub>	p <sub>10</sub>	s	v	w <sub>1</sub>	w <sub>5</sub>	w <sub>6</sub>	x <sub>1</sub>	x <sub>3</sub>	y	d	l	t	u	d <sub>6</sub>	d <sub>10</sub>		
500	.... 500	1XB7 710 1XB7 942		485	526	645	35	320	200	255	1090	830	360	670	<b>140</b>	250	<b>148</b>	<b>36</b>	M 30	150		
	.... 501	1XB7 710 1XB7 942		485	526	645	35	320	200	255	1090	830	360	670	<b>140</b>	250	<b>148</b>	<b>36</b>	M 30	150		
	.... 502	1XB7 710 1XB7 942		485	526	645	35	320	200	255	1090	830	360	670	<b>150</b>	250	<b>158</b>	<b>36</b>	M 30	160		
	.... 503	1XB7 710 1XB7 942		485	526	645	35	320	200	255	1290	1030	360	670	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170		
	.... 504	1XB7 710 1XB7 942		485	526	645	35	320	200	255	1290	1030	360	670	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170		
	.... 631	1XB7 710 1XB7 942		615	667	645	42	450	224	286	1150	880	360	810	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170		
630	.... 632	1XB7 710 1XB7 942		615	667	645	42	450	224	286	1150	880	360	810	<b>170</b>	300	<b>179</b>	<b>40</b>	M 30	180		
	.... 633	1XB7 710 1XB7 942		615	667	645	42	450	224	286	1350	1080	360	810	<b>190</b>	350	<b>200</b>	<b>45</b>	M 30	200		
	.... 634	1XB7 710 1XB7 942		615	667	645	42	450	224	286	1350	1080	360	810	<b>190</b>	350	<b>200</b>	<b>45</b>	M 30	200		
	.... 635	1XB7 710 1XB7 942		615	667	645	42	450	224	286	1500	1230	360	810	<b>200</b>	350	<b>210</b>	<b>45</b>	M 30	220		

# Dimensions

## 1GH5 500 - 1GH5 635

### Dimension drawings



Type of construction IM B 3

## 1GH5 500 - 1GH5 635

## Type of construction IM B 3

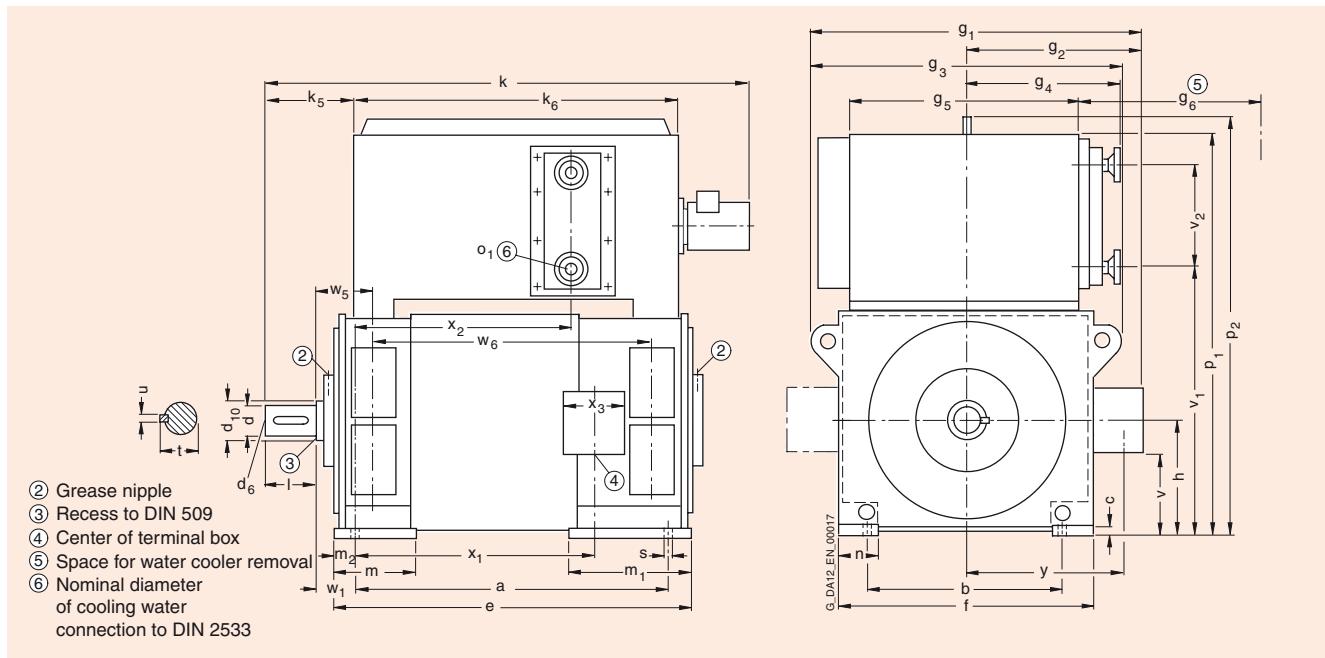
Size	Type 1GH5 ...	Terminal box type	Dimensions acc. to																					
			<b>IEC</b>	<b>a A</b>	<b>c HA</b>	<b>e BB</b>	<b>f AB</b>	<b>g<sub>1</sub> —</b>	<b>g<sub>2</sub> —</b>	<b>g<sub>3</sub> —</b>	<b>h H</b>	<b>k L</b>	<b>m BA</b>	<b>m<sub>1</sub> —</b>	<b>m<sub>2</sub> —</b>	<b>n AA</b>	<b>ö —</b>	<b>ö<sub>1</sub> —</b>	<b>ö<sub>2</sub> —</b>	<b>ö<sub>3</sub> —</b>	<b>ö<sub>4</sub> —</b>	<b>ö<sub>5</sub> —</b>	<b>p —</b>	<b>p<sub>8</sub></b>
500	.... 500	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420	770	1300	<b>500</b>	1850	560	635	125	170	230	620	210	140	180	270	1000 485
	.... 501	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420	770	1300	<b>500</b>	1850	460	635	125	170	230	620	210	140	180	270	1000 485
	.... 502	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420	770	1300	<b>500</b>	1850	360	635	125	170	230	620	210	140	180	270	1000 485
	.... 503	1XB7 710 1XB7 942		<b>1410</b>	<b>850</b>	30	1655	1072	1420	770	1300	<b>500</b>	2100	460	635	125	170	230	620	210	140	180	270	1000 485
	.... 504	1XB7 710 1XB7 942		<b>1410</b>	<b>850</b>	30	1655	1072	1420	770	1300	<b>500</b>	2100	360	635	125	170	230	620	210	140	180	270	1000 485
	.... 631	1XB7 710 1XB7 942		<b>1280</b>	<b>1060</b>	34	1565	1354	1730	910	1640	<b>630</b>	2010	515	700	145	210	265	840	245	195	215	380	1260 615
630	.... 632	1XB7 710 1XB7 942		<b>1280</b>	<b>1060</b>	34	1565	1354	1730	910	1640	<b>630</b>	2010	515	700	145	210	265	840	245	195	215	380	1260 615
	.... 633	1XB7 710 1XB7 942		<b>1480</b>	<b>1060</b>	34	1765	1354	1730	910	1640	<b>630</b>	2260	515	700	145	210	265	840	245	195	215	380	1260 615
	.... 634	1XB7 710 1XB7 942		<b>1480</b>	<b>1060</b>	34	1765	1354	1730	910	1640	<b>630</b>	2260	415	700	145	210	265	840	245	195	215	380	1260 615
	.... 635	1XB7 710 1XB7 942		<b>1630</b>	<b>1060</b>	34	1915	1354	1730	910	1640	<b>630</b>	2410	415	700	145	210	265	840	245	195	215	380	1260 615

Size	Type 1GH5 ...	Terminal box type	Dimensions acc. to												Drive end shaft extension					
			<b>IEC</b>	p <sub>9</sub> —	s K	v —	w <sub>1</sub> C	w <sub>5</sub> —	w <sub>6</sub> —	x <sub>1</sub> —	x <sub>3</sub> —	y —	d D	l E	t GA	u F	d <sub>6</sub> —	d <sub>10</sub> —		
500	.... 500	1XB7 710 1XB7 942		526	35	320	200	255	1090	830 800	360 480	670 755	<b>140</b>	250	<b>148</b>	<b>36</b>	M 30	150		
	.... 501	1XB7 710 1XB7 942		526	35	320	200	255	1090	830 800	360 480	670 755	<b>140</b>	250	<b>148</b>	<b>36</b>	M 30	150		
	.... 502	1XB7 710 1XB7 942		526	35	320	200	255	1090	830 800	360 480	670 755	<b>150</b>	250	<b>158</b>	<b>36</b>	M 30	160		
	.... 503	1XB7 710 1XB7 942		526	35	320	200	255	1290	1030 1000	360 480	670 755	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170		
	.... 504	1XB7 710 1XB7 942		526	35	320	200	255	1290	1030 1000	360 480	670 755	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170		
	.... 631	1XB7 710 1XB7 942		667	42	450	224	286	1150	880 850	360 480	810 895	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170		
630	.... 632	1XB7 710 1XB7 942		667	42	450	224	286	1150	880 850	360 480	810 895	<b>170</b>	300	<b>179</b>	<b>40</b>	M 30	180		
	.... 633	1XB7 710 1XB7 942		667	42	450	224	286	1350	1080 1050	360 480	810 895	<b>190</b>	350	<b>200</b>	<b>45</b>	M 30	200		
	.... 634	1XB7 710 1XB7 942		667	42	450	224	286	1350	1080 1050	360 480	810 895	<b>190</b>	350	<b>200</b>	<b>45</b>	M 30	200		
	.... 635	1XB7 710 1XB7 942		667	42	450	224	286	1500	1230 1200	360 480	810 895	<b>200</b>	350	<b>210</b>	<b>45</b>	M 30	220		

# Dimensions

**1HS5 500 - 1HS5 635**

## Dimension drawings



Type of construction IM B 3

## 1HS5 500 - 1HS5 635

Type of construction IM B 3<sup>1)</sup>

For motors		Dimensions acc. to																				
Size	Type 1HS5 ...	Terminal box type	IEC	a <b>B</b>	b <b>A</b>	c HA	e BB	f AB	g <sub>1</sub> —	g <sub>2</sub> —	g <sub>3</sub> —	g <sub>4</sub> —	g <sub>5</sub> —	g <sub>6</sub> —	<b>h H</b>	k L	k <sub>5</sub> —	k <sub>6</sub> —	m BA	m <sub>1</sub> —	m <sub>2</sub> —	n AA
500	.... 500	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420 1560	770 910	1300	666	995	1250	<b>500</b>	2115	410	1280	560	635	125	170
	.... 501	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420 1560	770 910	1300	666	995	1250	<b>500</b>	2115	410	1280	460	635	125	170
	.... 502	1XB7 710 1XB7 942		<b>1210</b>	<b>850</b>	30	1455	1072	1420 1560	770 910	1300	666	995	1250	<b>500</b>	2115	410	1280	360	635	125	170
	.... 503	1XB7 710 1XB7 942		<b>1410</b>	<b>850</b>	30	1655	1072	1420 1560	770 910	1300	666	995	1250	<b>500</b>	2365	460	1480	460	635	125	170
	.... 504	1XB7 710 1XB7 942		<b>1410</b>	<b>850</b>	30	1655	1072	1420 1560	770 910	1300	666	995	1250	<b>500</b>	2365	460	1480	360	635	125	170
	.... 631	1XB7 710 1XB7 942		<b>1280</b>	<b>1060</b>	34	1565	1354	1730 1870	910 1050	1640	796	1255	1470	<b>630</b>	2270	475	1370	515	700	145	210
630	.... 632	1XB7 710 1XB7 942		<b>1280</b>	<b>1060</b>	34	1565	1354	1730 1870	910 1050	1640	796	1255	1470	<b>630</b>	2270	475	1370	415	700	145	210
	.... 633	1XB7 710 1XB7 942		<b>1480</b>	<b>1060</b>	34	1765	1354	1730 1870	910 1050	1640	796	1255	1470	<b>630</b>	2520	525	1570	515	700	145	210
	.... 634	1XB7 710 1XB7 942		<b>1480</b>	<b>1060</b>	34	1765	1354	1730 1870	910 1050	1640	796	1255	1470	<b>630</b>	2520	525	1570	415	700	145	210
	.... 635	1XB7 710 1XB7 942		<b>1630</b>	<b>1060</b>	34	1915	1354	1730 1870	910 1050	1640	796	1255	1470	<b>630</b>	2670	525	1720	415	700	145	210

For motors		Dimensions acc. to																		Drive end shaft extension				
Size	Type 1HS5 ...	Terminal box type	IEC	o <sub>1</sub> —	p <sub>1</sub> —	p <sub>2</sub> —	s K	v —	v <sub>1</sub> —	v <sub>2</sub> —	w <sub>1</sub> C	x <sub>1</sub> —	x <sub>2</sub> —	x <sub>3</sub> —	y —	d D	I E	t GA	u F	d <sub>6</sub> —	d <sub>10</sub> —			
500	.... 500	1XB7 710 1XB7 942		50	1800	1860	35	320	1226	440	200	830 800	715	360 480	670 755	<b>140</b>	250	<b>148</b>	<b>36</b>	M 30	150			
	.... 501	1XB7 710 1XB7 942		50	1800	1860	35	320	1226	440	200	830 800	715	360 480	670 755	<b>140</b>	250	<b>148</b>	<b>36</b>	M 30	150			
	.... 502	1XB7 710 1XB7 942		50	1800	1860	35	320	1226	440	200	830 800	715	360 480	670 755	<b>150</b>	250	<b>158</b>	<b>36</b>	M 30	160			
	.... 503	1XB7 710 1XB7 942		50	1800	1860	35	320	1226	440	200	1030 1000	915	360 480	670 755	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170			
	.... 504	1XB7 710 1XB7 942		50	1800	1860	35	320	1226	440	200	1030 1000	915	360 480	670 755	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170			
	.... 631	1XB7 710 1XB7 942		65	2200	2260	42	450	1505	540	224	880 850	762	360 480	810 895	<b>160</b>	300	<b>169</b>	<b>40</b>	M 30	170			
630	.... 632	1XB7 710 1XB7 942		65	2200	2260	42	450	1505	540	224	880 850	762	360 480	810 895	<b>170</b>	300	<b>179</b>	<b>40</b>	M 30	180			
	.... 633	1XB7 710 1XB7 942		65	2200	2260	42	450	1505	540	224	1080 1050	962	360 480	810 895	<b>190</b>	350	<b>200</b>	<b>45</b>	M 30	200			
	.... 634	1XB7 710 1XB7 942		65	2200	2260	42	450	1505	540	224	1080 1050	962	360 480	810 895	<b>190</b>	350	<b>200</b>	<b>45</b>	M 30	200			
	.... 635	1XB7 710 1XB7 942		65	2200	2260	42	450	1505	540	224	1230 1200	1112	360 480	810 895	<b>200</b>	350	<b>210</b>	<b>45</b>	M 30	220			

<sup>1)</sup> The dimensions are valid for special versions 1 and 2 of the heat exchanger.  
Please request dimensions of the standard heat exchanger.

# Dimensions

Notes

4

## Appendix



5/2	<b>Further information</b> Regulations, standards and specifications
5/3	<b>Siemens contact partners worldwide</b>
5/4	<b>A&amp;D online services</b> Information and ordering options on the Internet and on CD-ROM
5/5	<b>Customer support</b> Our services for every phase of the project
5/6	Knowledge base and Automation Value Card
5/7	<b>Indices</b> Subject index
5/8	Order No. index
5/10	<b>Conditions of sale and delivery, export regulations</b>



# Appendix

## Further information

### Regulations, standards and specifications

The motors comply with the appropriate standards and regulations, see table below.

As a result of the fact that in many countries the national regulations have been completely harmonized with the international

IEC 60 034-1 recommendation, there are no longer any differences with respect to coolant temperatures, temperature classes and maximum temperature rises.

<b>Title</b>	<b>DIN/EN</b>	<b>IEC</b>
General specifications for rotating electrical machines	EN 60 034-1	IEC 60 034-1 IEC 60 085
Terminal designations and direction of rotation for electrical machines	EN 60 034-8	IEC 60 034-8
Types of construction and installation	EN 60 034-7	IEC 60 034-7
Built-in thermal protection	–	IEC 60 034-11
Cooling methods for rotating electrical machines	EN 60 034-6	IEC 60 034-6
Degrees of protection of rotating electrical machines	EN 60 034-5	IEC 60 034-5
Vibration severity of rotating electrical machines	EN 60 034-14	IEC 60 034-14
Vibration limits	DIN ISO 10 816	–
Noise limit values for rotating electrical machines	EN 60 034-9	IEC 60 034-9

# Appendix

## Siemens contacts worldwide

This screenshot shows the first step of a contact search form. It features a sidebar with 'Local Partners Worldwide' and a main area for 'Germany'. A question asks if the user is looking for a local contact for Automation and Drives products. Below it, a dropdown menu shows 'Berlin' selected. A note says 'And to be able to name the best contact to deal with your questions we need to know the area your question refers to.' A dropdown menu shows 'Sales' selected. At the bottom are 'Next >' and 'Cancel' buttons.

At

<http://www.siemens.com/automation/partner>

you can find details of Siemens contact partners worldwide responsible for particular technologies.

You can obtain in most cases a contact partner for

- Technical Support,
- Spare parts/repairs,
- Service,
- Training,
- Sales or
- Consultation/engineering.

You start by selecting a

- Country,
- Product or
- Sector.

By further specifying the remaining criteria you will find exactly the right contact partner with his/her respective expertise.

This screenshot shows the second step of the contact search. It has a 'Sectors' tab selected. A question asks 'On which sector\* is your question focused mainly?' followed by a dropdown menu listing various sectors like Video Systems, Visualization Systems, Electrical Wholesaler, etc. Below is a note about the list being from the range of sectors of Automation and Drive Systems. A 'Next >' button is visible.

This screenshot shows the third step of the contact search. It has a 'Product Catalog' tab selected. A question asks 'To which product\* does your question refer mainly?' followed by a dropdown menu listing product categories like Drive Technology, Automation systems, Communications, etc. Below is a note about the list being from the Automation and Drives line of products. A 'Next >' button is visible.

# Appendix

## A&D online services

### Information and ordering in the Internet and on CD-ROM

#### A&D in the WWW

The screenshot shows the homepage of the Siemens Automation and Drives website. At the top, there's a navigation bar with links for Home, Products & Solutions, News Center, e-commerce, and Support. Below the navigation is a banner for 'B1 The New Siemens magazine'. The main content area features sections for 'Totally Integrated Automation' and 'Products & Services', each with a brief description and a small image.

A detailed knowledge of the range of products and services available is essential when planning and configuring automation systems. It goes without saying that this information must always be fully up-to-date.

The Siemens Automation and Drives Group (A&D) has therefore built up a comprehensive range of information in the World Wide Web, which offers quick and easy access to all data required.

Under the address

<http://www.siemens.com/automation>

you will find everything you need to know about products, systems and services.

#### Product Selection Using the Offline Mall of Automation and Drives

The screenshot shows the Siemens Automation and Drives Offline Mall CA 01 page. The left side features a large image of a person fishing from a boat. On the right, there's a sidebar with links for Catalog CA 01 and Ordering catalogs. The main content area contains a section titled 'Automation and Drives' with three sub-links: 'Catalogs and Databases', 'Locations', and 'Area and Centers'.

Detailed information together with convenient interactive functions:

The Offline Mall CA 01 covers more than 80,000 products and thus provides a full summary of the Siemens Automation and Drives product base.

Here you will find everything that you need to solve tasks in the fields of automation, switchgear, installation and drives. All information is linked into a user interface which is easy to work with and intuitive.

After selecting the product of your choice you can order at the press of a button, by fax or by online link.

Information on the Offline Mall CA 01 can be found in the Internet under

<http://www.siemens.com/automation/ca01>

or on CD-ROM or DVD.

#### Easy Shopping with the A&D Mall

The screenshot shows the Siemens A&D Mall catalog selection page. At the top, there's a logo for 'A&D Mall' and a dropdown menu for 'Please select your country'. Below this is a grid of flags representing various countries, including Armenia, Australia, Austria, Belarus, Belgium, Bosnia-Herzegovina, Canada, China, Croatia, Czech Republic, Denmark, Estonia, Finland, France, Georgia, Germany, Great Britain, Hungary, Ireland, Italy, Kazakhstan, Latvia, Lithuania, Malaysia, Moldova, Netherlands, New Zealand, Norway, Poland, Portugal, Russia, Serbia and Montenegro, Singapore, Slovakia, Slovenia, South Korea, Spain, Sweden, Switzerland, Taiwan, Thailand, and Ukraine. A note at the bottom states: 'Should your country or region not be shown in the list below, you will find further info in our'.

The A&D Mall is the virtual department store of Siemens AG in the Internet. Here you have access to a huge range of products presented in electronic catalogs in an informative and attractive way.

Data transfer via EDIFACT allows the whole procedure from selection through ordering to tracking of the order to be carried out online via the Internet.

Numerous functions are available to support you.

For example, powerful search functions make it easy to find the required products, which can be immediately checked for availability. Customer-specific discounts and preparation of quotes can be carried out online as well as order tracking and tracing.

Please visit the A&D Mall on the Internet under:

<http://www.siemens.com/automation/mall>

# Appendix

## Customer support

### Our services for every phase of the project



In the face of harsh competition you need optimum conditions to keep ahead all the time:

A strong starting position. A sophisticated strategy and team for the necessary support - in every phase.

Service & Support from Siemens provides this support with a complete range of different services for automation and drives.

In every phase: from planning and startup to maintenance and upgrading.

Our specialists know when and where to act to keep the productivity and cost-effectiveness of your system running in top form.

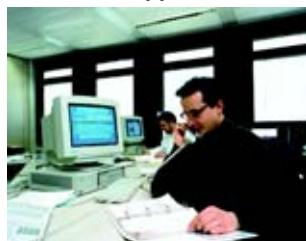
#### Online Support



The comprehensive information system available round the clock via Internet ranging from Product Support and Service & Support services to Support Tools in the Shop.

<http://www.siemens.com/automation/service&support>

#### Technical Support



Competent consulting in technical questions covering a wide range of customer-oriented services for all our products and systems.

**Tel.: +49 (0)180 50 50 222**  
**Fax: +49 (0)180 50 50 223**  
 (0.14 €/min from the German fixed network)

<http://www.siemens.com/automation/support-request>

#### Technical Consulting



Support in the planning and designing of your project from detailed actual-state analysis, target definition and consulting on product and system questions right to the creation of the automation solution.<sup>1)</sup>

#### Configuration and Software Engineering



Support in configuring and developing with customer-oriented services from actual configuration to implementation of the automation project.<sup>1)</sup>

#### Service On Site



With Service On Site we offer services for startup and maintenance, essential for ensuring system availability.

In Germany  
**0180 50 50 444**<sup>1)</sup>

(0.14 €/min from the German fixed network)

#### Repairs and Spare Parts



In the operating phase of a machine or automation system we provide a comprehensive repair and spare parts service ensuring the highest degree of operating safety and reliability.

In Germany  
**0180 50 50 446**<sup>1)</sup>

(0.14 €/min from the German fixed network)

#### Optimization and Upgrading



To enhance productivity and save costs in your project we offer high-quality services in optimization and upgrading.<sup>1)</sup>

<sup>1)</sup> For country-specific telephone numbers go to our Internet site at:  
<http://www.siemens.com/automation/service&support>

# Appendix

## Customer support

### Knowledge base and Automation Value Card

#### Knowledge Base on CD-ROM



For locations without online connections to the Internet there are excerpts of the free part of the information sources available on CD-ROM (Service & Support Knowledge Base). This CD-ROM contains all the latest product information at the time of production (FAQs, Downloads, Tips and Tricks, Updates) as well as general information on Service and Technical Support.

The CD-ROM also includes a full-text search and our Knowl-

edge Manager for targeted searches for solutions. The CD-ROM will be updated every 4 months.

Just the same as our online offer in the Internet, the Service & Support Knowledge Base on CD comes complete in 5 languages (German, English, French, Italian, Spanish).

You can order the **Service & Support Knowledge Base CD** from your Siemens contact.

Order no. **6ZB5310-0EP30-0BA2**

Orders via the Internet  
(with Automation Value Card or credit card) at:

<http://www.siemens.com/automation/service&support>

in the Shop domain.

#### Automation Value Card



##### *Small card - great support*

The Automation Value Card is an integral component of the comprehensive service concept with which Siemens Automation and Drives will accompany you in each phase of your automation project.

It doesn't matter whether you want just specific services from our Technical Support or want to purchase high-quality Support Tools in our Online Shop, you can always pay with your Automation Value Card. No invoicing, transparent and safe. With your personal card number and associated PIN you can view the state of your account and all transactions at any time.

Services on card. This is how it's done.

Card number and PIN are on the back of the Automation Value Card. When delivered, the PIN is covered by a scratch field, guaranteeing that the full credit is on the card.

By entering the card number and PIN you have full access to the Service & Support services being offered. The charge for the services procured is debited from the credits on your Automation Value Card.

All the services offered are marked in currency-neutral credits, so you can use the Automation Value Card worldwide.

##### **Automation Value Card order numbers**

Credits	Order no.
200	<b>6ES7 997-0BA00-0XA0</b>
500	<b>6ES7 997-0BB00-0XA0</b>
1000	<b>6ES7 997-0BC00-0XA0</b>
10000	<b>6ES7 997-0BG00-0XA0</b>

Detailed information on the services offered is available on our Internet site at:

<http://www.siemens.com/automation/service&support>

##### Service & Support à la Carte: Examples

##### **Technical Support**

"Priority"	Priority processing for urgent cases
"24 h"	Availability round the clock
„Extended“	Technical consulting for complex questions

##### **Support Tools in the Support Shop**

"System Utilities"	Tools that can be used directly for configuration, analysis and testing
"Applications"	Complete topic solutions including ready-tested software
"Functions & Samples"	Adaptable blocks for accelerating your developments

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# Appendix

## Conditions of sale and delivery Export regulations

### Terms and Conditions of Sale and Delivery

By using this catalog you can acquire hardware and software products described therein from Siemens AG subject to the following terms. Please note! The scope, the quality and the conditions for supplies and services, including software products, by any Siemens entity having a registered office outside of Germany, shall be subject exclusively to the General Terms and Conditions of the respective Siemens entity. The following terms apply exclusively for orders placed with Siemens AG.

#### For customers with a seat or registered office in Germany

The "General Terms of Payment" as well as the "General Conditions for the Supply of Products and Services of the Electrical and Electronics Industry" shall apply.

For software products, the "General License Conditions for Software Products for Automation and Drives for Customers with a Seat or registered Office in Germany" shall apply.

#### For customers with a seat or registered office outside of Germany

The "General Terms of Payment" as well as the "General Conditions for Supplies of Siemens, Automation and Drives for Customers with a Seat or registered Office outside of Germany" shall apply.

For software products, the "General License Conditions for Software Products for Automation and Drives for Customers with a Seat or registered Office outside of Germany" shall apply.

#### General

The dimensions are in mm. In Germany, according to the German law on units in measuring technology, data in inches only apply to devices for export.

Illustrations are not binding.

Insofar as there are no remarks on the corresponding pages, - especially with regard to data, dimensions and weights given - these are subject to change without prior notice.

The prices are in € (Euro) ex works, exclusive packaging.

The sales tax (value added tax) is not included in the prices. It shall be debited separately at the respective rate according to the applicable legal regulations.

Prices are subject to change without prior notice. We will debit the prices valid at the time of delivery.

Surcharges will be added to the prices of products that contain silver, copper, aluminum, lead and/or gold if the respective basic official prices for these metals are exceeded. These surcharges will be determined based on the official price and the metal factor of the respective product.

The surcharge will be calculated on the basis of the official price on the day prior to receipt of the order or prior to the release order.

The metal factor determines the official price as of which the metal surcharges are charged and the calculation method used. The metal factor, provided it is relevant, is included with the price information of the respective products.

An exact explanation of the metal factor and the text of the Comprehensive Terms and Conditions of Sale and Delivery are available free of charge from your local Siemens business office under the following Order Nos.:

- 6ZB5310-0KR30-0BA1  
(for customers based in Germany)
- 6ZB5310-0KS53-0BA1  
(for customers based outside Germany)

or download them from the Internet  
<http://www.siemens.com/automation/mall>  
(Germany: A&D Mall Online-Help System)

### Export regulations

The products listed in this catalog / price list may be subject to European / German and/or US export regulations.

Therefore, any export requiring a license is subject to approval by the competent authorities.

According to current provisions, the following export regulations must be observed with respect to the products featured in this catalog / price list:

AL	Number of the <u>German Export List</u> Products marked other than "N" require an export license. In the case of software products, the export designations of the relevant data medium must also be generally adhered to. Goods labeled with an "AL" not equal to "N" are subject to a European or German export authorization when being exported out of the EU.
ECCN	<u>Export Control Classification Number</u> Products marked other than "N" are subject to a reexport license to specific countries. In the case of software products, the export designations of the relevant data medium must also be generally adhered to. Goods labeled with an "ECCN" not equal to "N" are subject to a US re-export authorization.

Even without a label or with an "AL: N" or "ECCN: N", authorization may be required due to the final destination and purpose for which the goods are to be used.

The deciding factors are the AL or ECCN export authorization indicated on order confirmations, delivery notes and invoices.

Errors excepted and subject to change without prior notice.

A&D/VuL\_ohne MZ/En 05.09.06

# Catalogs of the Automation and Drives Group (A&D)

Further information can be obtained from our branch offices listed  
in the appendix or at [www.siemens.com/automation/partner](http://www.siemens.com/automation/partner)

<b>Automation and Drives</b>	<i>Catalog</i>	
Interactive catalog on CD-ROM and on DVD		
• The Offline Mall of Automation and Drives	CA 01	
<b>Automation Systems for Machine Tools</b>		
SINUMERIK & SIMODRIVE	NC 60	
SINUMERIK & SINAMICS	NC 61	
<b>Drive Systems</b>		
<u>Variable-Speed Drives</u>		
SINAMICS G110/SINAMICS G120	D 11.1	
Inverter Chassis Units		
SINAMICS G120D		
Distributed Frequency Inverters		
SINAMICS G130 Drive Converter Chassis Units, SINAMICS G150 Drive Converter Cabinet Units	D 11	
SINAMICS GM150/SINAMICS SM150	D 12	
Medium-Voltage Converters		
SINAMICS S120 Drive Converter Systems	D 21.1	
SINAMICS S150 Drive Converter Cabinet Units	D 21.3	
Asynchronous Motors Standardline	D 86.1	
Synchronous Motors with Permanent-Magnet Technology, HT-direct	D 86.2	
DC Motors	DA 12	
SIMOREG DC MASTER 6RA70 Digital Chassis Converters	DA 21.1	
SIMOREG K 6RA22 Analog Chassis Converters	DA 21.2	
<i>PDF: SIMOREG DC MASTER 6RM70 Digital Converter Cabinet Units</i>	DA 22	
SIMOVERT PM Modular Converter Systems	DA 45	
SIEMOSYN Motors	DA 48	
MICROMASTER 410/420/430/440 Inverters	DA 51.2	
MICROMASTER 411/COMBIMASTER 411	DA 51.3	
SIMOVERT MASTERDRIVES Vector Control	DA 65.10	
SIMOVERT MASTERDRIVES Motion Control	DA 65.11	
Synchronous and asynchronous servomotors for SIMOVERT MASTERDRIVES	DA 65.3	
SIMODRIVE 611 universal and POSMO	DA 65.4	
<u>Low-Voltage Three-Phase-Motors</u>		
IEC Squirrel-Cage Motors	D 81.1	
IEC Squirrel-Cage Motors · New Generation 1LE1	D 81.1 N	
<i>PDF: Geared Motors</i>	M 15	
<u>Automation Systems for Machine Tools SIMODRIVE</u>		
• Main Spindle/Feed Motors		
• Converter Systems SIMODRIVE 611/POSMO		
<u>Automation Systems for Machine Tools SINAMICS</u>		
• Main Spindle/Feed Motors	NC 61	
• Drive System SINAMICS S120		
<u>Drive and Control Components for Hoisting Equipment</u>	HE 1	
<b>Electrical Installation Technology</b>		
<i>PDF: ALPHA Small Distribution Boards and Distribution Boards, Terminal Blocks</i>	ETA1	
<i>PDF: ALPHA 8HP Molded-Plastic Distribution System</i>	ETA3	
<i>PDF: BETA Low-Voltage Circuit Protection</i>	ET B1	
<i>PDF: DELTA Switches and Socket Outlets</i>	ET D1	
GAMMA Building Controls	ET G1	
<b>Human Machine Interface Systems SIMATIC HMI</b>	ST 80	
<b>Industrial Communication for Automation and Drives</b>		<i>Catalog</i>
		IK PI
<b>Low-Voltage</b>		
Controls and Distribution – SIRIUS, SENTRON, SIVACON	LV 1	
Controls and Distribution – Technical Information SIRIUS, SENTRON, SIVACON	LV 1 T	
SIDAC Reactors and Filters	LV 60	
SIVENT Fans	LV 65	
SIVACON 8PS Busbar Trunking Systems	LV 70	
<b>Motion Control System SIMOTION</b>		PM 10
<b>Process Instrumentation and Analytics</b>		
Field Instruments for Process Automation	FI 01	
Measuring Instruments for Pressure, Differential Pressure, Flow, Level and Temperature, Positioners and Liquid Meters		
<i>PDF: Indicators for panel mounting</i>	MP 12	
SIREC Recorders and Accessories	MP 20	
SIPART, Controllers and Software	MP 31	
SIWAREX Weighing Systems	WT 01	
Continuous Weighing and Process Protection	WT 02	
Process Analytical Instruments	PA 01	
<i>PDF: Process Analytics, Components for the System Integration</i>	PA 11	
<b>SIMATIC Industrial Automation Systems</b>		
SIMATIC PCS Process Control System	ST 45	
Products for Totally Integrated Automation and Micro Automation	ST 70	
SIMATIC PCS 7 Process Control System	ST PCS 7	
Add-ons for the SIMATIC PCS 7 Process Control System	ST PCS 7.1	
Migration solutions with the SIMATIC PCS 7 Process Control System	ST PCS 7.2	
pc-based Automation	ST PC	
SIMATIC Control Systems	ST DA	
<b>SIMATIC Sensors</b>		
Sensors for Factory Automation	FS 10	
<b>Systems Engineering</b>		
Power supplies SITOP power	KT 10.1	
System cabling SIMATIC TOP connect	KT 10.2	
<b>System Solutions</b>		
Applications and Products for Industry are part of the interactive catalog CA 01		
<b>TELEPERM M Process Control System</b>		
<i>PDF: AS 488/TM automation systems</i>	PLT 112	

*PDF:* These catalogs are only available as pdf files.

[www.siemens.com/dc-motor](http://www.siemens.com/dc-motor)

**Siemens AG**

Automation and Drives

Large Drives

Postfach 47 43

90025 NÜRNBERG

GERMANY

[www.siemens.com/motors](http://www.siemens.com/motors)

*The information provided in this catalog contains descriptions or characteristics of performance which in case of actual use do not always apply as described or which may change as a result of further development of the products. An obligation to provide the respective characteristics shall only exist if expressly agreed in the terms of contract. Availability and technical specifications are subject to change without notice.*

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**Order No. E86060-K5312-A101-A2-7600**

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Sensors